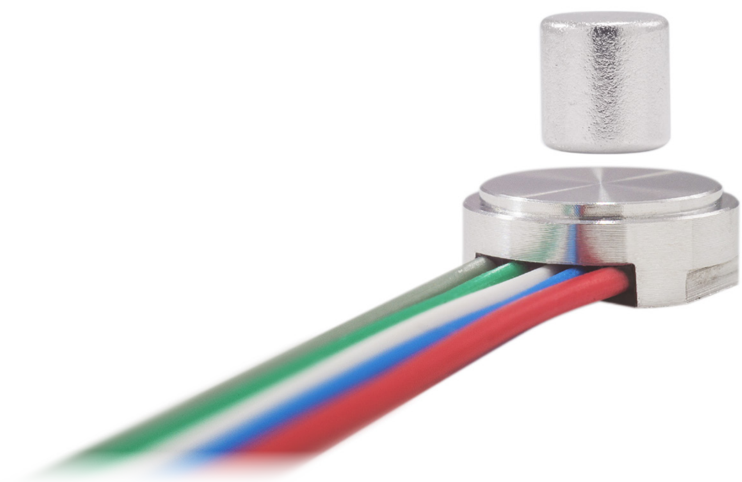
Data sheet
RM08D01_06
Issue 6, 3rd December 2015

RM08 super small non-contact rotary encoder



The RM08 is a compact, sealed, super small, high speed rotary magnetic encoder designed for use in space limited applications. The non-contact two part design removes the need for seals or bearings ensuring long-term reliability and simple installation.

The encoder consists of a magnet and a separate sensor board. Rotation of the magnetic actuator is sensed by a custom encoder chip within the body, and processed to give incremental, SSI or linear voltage outputs.

The encoder chip processes the signals received to provide resolutions to 12 bit (4,096 counts per revolution) with high operational speeds.

The compact encoder body is just 8 mm in diameter and provides degree of protection to IP68.

The RM08 encoder has been designed for direct integration to high volume OEM applications and can be used in a wide range of applications including motor control and industrial automation.

Product range

RM08I - Incremental with 8 to 1,024 pulses per revolution (32 to 4,096 counts per revolution)

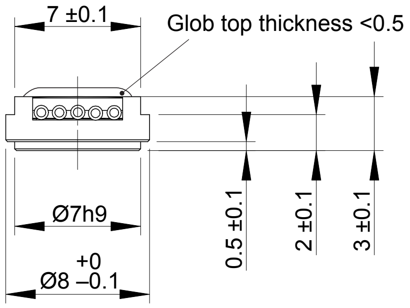
RM08S - Synchro serial with 5 to 12 bit resolution (32 to 4,096 positions per revolution)

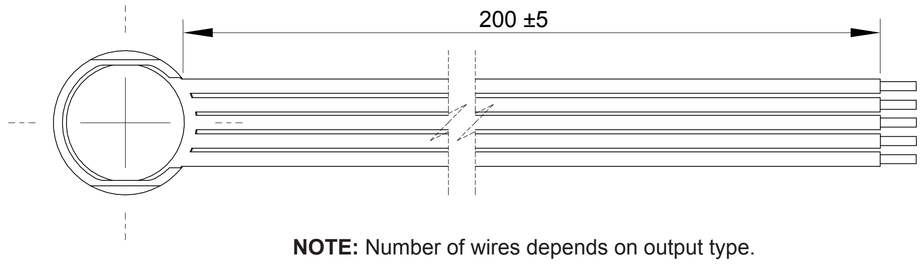
RM08V - Linear voltage with ramp from 0 V to 5 V

- **Super small size – 8 mm diameter body**
- **Non-contact, frictionless design**
- **3.3 V or 5 V power supply versions**
- **High speed operation to 30,000 rpm**
- **Industry standard incremental, SSI and linear output formats**
- **Accuracy to ±0.3°**
- **RoHS compliant (lead free)**

RM08 dimensions

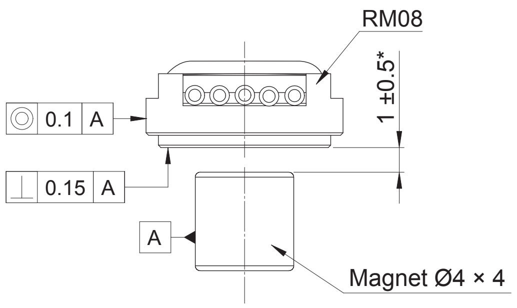
Dimensions and tolerance in mm.



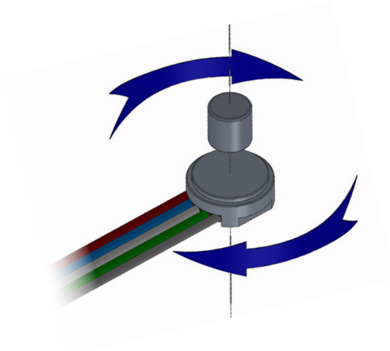


NOTE: Number of wires depends on output type.

Mounting instructions



* Ø3 × 1 mm magnet: 0.5 mm
(more info: see part numbering on page 7).



Clockwise rotation of magnet.

RM08 technical specifications

Mechanical data	
Encoder housing material	Aluminium
Encoder mass	< 2 g (with 200 mm long wires)
Wire thickness	AWG30
Magnet material	SmCo ($Sm_{17}Co_2$), NiCuNi coated
Magnet mass	0.4 g
Environmental data	
Operating and storage temperature	-40 °C to +85 °C

RM08I - Incremental output, single ended, 5 V

Power supply	V_{dd} = 5 V ± 5 %
Power consumption	Typ. 26 mA
Output signals	A, B, Z (single ended)
Resolution	32, 64, 128, 256, 512, 1024, 2048, 4096 cpr
Max. speed	30,000 rpm
Accuracy*	±0.3°
Hysteresis	0.17°
Temperature	-40 °C to +85 °C

* Valid for Ø4 × 4 mm magnets only.

Connections

Signal	Colour
V_{dd}	Red
GND	Blue
Z	White
B	Green
A	Grey

There are three signals for the incremental output: A, B and Z. Signals A and B are quadrature signals, shifted by 90°, and signal Z is a reference mark. The reference mark signal is produced once per revolution. The width of the Z pulse is 1/4 of the quadrature signal period and it is synchronised with the A and B signals. The position of the reference mark is at zero. Figure 1 shows the timing diagram of A, B and Z signals with clockwise rotation of the magnet. B leads A for clockwise rotation.

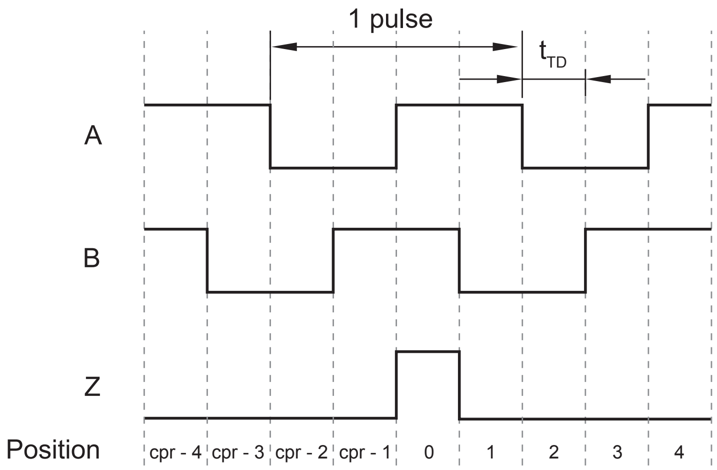


Fig. 1: Timing diagram for incremental output

The transition distance time (t_{TD}) is the time between two output position changes. The transition distance time is limited by the interpolator and the limitation is dependent on the output resolution. The counter must be able to detect the minimum transition distance to avoid missing pulses.

With incremental outputs it is important to know the difference between ppr (pulses per revolution) and cpr (counts per revolution = 4 × ppr). **Pulses per revolution** is the number of periodes on one of the quadrature signals in one revolution. **Counts per revolution** is the number of changes of state on both channels in one revolution and is achieved by electronically multiplying by four, using both the rising and the falling edges on both channels.

RM08S - Synchro serial interface (SSI), single ended, 5 V

Power supply	V_{dd} = 5 V ± 5 %
Power consumption	Typ. 26 mA
SSI Data output	Data (single ended)
SSI Clock input	Clock (single ended)
Resolution	5, 6, 7, 8, 9, 10, 11, 12 bit
Max. speed	30,000 rpm
Clock frequency	≤ 4 MHz
Accuracy*	±0.3°
Hysteresis	0.17°
Temperature	-40 °C to +85 °C

* Valid for Ø4 × 4 mm magnets only.

Connections

Signal	Colour
V_{dd}	Red
GND	Blue
Clock	White
Data	Green

Serial output data is available in up to 12 bit natural binary code through the SSI protocol. With the clockwise magnet rotation, the value of the output data increases.

Parameter	Symbol	Min.	Typ.	Max.	Unit
Clock period	t_{CL}	0.25		2 × t_m	µs
Clock high	t_{CHI}	0.1		t_m	µs
Clock low	t_{CLO}	0.1		t_m	µs
Monoflop time	t_m	15	19	25	µs

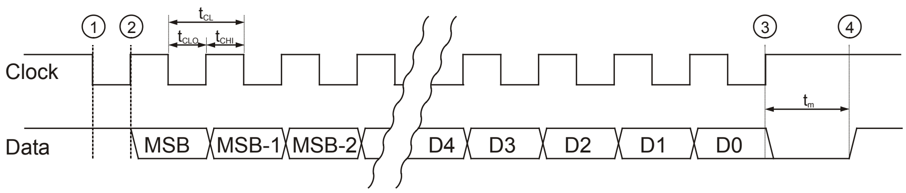


Fig. 2: Timing diagram for SSI output

The controller interrogates the encoder for its positional value by sending a pulse train to the Clock input. The Clock signal must always start from high. The first high/low transition (point 1) stores the current position data in a parallel/serial converter and the monoflop is triggered. With each transition of the Clock signal (high/low or low/high) the monoflop is retriggered. At the first low/high transition (point 2) the most significant bit (MSB) of the binary code is transmitted through the Data pin to the controller. At each subsequent low/high transition of the Clock the next bit is transmitted to the controller. While reading the data the t_{CHI} and t_{CLO} must be less than t_{mMin} to keep the monoflop set. After the least significant bit (LSB) is output (point 3) the Data goes to low. The controller must wait longer than t_{mMax} before it can read updated position data. At this point the monoflop time expires and the Data output goes to high (point 4).

If the controller continues sending the Clock pulses after the data is read without waiting for t_m, the same data will be output again and between the two outputs one logic zero will be output. The length of the data depends on the resolution of the encoder.

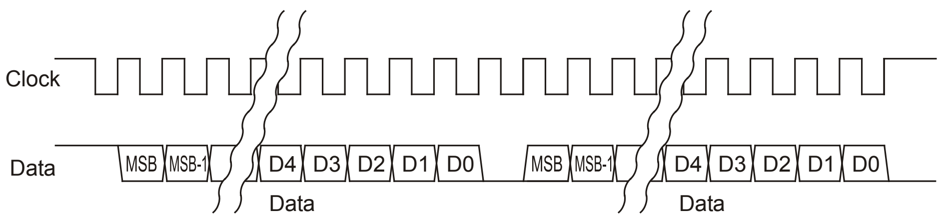


Fig. 3: SSI multi-read of the same position data.

RM08V - Linear voltage, 5 V

Power supply	V_{dd} = 5 V ± 5 %
Power consumption	Typ. 26 mA
Output voltage	0 V to V_{dd}
Output load	Max. 2 mA
Resolution of DAC	10 bit
Max. speed	30,000 rpm
Nonlinearity*	1 %
Temperature	-40 °C to +85 °C

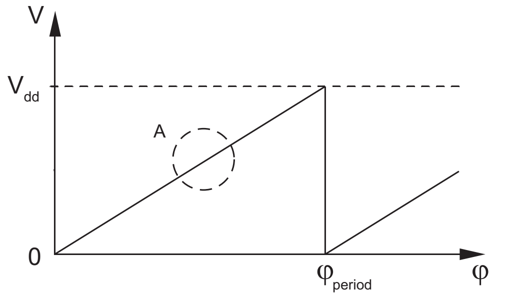
* Valid for Ø4 × 4 mm magnets only.

Connections

Signal	Colour
V_{dd}	Red
GND	Blue
V_{out}	Green

The digital relative angular position information is converted into linear voltage with a built-in 10 bit D/A converter. The linear output voltage swing ranges from 0 V and V_{dd} (5 V). The number of periods within one revolution (N_{period}) can be 1, 2, 4 or 8, representing one full swing over an angle (φ_{period}) of 360°, 180°, 90° or 45° respectively. The signal is made up of steps which represent the angular movement needed to register a change in the position (φ_{step}) and the resulting change in the output voltage (V_{step}). The number of steps in one period (N_{step}) is given in the table below.

For clockwise rotation of the magnetic actuator, the output voltage increases. For counterclockwise rotation, the output voltage decreases.



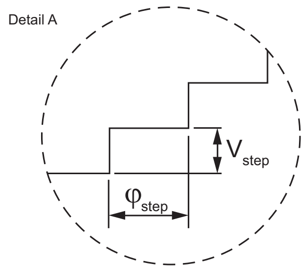


Fig. 4: Timing diagram for linear voltage output

$$\varphi_{step} = \frac{\varphi_{period}}{N_{step}} \qquad V_{step} = \frac{V_{dd}}{N_{step}}$$

φ_{period} = Angle covered in one period (one sawtooth)
V_{period} = Output voltage range for one period
φ_{step} = Step angle (angular movement needed to register a change in the position)
V_{step} = Output voltage range for one step
N_{period} = Number of periods in one revolution
N_{step} = Number of steps in one period

φ_{period}	N_{period}	N_{step}	φ_{step}
360°	1	1024	0.35°
180°	2	1024	0.18°
90°	4	1024	0.09°
45°	8	512	0.09°

Output type and electrical variant

φ_{period} / Rotation	360°	180°	90°	45°
Clockwise	VA	VB	VC	VD
Counterclockwise	VE	VF	VG	VH

Position error

The position error or nonlinearity is defined as the difference between the actual angular position of the magnet and the angular position output from the encoder.

Differential nonlinearity is the difference between the measured position step and the ideal position step. The position step is the output position difference between any two neighbouring output positions, while the ideal position step is 360° divided by the resolution. Differential nonlinearity is mainly caused by noise. Differential nonlinearity is always less than one position step because there is a system that prevents missing codes. Figure 5 shows a typical differential nonlinearity plot of the encoder with 10 nF filtering and default parameters.

Integral nonlinearity is the total position error of the encoder output. Integral nonlinearity includes all position errors but does not include the quantisation error. Integral nonlinearity is minimised during production to better than ±0.2°. Figure 6 shows a typical integral nonlinearity plot of the encoder, a perfectly aligned magnet and 10 nF filtering.

(Valid for Ø4 × 4 mm magnets only)

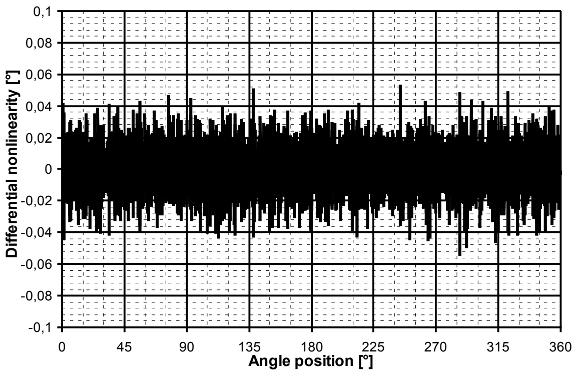


Fig. 5: Typical differential nonlinearity

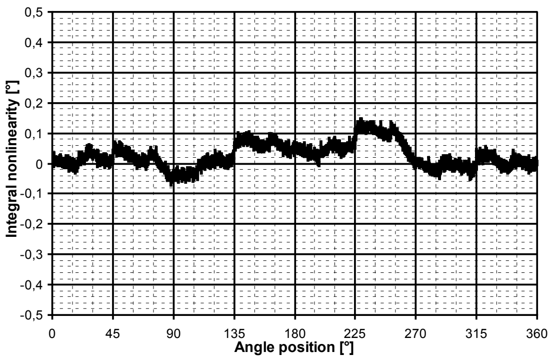


Fig. 6: Typical integral nonlinearity at optimal parameters

RM08 ordering code

RM08 ID 00 12B 02 L 2 G 00

Series
RM08 - Rotary magnetic encoder, contactless, 8 mm diameter body

Output type
ID - Incremental, single ended
SD - Absolute binary synchro-serial (SSI), single ended
Vx - Linear voltage:

Linear voltage output 0 - 5 V, supply 5 V DC				
	360°	180°	90°	45°
CW	**VA**	**VB**	**VC**	**VD**
CCW	**VE**	**VF**	**VG**	**VH**

Shaft size
00 - N/A (standard)

Resolution
For **Vx**:
10B - 1024 counts per revolution
For **ID** and **SD** (counts or positions per revolution):
05B - 32
06B - 64
07B - 128
08B - 256
09B - 512
10B - 1024
11B - 2048
12B - 4096

Cable length (length of leads)
02 - 0.2 metre (standard for leads)

Connector option
L - Leads only (no connector)

Body style and cable exit
2 - Cylindrical body, radial cable/leads exit

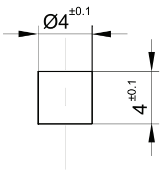
Environment and material
G - IP68, no EMC grade, aluminium body (standard)

Special requirements
00 - None (standard)
33 - 3.3 V power supply (for **ID** and **SD** only)

Magnet ordering information

Magnet for direct recessing in non-ferrous shafts

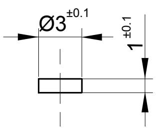
Fixing: Glue (recommended - LOCTITE 648 or LOCTITE 2701)



Part numbers:

For resolutions up to 9 bit absolute (512 cpr incremental)
RMM44A2A00 (individually packed) – for sample quantities only
RMM44A2C00 (packed in tubes)

For resolutions from 10 bit absolute (800 cpr incremental) and above
RMM44A3A00 (individually packed) – for sample quantities only
RMM44A3C00 (packed in tubes)



Part number:

RMM3010A1B00

NOTE: RMM3010 magnets are only tested (not graded). Specified accuracy cannot be achieved by using magnet RMM3010.

Head office

RLS merilna tehnika d.o.o.
Poslovna cona Žeje pri Komendi
Pod vrbami 2
SI-1218 Komenda
Slovenia

T +386 1 5272100
F +386 1 5272129
E mail@rls.si
www.rls.si

Document issues

Issue	Date	Page	Corrections made
1	20. 11. 2013	-	New document
2	5. 3. 2014	2	Mounting instruction image added
3	12. 9. 2014	2	Dimensional drawing tolerance added
4	7. 1. 2015	2	Glob top thickness added
		5	RM08V: Vout wire colour changed to green
		7	3.3 V power supply option and Ø3 × 1 mm magnet added
5	24. 4. 2015	7	Loctite information added
6	3. 12. 2015	2	Mounting instructions technical drawing corrected