

# MR

## Bonded Radial Incremental Magnetic Rings

VARIOUS  
SIZES AND  
MOUNTING  
OPTIONS

ROBUST  
DESIGN

HIGH  
OPERATING  
SPEED

The robust RLS radial magnetic incremental rings consist of an elasto-ferrite layer firmly bonded on a stainless steel hub. The elasto-ferrite layer is magnetised with 2 mm long alternating magnetic poles, which form an incremental magnetic pattern.

A unique or distance-coded (DCRM) reference marks option can also be added to the incremental magnetic pattern. Radial magnetic rings offer reliable solutions for high performance applications.



### Features and benefits

- ▶ Non-contact technology
- ▶ Compatible with RLS LM and RoLin family readheads
- ▶ High speed operation
- ▶ Easy mounting
- ▶ Different shaft diameters available
- ▶ Excellent resistance to dirt and dust
- ▶ Unique or periodic reference mark



ROBOTIC JOINTS



PAN/TILT POSITIONING



PRECISE GEAR BOX



MEDICAL



UAV

## General information

The bonded radial incremental magnetic rings are a reliable solution for high performance applications. They can be installed with fasteners, by press-fitting or by gluing.

To assure safety and reliability at high speeds and temperatures, the rings can optionally be covered with a protective stainless steel foil. For maximum protection and use in particularly harsh environments, the cover foil can be fully welded to the ring. This protective layer also protects the elasto-ferrite from swarfs (e.g. metal, stone, glass, wood, etc.), chemical fluids (oils, coolants, grease, etc.) and minimises the influence of ageing (e.g. UV radiation).



Bonded radial ring



Bonded radial ring with cover foil



Bonded radial ring with welded cover foil (cross section U)

## Selection guide

Ring	OD [mm]	OD with cover foil [mm]	ID [mm]	H [mm]	Pole length [mm]	Number of poles	Compatibility with readheads					
							LM10	LM13	RLB2	RLC2HD	RLC2IC	RLM2
MR031G	31 ±0.1	31.15 ±0.12	20 H7	8 ±0.1	2	50	Ri	Ri	No Ri	No Ri	Ri	Ri
MR031U	-	31.15 ±0.1	20 H7	10 ±0.1	2	50	Ri	Ri	No Ri	No Ri	Ri	Ri
MR040G	40 ±0.1	40.15 ±0.12	30 H7	8 ±0.1	2	64	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR040U	-	40.15 ±0.1	30 H7	10 ±0.1	2	64	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR047B	47.5 ±0.1		40 <sup>+0.02</sup> <sub>0</sub> H7	5.5 ±0.1	2	76	-	-	No Ri	No Ri	Ri	Ri
MR050G	50.1 ±0.1	50.25 ±0.12	40 H7	8 ±0.1	2	80	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR050U	-	50.25 ±0.1	40 H7	10 ±0.1	2	80	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR057E	57.3 ±0.1	57.45 ±0.12	50 H7	10 ±0.1	2	90	Ri+DCRM	-	-	-	-	-
MR057G	56.5 ±0.1	56.65 ±0.12	45 H7	8 ±0.1	2	90	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR063G	62.9 ±0.1	63.05 ±0.12	40 H7	8 ±0.1	2	100	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR063U	-	63.05 ±0.1	50 H7	10 ±0.1	2	100	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
			40 H7									
MR076G	75.6 ± 0.1	75.75 ± 0.12	60 H7	8 ± 0.1	2	120	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR081G	80.7 ±0.1	80.85 ±0.12	60 H7	8 ±0.1	2	128	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR081U	-	80.85 ±0.1	60 H7	10 ±0.1	2	128	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR101G	101 ±0.1	101.15 ±0.12	85 H7	8 ±0.1	2	160	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR101U	-	101.15 ±0.1	85 H7	10 ±0.1	2	160	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR114U	-	113.95 ±0.1	95 H7	10 ±0.1	2	180	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR123G	122.7 ±0.1	122.85 ±0.12	90 H7	8 ±0.1	2	194	Ri	Ri	No Ri	No Ri	Ri	Ri
MR127G	126.5 ±0.1	126.65 ±0.12	100 H7	8 ±0.1	2	200	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR127U	-	126.65 ±0.1	100 H7	10 ±0.1	2	200	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR162G	162.2 ±0.1	162.35 ±0.12	143 H7	8 ±0.1	2	256	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR162U	-	162.35 ±0.1	143 H7	10 ±0.1	2	256	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
MR325E	325.1 ±0.2	-	280 G7	10 ±0.1	2	512	Ri+DCRM	Ri+DCRM	No Ri	No Ri	Ri+DCRM	Ri+DCRM
			240 G7									

Ri - Unique reference mark or only incremental track available  
 No Ri - No reference mark option, only incremental track available  
 Ri+DCRM - Unique, distance-coded reference mark or only incremental track available

For readhead specifications see data sheets available at **RLS media center**.

## Storage and handling

### Storage temperature



-40 °C to +85 °C

### Operating temperature



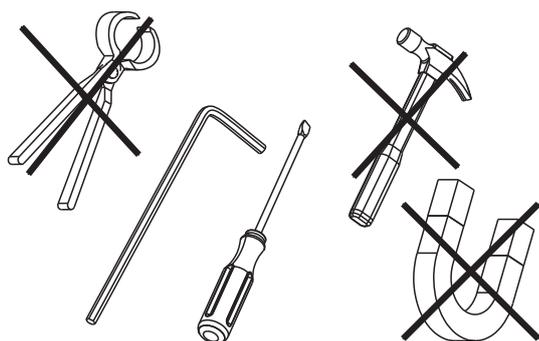
-40 °C to +85 °C

### Humidity



High resistance to humidity

For higher operating temperatures **contact RLS**.



The magnetic ring should not be exposed to magnetic field densities higher than 25 mT on its surface, as this can damage the ring.

## Important handling and installation notice

To ensure proper function and avoid damage, please observe the following precautions when handling and installing the magnetic encoder system:

**Handle with care.** Do not use industrial tools (e.g. magnetic bases or heavy-duty equipment) near the product, as strong magnetic fields or mechanical force can damage sensitive components.

**Do not use impact tools.** Tools such as drifts, punches, or similar are strictly prohibited during installation, especially for adjusting run-out.

**Ensure proper alignment.** Incorrect assembly of the readhead and ring can impair system performance and lead to premature wear or permanent damage.

**Respect tolerances.** Always follow the specified distance and angular alignment tolerances precisely.

**Avoid contact.** The readhead must not touch the ring at any point during rotation. Physical contact may damage the ring surface.

**Do not heat the ring.** Induction heating can alter the magnetic pattern and must not be used under any circumstances.

**Keep packaged until use.** Leave the product in its original packaging until it is ready for final installation to prevent contamination or accidental damage.

## Chemical resistance

The use of alcohol for cleaning is considered safe, but it is not allowed to immerse the ring in alcohol. Furthermore, the ring surface print and drawn reference mark may disappear if the ring is not carefully cleaned. This does not apply for bonded radial ring with welded cover foil.

For more information on chemical resistance **contact RLS**.

## Packaging

Depending on the quantity, the rings are packed either separately in boxes or in trays.

Part	Tray size	Box size
MR047B	8 units per tray	12 trays per box

Magnetic rings with VHB adhesive tape have 12 months shelf life and should be installed within this period.

# Accuracy of ring encoder systems

The accuracy of the ring encoder measurement is influenced by **encoder accuracy errors** and **installation-dependent errors**. In order to evaluate the total accuracy, each of the significant errors must be considered. Fig. 1 shows a typical accuracy error plot with marked particular influences.

## Encoder accuracy errors

**System error** consists of a magnetisation error, crosstalk and SDE.

System error [°]		System error [°]		System error [°]	
Ring	Over the entire RH*	Ring	Over the entire RH	Ring	Over the entire RH
MR031	±0.16	MR057	±0.09	MR114	±0.05
MR040	±0.13	MR063	±0.08	MR123	±0.04
MR047	±0.1	MR076	±0.07	MR127	±0.04
MR050	±0.10	MR081	±0.06	MR162	±0.03
		MR0101	±0.05	MR325	±0.03

\*RH - Ride height

## Magnetisation error

The magnetisation error is caused by imperfections in the elasto-ferrite material and possible deviations resulting from the magnetisation process. This error does not include eccentricity of mounting of the ring.

The following factors influence the result:

- the magnetic inhomogeneity of the elasto-ferrite layer,
- the ring installation tolerances during the magnetisation process,
- the measurement uncertainty of the magnetisation system during manufacturing process
- the quality of the magnetisation system.

The magnetisation accuracy  $A_M$  can be calculated by the following formula:

$$A_M = \pm \frac{4.6}{D}$$

where  $D$  is the outer ring diameter in [mm].

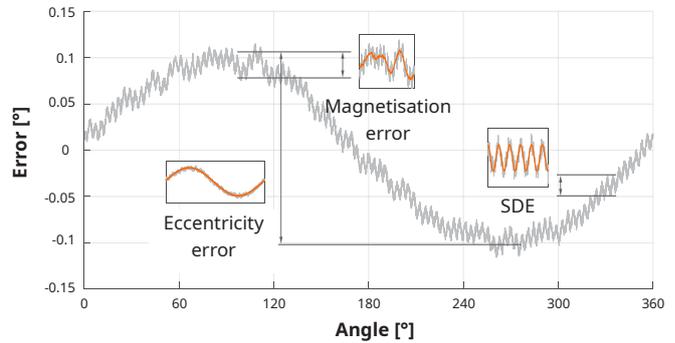


Fig. 1. Typical accuracy error plot.

**Fig. 1 to Fig. 4 are for representation purpose only.**

D [mm]	$A_M$ [°]
20	±0.229
40	±0.115
60	±0.076

## Crosstalk

Crosstalk is an undesirable effect of reference mark magnetisation on the incremental track magnetisation, which leads to accuracy peaks. It depends on both the ride height and the lateral offset.

An example of crosstalk is shown in Fig. 2.

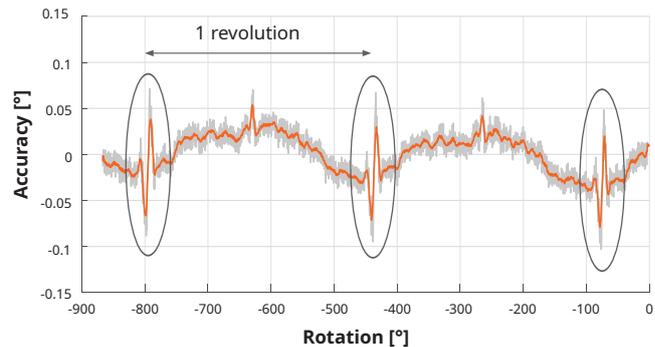


Fig. 2. Crosstalk representation. The crosstalk (Ri magnetisation) is circled.

## Sub divisional error (SDE) or interpolation error

The sub divisional or interpolation error is a periodical accuracy error. It is influenced by the following factors:

- the length of poles,
- the homogeneity and cycle definition of magnetic poles,
- the sensing distance (ride height) of the installed readhead,
- the quality of the signal processing,
- the characteristics of the internal AMR sensor.

The SDE leads to speed ripples in applications where the encoder is used as speed feedback, e.g. in speed control loops. For radial rings, SDE is strongly influenced by ride height.

The maximum SDE at optimal sensing distance can be calculated by the following formula:

$$SDE = \pm \frac{0.58 \times K}{OD}$$

where:

SDE is Sub divisional error (°)

OD is the outer ring diameter in (mm)

K = 1 for magnetic rings with outer diameter >30

K = 2 for magnetic rings with outer diameter <30

OD (mm)	SDE (°)
20	±0.029
40	±0.014
60	±0.009

## Hysteresis

Hysteresis is the difference in result of measuring the same point when approached from different directions.

It is known that ferromagnetic materials maintain their magnetised state in response to external fields, trying to change their direction.

The hysteresis in encoder systems depends on the strength of the magnetic field. A stronger magnetic field leads to a smaller hysteresis and vice versa. Therefore the hysteresis is strongly influenced by the ride height at which the readhead is installed (Fig. 3).

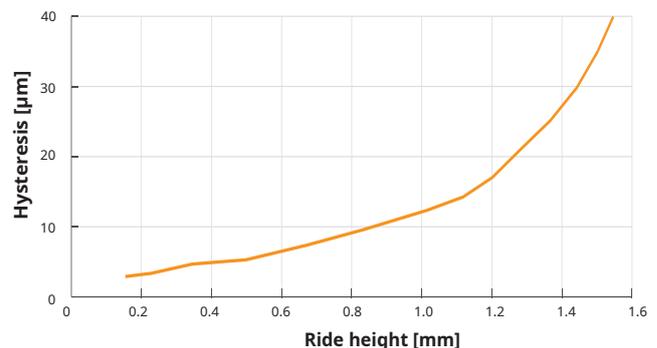


Fig. 3. Hysteresis vs. ride height (for encoder systems with 2 mm pole length).

## Installation-dependent errors

Installation and adjustment of the ring and the readhead, in addition to the given encoder-specific error, normally have a significant effect on the overall accuracy of a system. Of particular importance are the installation eccentricity and the effect of deformations resulting from the ring installation.

### Installation eccentricity

Eccentricity can be caused by the misalignment of the ring's center towards the rotational axis, as can be seen on Fig. 4.

The error caused by eccentricity can be calculated by the following formula

$$E_{\text{accuracy}} = \pm 0.115 \frac{e}{D}$$

where  $E_{\text{accuracy}}$  is eccentricity error in [°],  $e$  is misalignment of ring's center towards the rotational axis in [ $\mu\text{m}$ ] and  $D$  is the outer ring diameter in [mm].

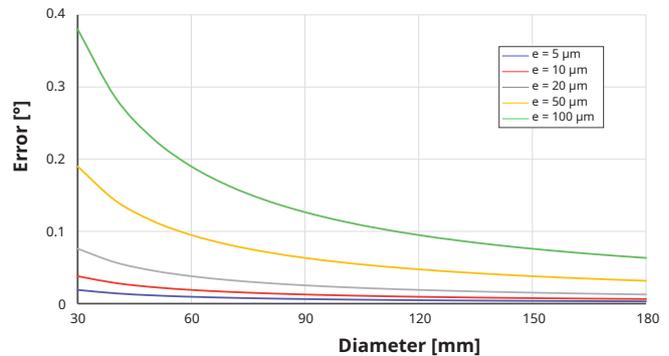


Fig. 4. Influence of installation eccentricity on accuracy.

### Deformations of the ring during installation

By installing a ring to a non-ideally circular shaft, possible deformations can occur. These can have a significant influence on the system accuracy error.

## Maximum speed table

Below are maximum speed values limited by the mechanical characteristics of the ring. For electrical characteristics please use [Ring speed calculator](#). For higher speed [contact RLS](#).

Ring	Option B, E and G	Option G (with cover foil)	Option U
	(no cover foil)		(with welded cover foil)
MR031	10,000	40,000	55,000
MR040	9,000	30,000	50,000
MR047	8,500	-	-
MR050	8,300	24,700	42,000
MR057	7,437	21,700	-
MR063	6,750	19,600	34,000
MR076	5,600	16,300	-
MR081	5,232	15,300	26,000
MR101	4,181	12,200	21,000
MR114	-	-	18,000
MR123	3,444	10,100	-
MR127	3,200	9,700	16,000
MR162	2,598	7,600	13,000
MR325	1,000	-	-

Speed is in RPM.

# Technical specifications

## Mechanical data

Material of magnetic layer	NBR + ferrite
Hub thermal expansion coefficient (CTE)	$11.2 \times 10^{-6} \text{ K}^{-1}$

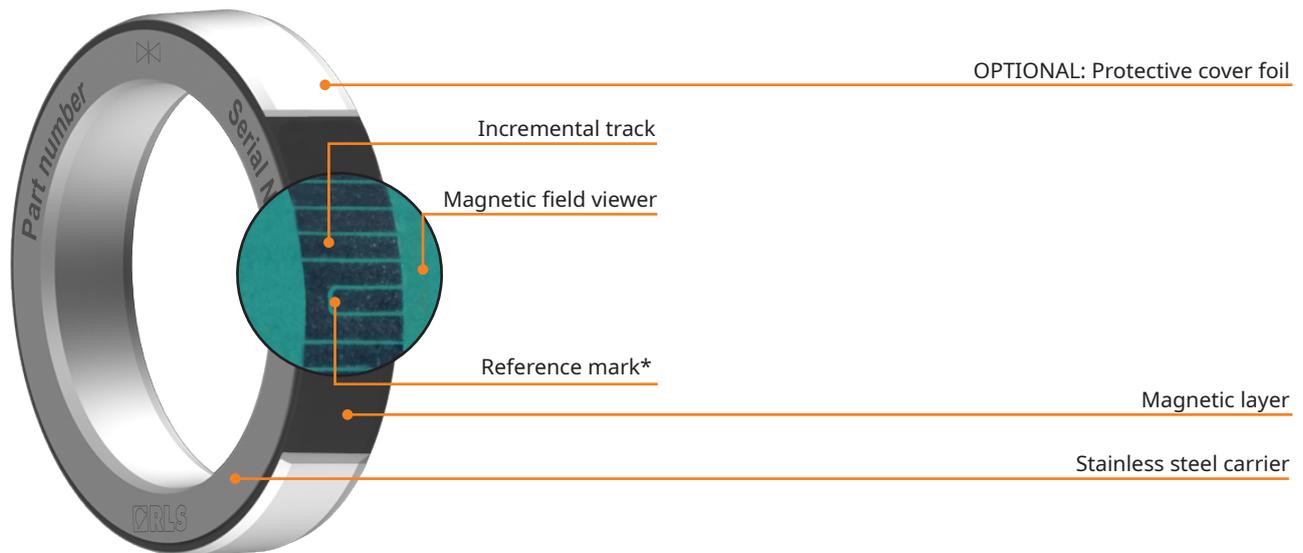
## Environmental data

Storage and operating temperature	-40 °C to +85 °C For higher operating temperatures <b>contact RLS.</b>
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# Magnetic ring design

## Structure, appearance and markings

The position of the magnetised reference mark is always the same, on the engraved side of the ring as shown in the figure below.



\* The MR047B has the reference mark located on the opposite side.

The shape of the reference mark may vary. The image is for representation purposes only.

## Magnetic ring surface markings (engraved)

All magnetic ring markings, except MR047B include serial number, QR code, logo, part number and reference mark. They are engraved on the hub. The reference mark engraving can deviate from the actual position of the reference mark magnetization for  $\pm 5^\circ$ . The engraving is for orientation purposes only.



**YD1B70**

Reference mark sign

Serial number example  
- unique combination  
of six letters and digits

## Reference mark

### Unique reference mark

The readhead must be ordered with reference mark option A (see corresponding readhead data sheet). The magnetic ring must be ordered with reference mark option A (see **Part numbering**).

The shape and position of the magnetised reference mark are critical so this option is only available as factory order.

### Distance coded reference mark (DCRM)

The readhead should be ordered with reference mark option A. The distance coded reference mark option provides multiple reference marks that are individually spaced according to specific mathematical algorithm. Absolute position is calculated after traversing 2 successive reference marks. Maximum length and minimum traverse depend on basic spacing (K) between reference marks. The magnetic ring must be ordered with reference mark option D (see **Part numbering**).

For more references on ring [contact RLS](#).

MR040G / MR040U	MR050G / MR050U	MR057E / MR057G	MR063G/MR063U	MR076G	MR081G/MR081U	MR101G/MR101U	MR114U	MR127G / MR127U	MR162G / MR162U	MR325E
2 mm pole length										
K = 32 [°]	K = 40 [°]	K = 36 [°]	K = 40 [°]	K = 60 [°]	K = 64 [°]	K = 40 [°]	K = 60 [°]	K = 80 [°]	K = 64 [°]	K = 128 [°]
360	360	360	360	360	360	360	360	360	360	360
309.38	310	320	320	312	313	335	328	322	336	336
270	270	288	288	270	270	315	300	288	315	315
213.75	216	244	245	219	219	288	266	248	290	291
180	180	216	216	180	180	270	240	217	270	270
118.13	121.5	168	169	126	127	241	204	175	243	245
90	90	144	144	90	90	225	180	144	225	225
22.5	27	92	94	33	34	194	142	101	197	199
0	0	72	72	0	0	180	120	72	180	180
-	-	16	18	-	-	146	80	27	150	153
-	-	0	0	-	-	135	60	0	135	135
-	-	-	-	-	-	99	18	-	104	108
-	-	-	-	-	-	90	0	-	90	90
-	-	-	-	-	-	52	-	-	58	62
-	-	-	-	-	-	45	-	-	45	45
-	-	-	-	-	-	0	-	-	11	16
-	-	-	-	-	-	-	-	-	0	0

# Installation instructions



Machine the mounting shaft according to the dimensions given in the table below. Values in orange represent option with cover foil.

Radial ring	Outer diameter - OD [mm]		Inner diameter - ID [mm]		Shaft diameter (clearance fit installation, fasteners, gluing) - Ds		Shaft outer diameter (press-fit) - Dspd		Mass [g]	System error [°]	Moment of inertia [kgmm <sup>2</sup> ]
MR0031G	31 / 31.15	+0.1 / +0.12 -0.1 / -0.12	20 H7	+0.021 0	20 g6	-0.007 -0.02	20 r6	+0.041 +0.028	24	±0.16	3.9
MR031U	31.15	+0.1 -0.1	20 H7	+0.021 0	20 g6	-0.007 -0.02	20 r6	+0.041 +0.028	31	±0.16	5.3
MR040G	40 / 40.15	+0.1 / +0.12 -0.1 / -0.12	30 H7	+0.021 0	30 g6	-0.007 -0.02	30 r6	+0.041 +0.028	30	±0.13	8.9
MR040U	40.15	+0.1 -0.1	30 H7	+0.021 0	30 g6	-0.007 -0.02	30 r6	+0.041 +0.028	39	±0.13	12.1
MR047B	47.5	+0.1 -0.1	44	+ 0.02 0	See mounting instructions on <a href="#">page 10</a>				9	±0.11	4.5
MR050G	50.1 / 50.25	+0.1 / +0.12 -0.1 / -0.12	40 H7	+0.025 0	40 g6	-0.009 -0.025	40 r6	+0.05 +0.034	39	±0.10	19.4
MR050U	50.25	+0.1 -0.1	40 H7	+0.025 0	40 g6	-0.009 -0.025	40 r6	+0.05 +0.034	51	±0.10	25.9
MR057E	57.3 / 57.45	+0.1 / +0.12 -0.1 / -0.12	50 H7	+0.025 0	50 g6	-0.009 -0.025	50 r6	+0.05 +0.034	41	±0.09	29.0
MR057G	56.5 / 56.65	+0.1 / +0.12 -0.1 / -0.12	45 H7	+0.025 0	45 g6	-0.009 -0.025	45 r6	+0.05 +0.034	50	±0.09	33.0
MR063G	62.9 / 63.05	+0.1 / +0.12 -0.1 / -0.12	40 H7	+0.025 0	40 g6	-0.009 -0.025	40 r6	+0.05 +0.034	102	±0.08	69.6
MR063U	63.05	+0.1 -0.1	50 H7 / 40 H7	+0.025 0	50 g6 / 40 g6	-0.009 -0.025	50 r6 / 40 r6	+0.05 +0.034	83 / 131	±0.08	66.3 / 90.3
MR076G	75,6 / 75,75	+0.1 / +0.12 -0.1 / -0.12	60 H7	+0.030 0	60 g6	-0.010 -0.029	60 r6	+0.060 +0.041	87	±0.07	108
MR081G	80.7 / 80.85	+0.1 / +0.12 -0.1 / -0.12	60 H7	+0.030 0	60 g6	-0.01 -0.029	60 r6	+0.06 +0.041	126	±0.06	158.3
MR081U	80.85	+0.1 -0.1	60 H7	+0.030 0	60 g6	-0.01 -0.029	60 r6	+0.06 +0.041	163	±0.06	204.9
MR101G	101 / 101.15	+0.1 / +0.12 -0.1 / -0.12	85 H7	+0.035 0	85 g6	-0.012 -0.034	85 r6	+0.073 +0.051	133	±0.05	287.0
MR101U	101.15	+0.1 -0.1	85 H7	+0.035 0	85 g6	-0.012 -0.034	85 r6	+0.073 +0.051	171	±0.05	371.0
MR114U	113.95	+0.1 -0.1	95 H7	+0.035 0	95 g6	-0.012 -0.034	95 r6	+0.073 +0.051	221	±0.05	604.0
MR123G	122.7 / 122.85	+0.1 / +0.12 -0.1 / -0.12	90 H7	+0.035 0	90 g6	-0.012 -0.034	90 r6	+0.073 +0.051	316	±0.04	911.4
MR127G	126.5 / 126.65	+0.1 / +0.12 -0.1 / -0.12	100 H7	+0.035 0	100 g6	-0.012 -0.034	100 r6	+0.073 +0.051	271	±0.04	875.0
MR127U	126.65	+0.1 -0.1	100 H7	+0.035 0	100 g6	-0.012 -0.034	100 r6	+0.073 +0.051	345	±0.04	1118.0
MR162G	162.2 / 162.35	+0.1 / +0.12 -0.1 / -0.12	143 H7	+0.040 0	143 g6	-0.014 -0.039	143 r6	+0.09 +0.065	260	±0.03	1512.3
MR162U	162.35	+0.1 -0.1	143 H7	+0.040 0	143 g6	-0.014 -0.039	143 r6	+0.09 +0.065	334	±0.03	1948.1
MR325E	325.1	+0.2 -0.2	280 G7 / 240 G7	+0.069 / +0.044 +0.017 / +0.015	280 h6 / 240 h6	0 / 0 -0.032 / -0.029	280 s6 / 240 s6	+0.19 / +0.169 +0.158 / +0.14	1600 / 2900	±0.03	36640.0 / 57720.0

## Recommended ride height table

Installation at the recommended ride height results in better encoder system performance, such as lower SDE and higher accuracy. Please refer to the table below for the recommended ride height values. The readheads are calibrated at these values. The maximum range of installation tolerances for the ride height is shown in the drawings of the individual rings and readheads.

Readhead	LM10	LM13	RLM	RLC2IC	RLC2HD	RLB
Recommended ride height [mm]	0.3	0.3	0.3	0.3	0.3	0.3

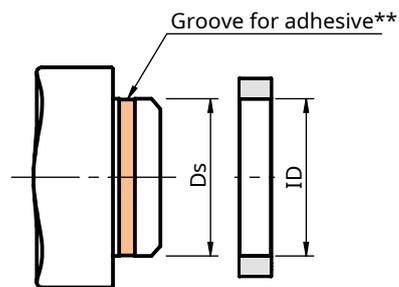
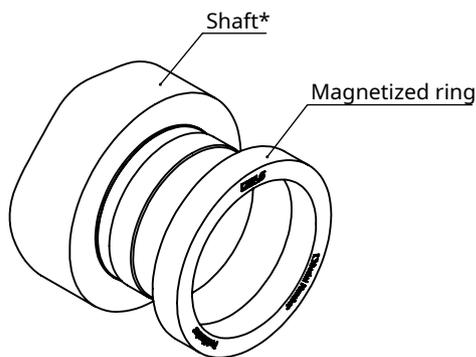
For maximum range (ride height installation tolerances) please refer to individual ring and readhead drawings.

## Installation by gluing

Make sure the installation surface is clean and free of debris. For more information see adhesive manufacturer's datasheet.



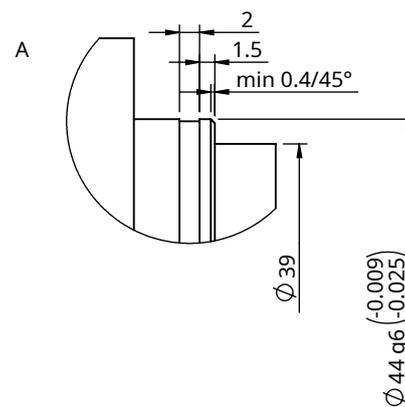
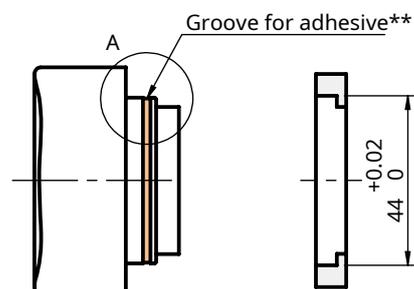
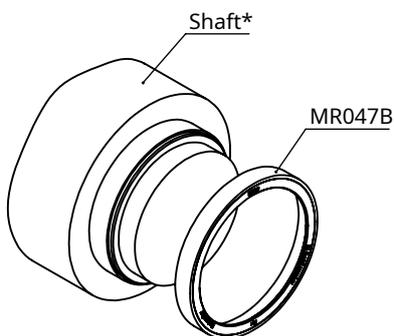
### For all radial rings except MR047B



\* Not provided.

\*\* For the depth of the groove, please check the specifications of the adhesive (adhesive not provided).

### For ring MR047B



\* Not provided.

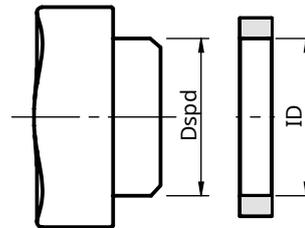
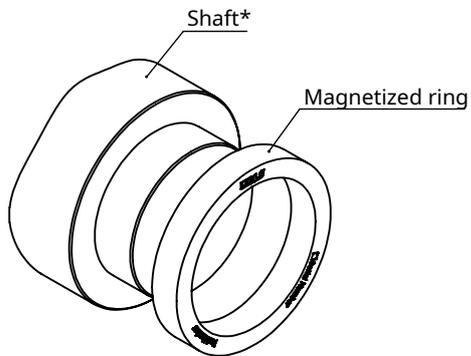
\*\* For the depth of the groove, please check the specifications of the adhesive (adhesive not provided).

## Installation by press-fitting

Make sure the installation surface is clean and free of debris. Slip the ring onto the mating shaft applying equal or uniform force along the whole ring circumference. For recommended shaft diameter (Dspd) see table on [page 9](#).

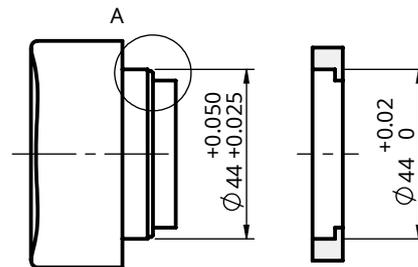
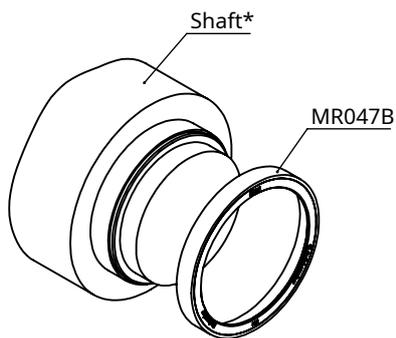


### For all radial rings except MR047B

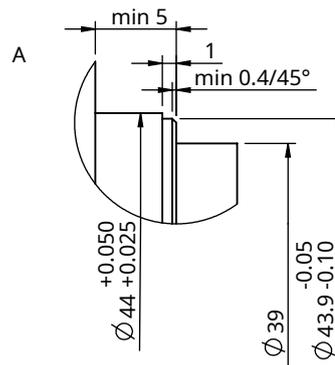


\*Not provided.

### For ring MR047B



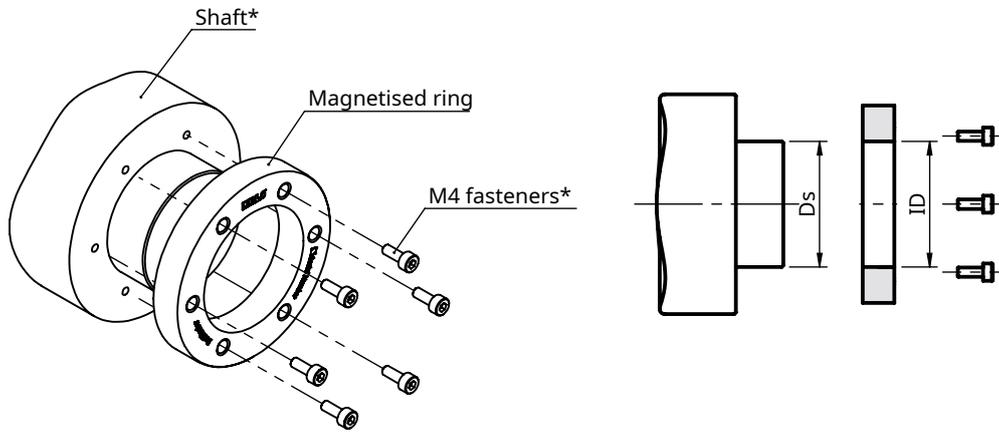
\* Not provided.



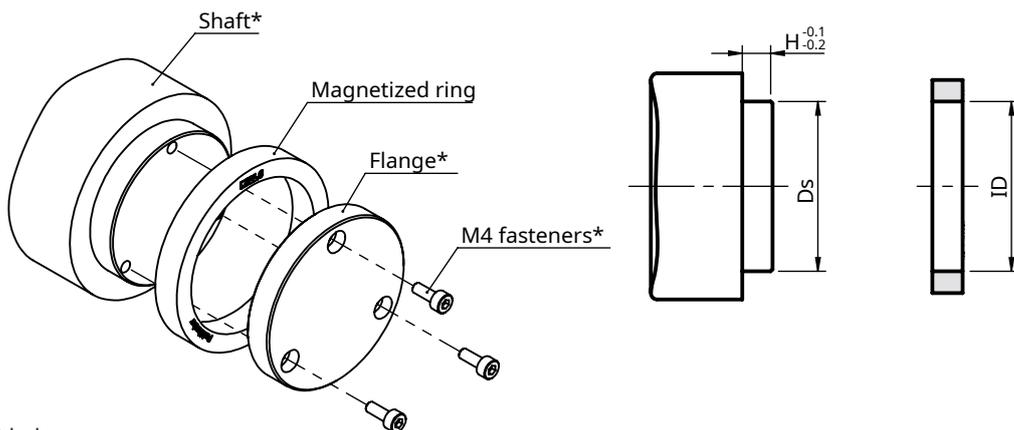
## Installation with fasteners

Installation with fasteners is possible with MR063G, MR081G, MR127G, MR162G, MR063U (ID: Ø40), MR127U, MR162U, MR081U, MR114U and MR325E rings. Make sure the installation surface is clean and free of debris. Rings need to be attached with fasteners as per the installation drawings (see appropriate ring page).

For recommended tightening torque see Table of recommended fasteners tightening torques available at [RLS media center](#).

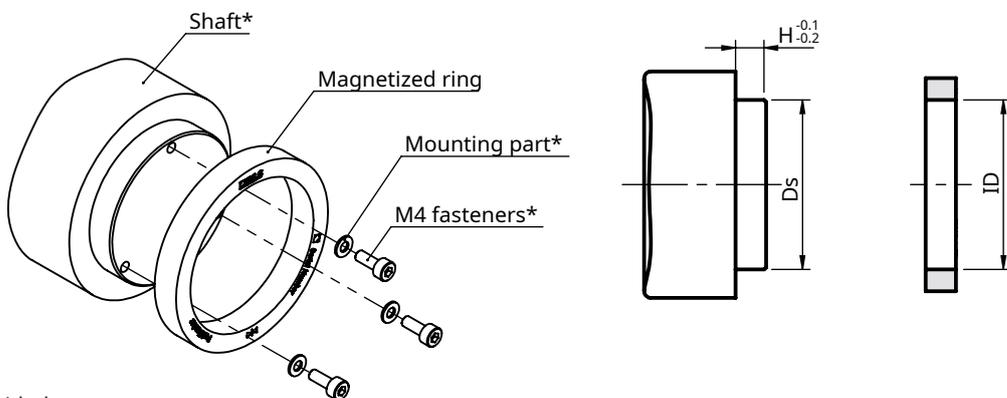


## Flange



\* Not provided.

## Mounting part

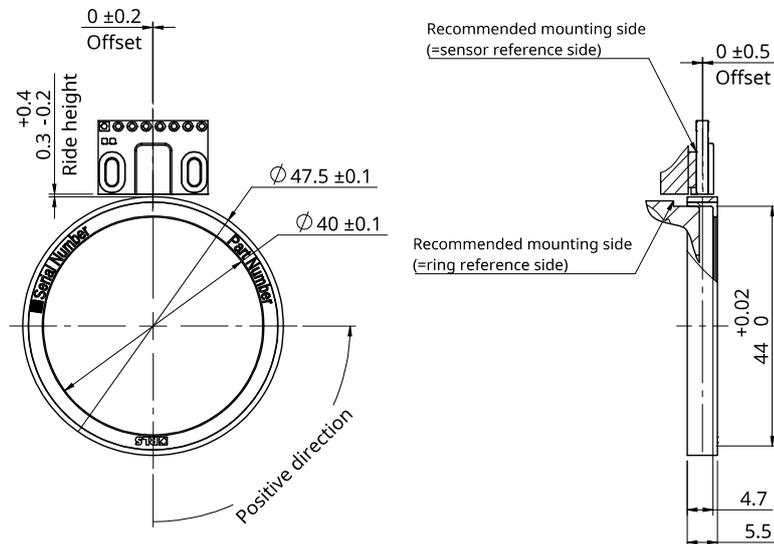


\* Not provided.

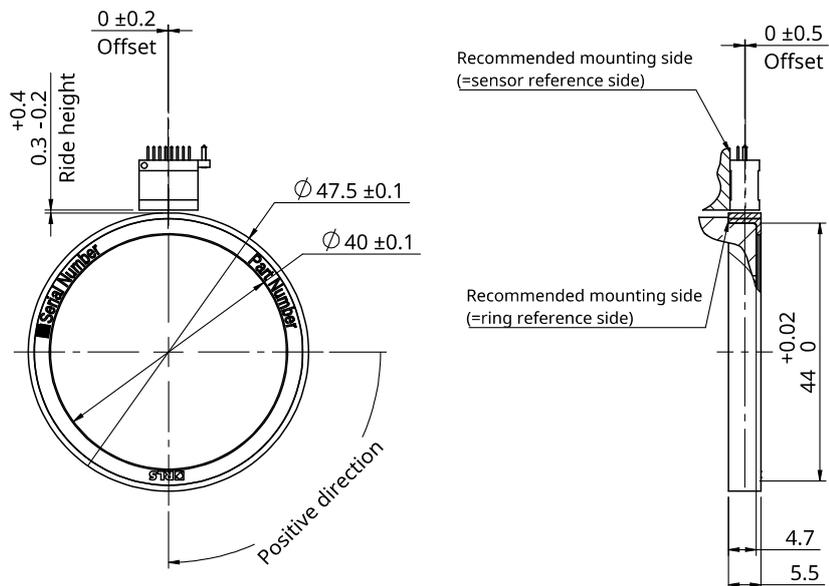
## Mounting instructions for ring MR047B



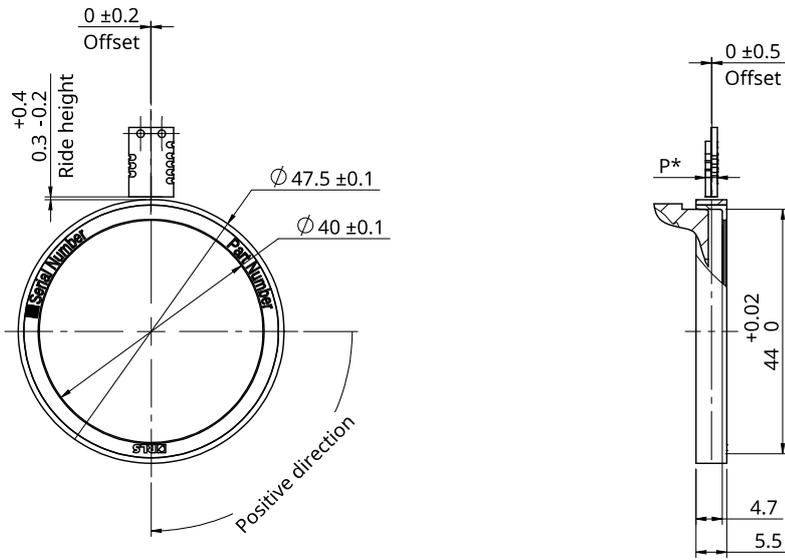
### Mounting with RLC2IC readhead



### Mounting with RLM readhead

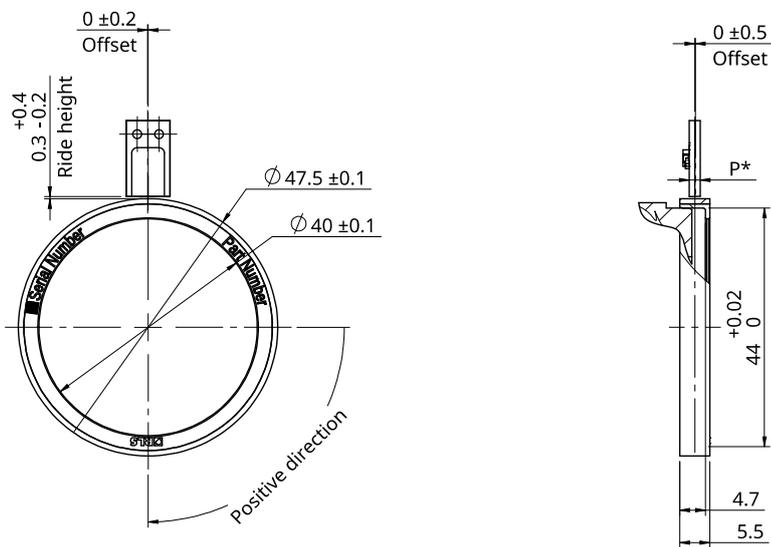


### Mounting with RLC2HD readhead



\* Centerline of marked dimension is specified as a centerline of entire encoder.

### Mounting with RLB readhead



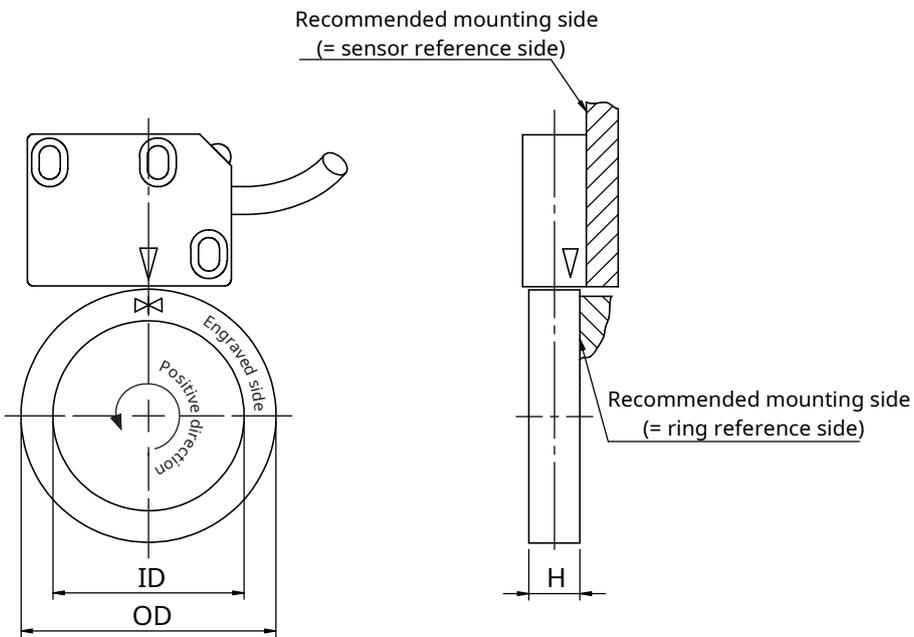
\* Centerline of marked dimension is specified as a centerline of entire encoder.

## Mounting instructions

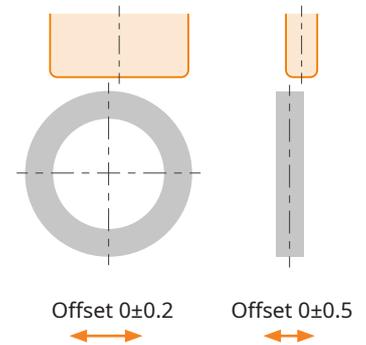


The following drawings show the positive direction of rotation of the ring and not the readhead.

### Mounting with LM10 readhead

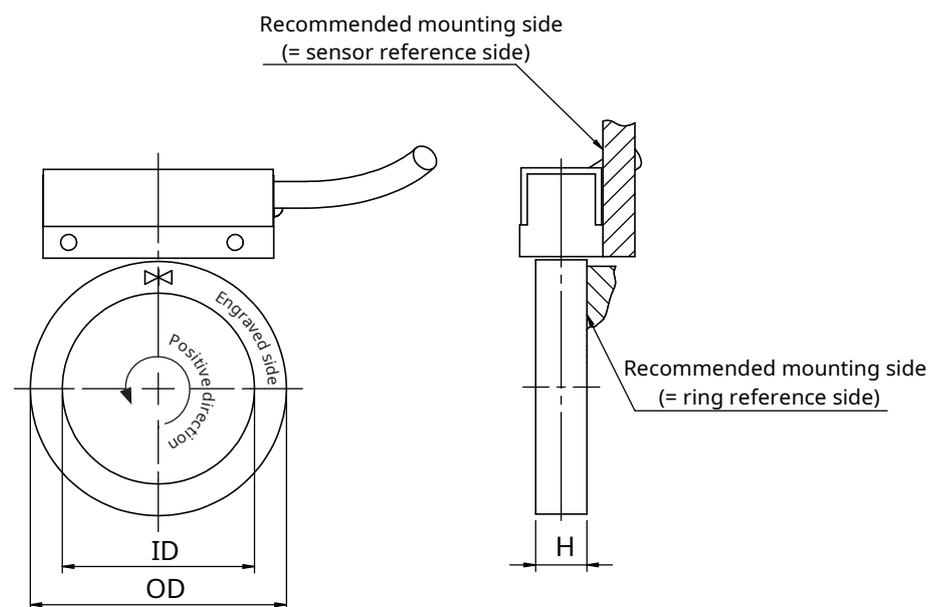


### Offset range

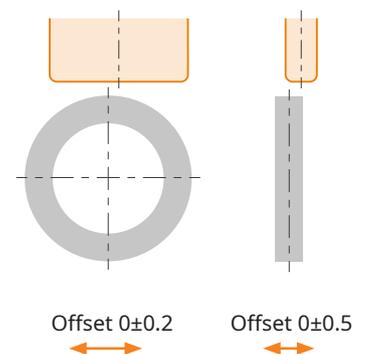


For readhead specifications see LM10 data sheet available at [RLS media center](#).

### Mounting with LM13 readhead

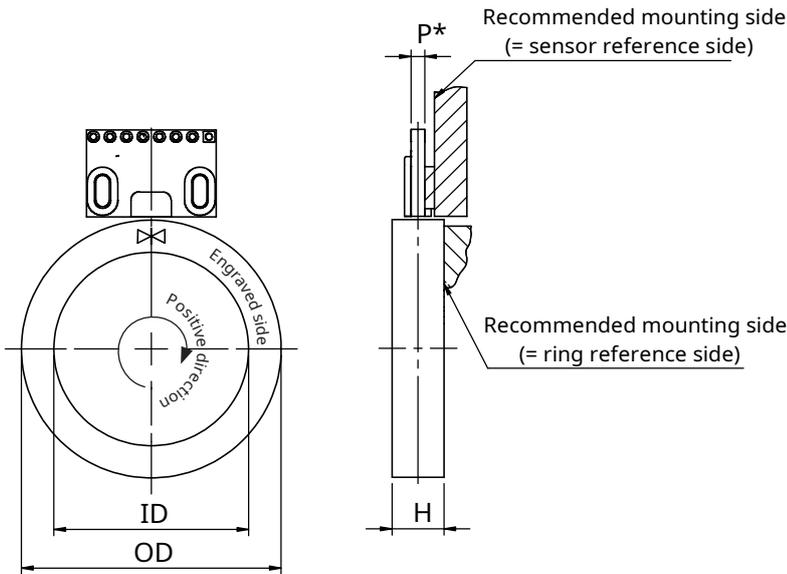


### Offset range

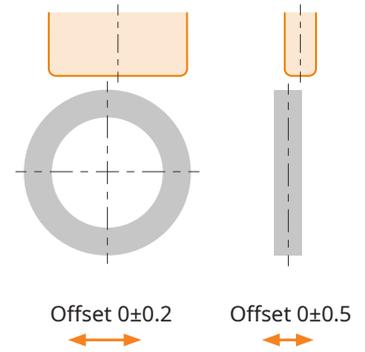


For readhead specifications see LM13 data sheet available at [RLS media center](#).

### Mounting with RLC2IC readhead



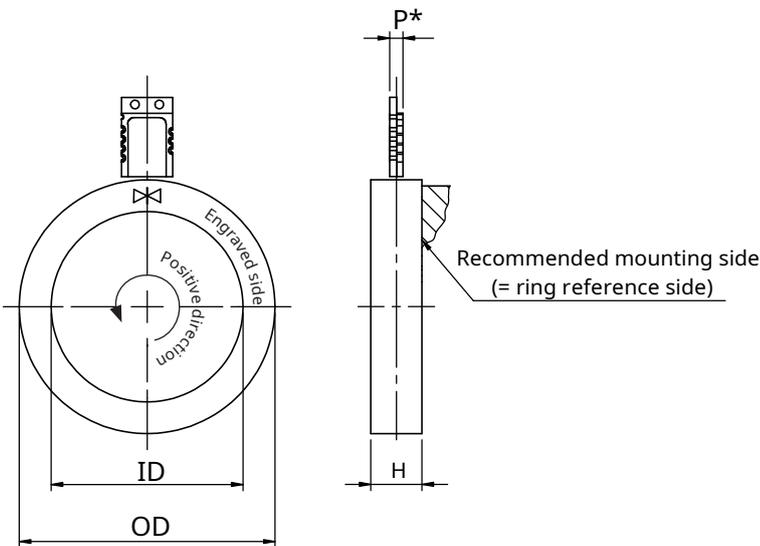
### Offset range



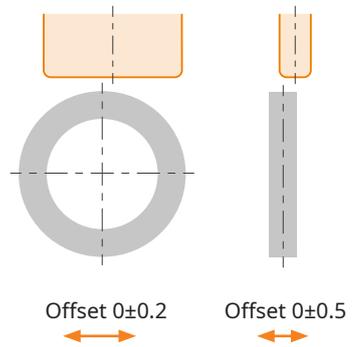
For readhead specifications see RLC2IC data sheet available at **RLS media center.**

\* Centerline of marked dimension is specified as a centerline of entire encoder.

### Mounting with RLM readhead



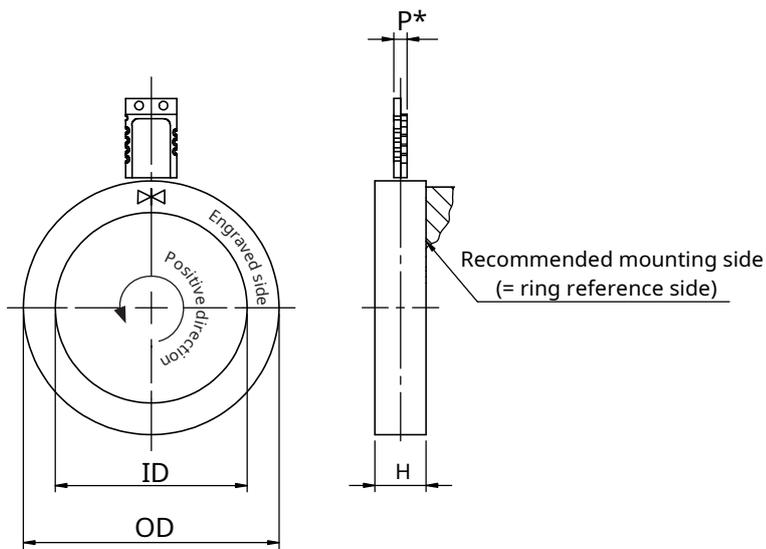
### Offset range



For readhead specifications see RLM data sheet available at **RLS media center.**

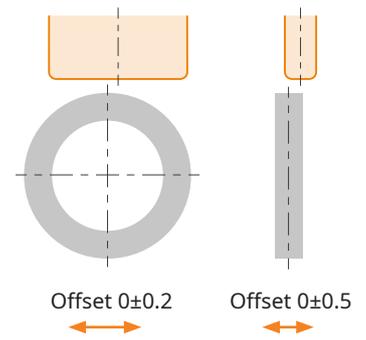
\* Centerline of marked dimension is specified as a centerline of entire encoder.

### Mounting with RLC2HD readhead



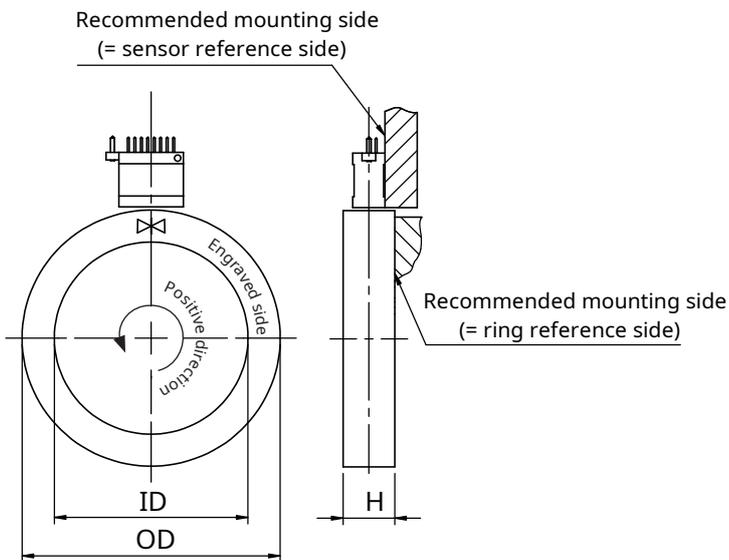
\* Centerline of marked dimension is specified as a centerline of entire encoder.

### Offset range

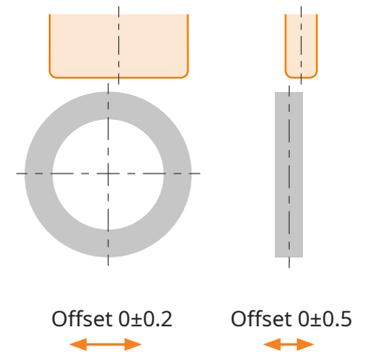


For readhead specifications see RLC2HD data sheets available at **RLS media center.**

### Mounting with RLB readhead



### Offset range

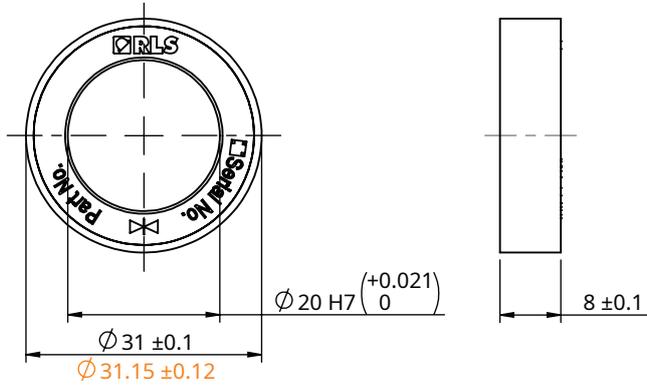


For readhead specifications see RLB data sheet available at **RLS media center.**

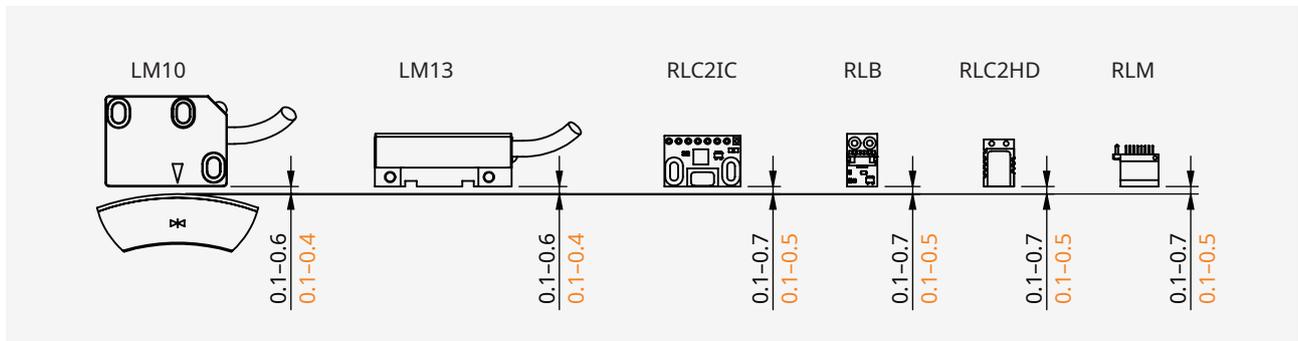
# MR031G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



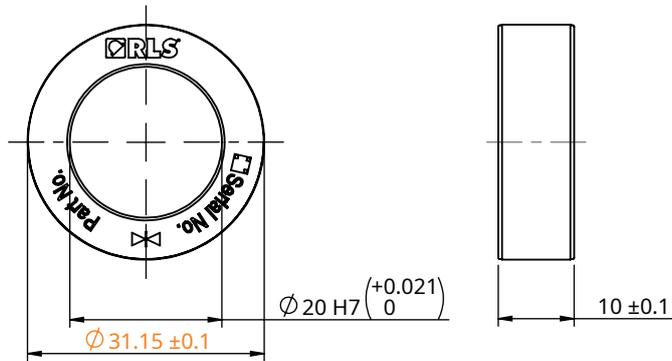
## Ride height for MR031G



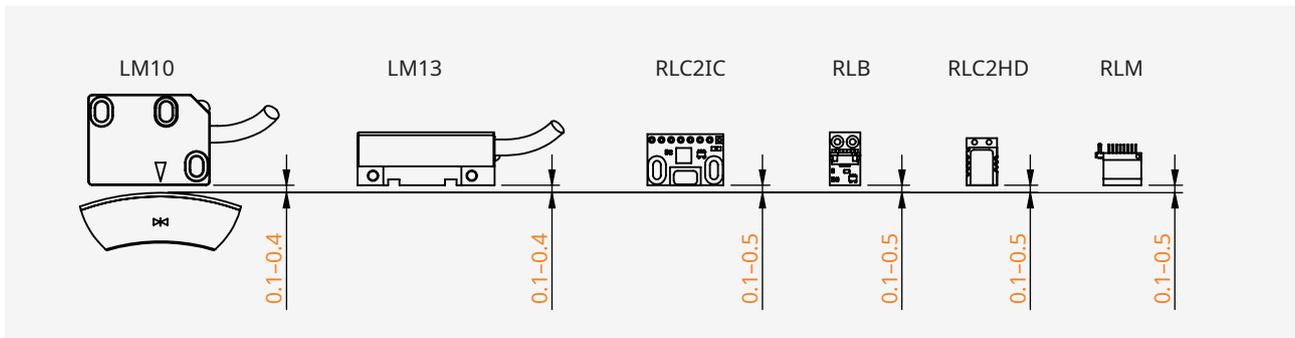
# MR031U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



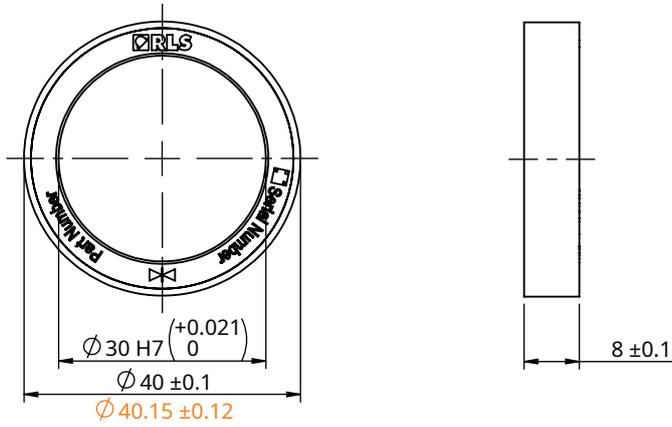
## Ride height for MR031U



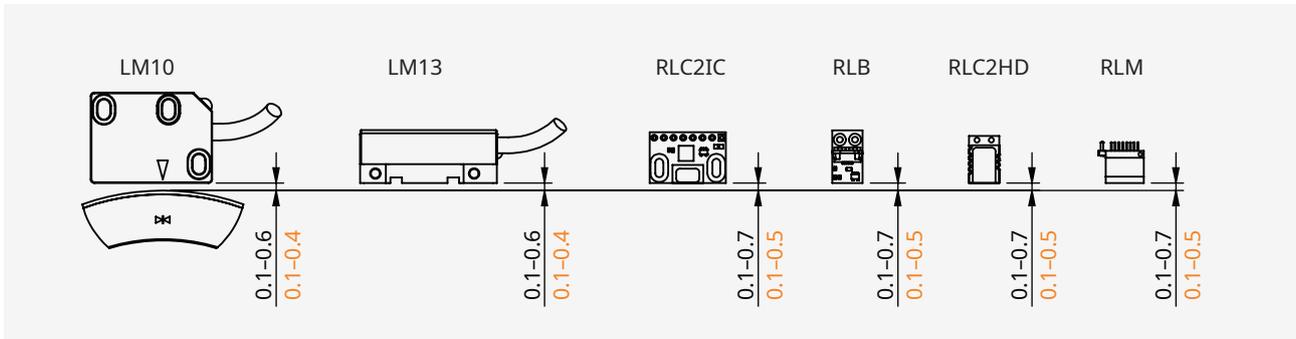
# MR040G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



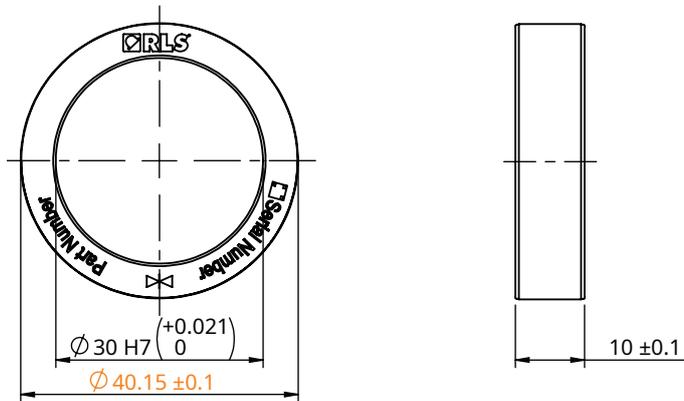
## Ride height for MR040G



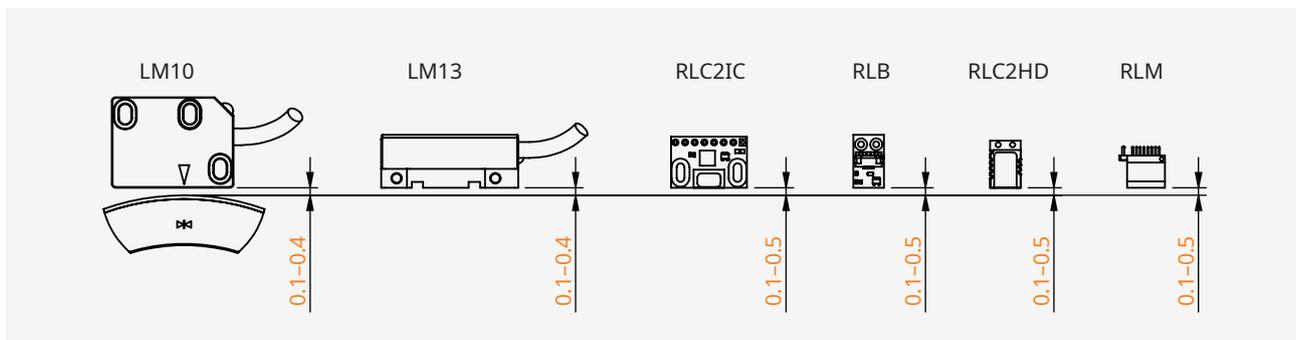
# MR040U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



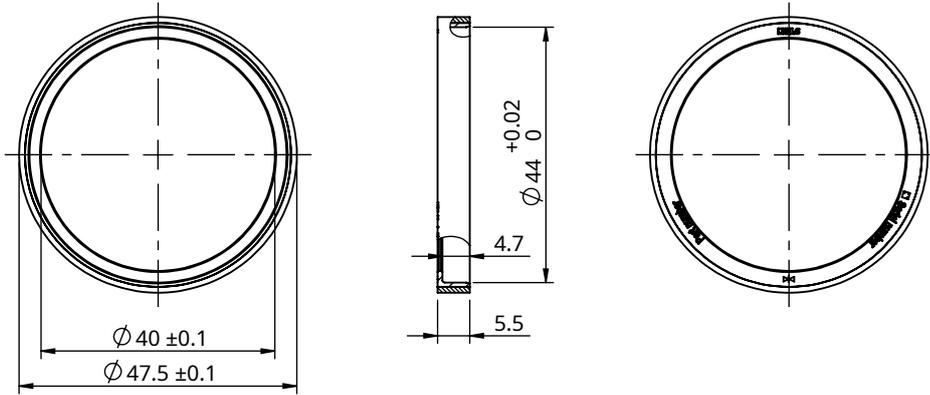
### Ride height for MR040U



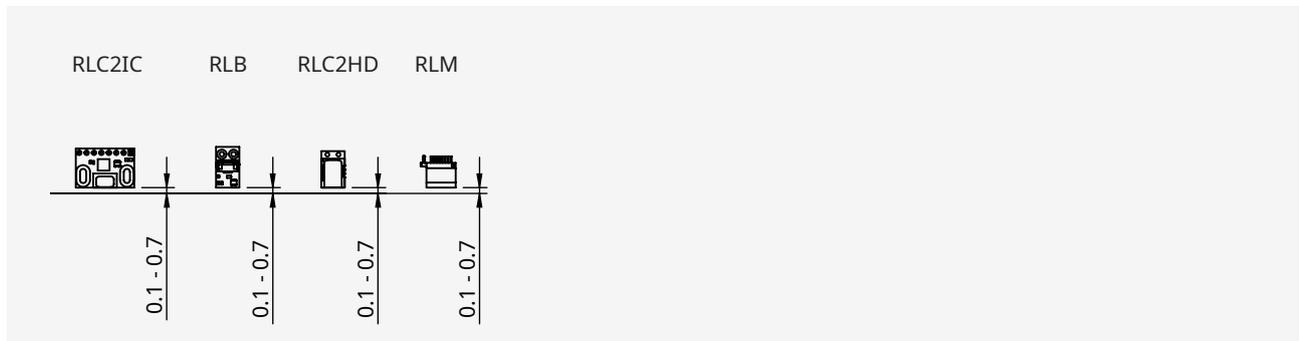
# MR047B

## Dimensions and installation drawings

Dimensions and tolerances are in mm.



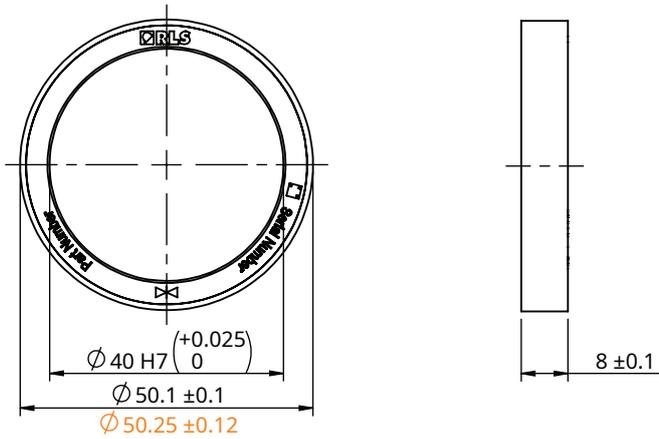
### Ride height for MR047B



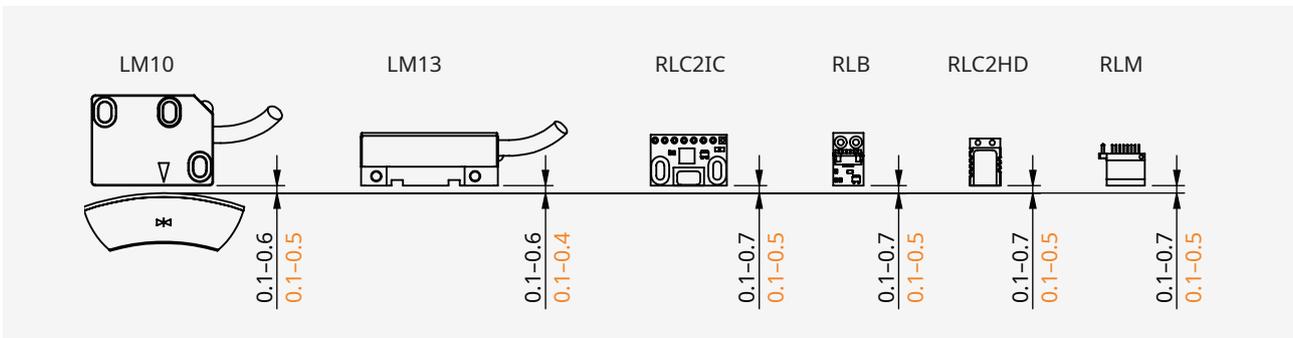
# MR050G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



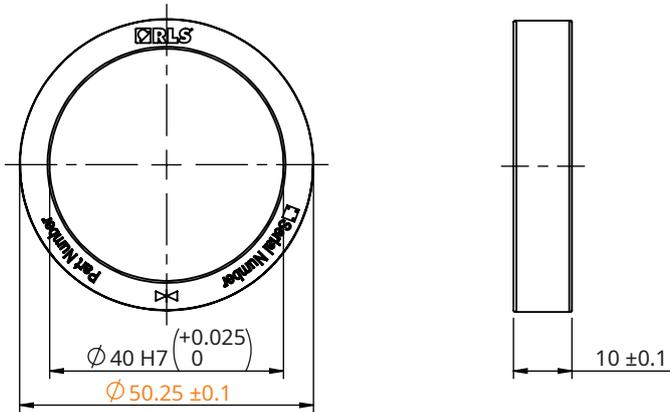
### Ride height for MR050G



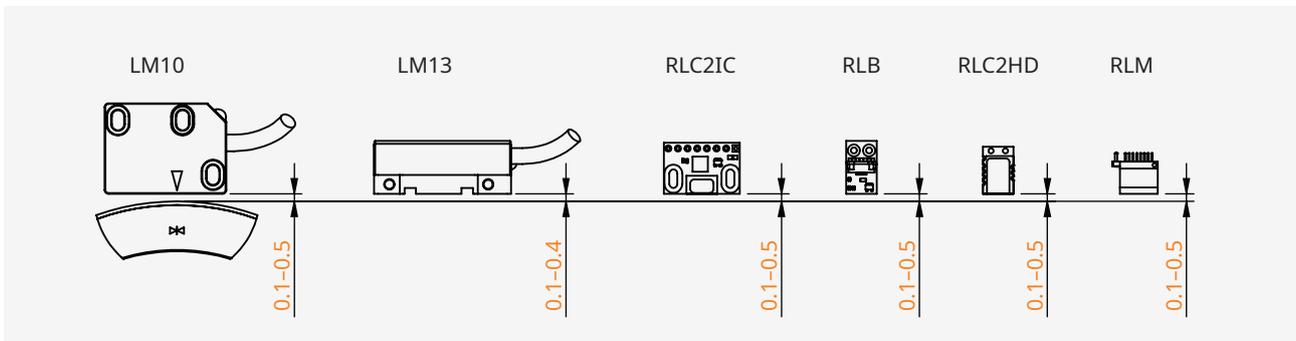
# MR050U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



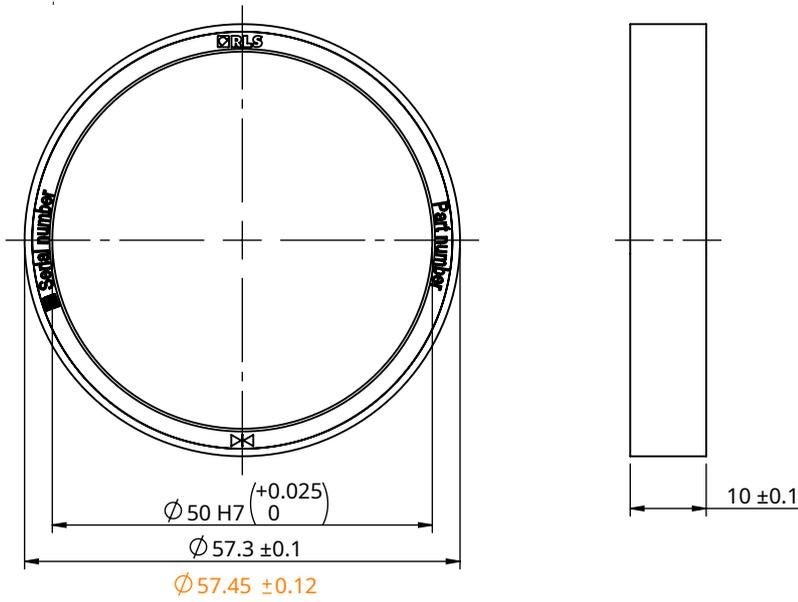
### Ride height for MR050U



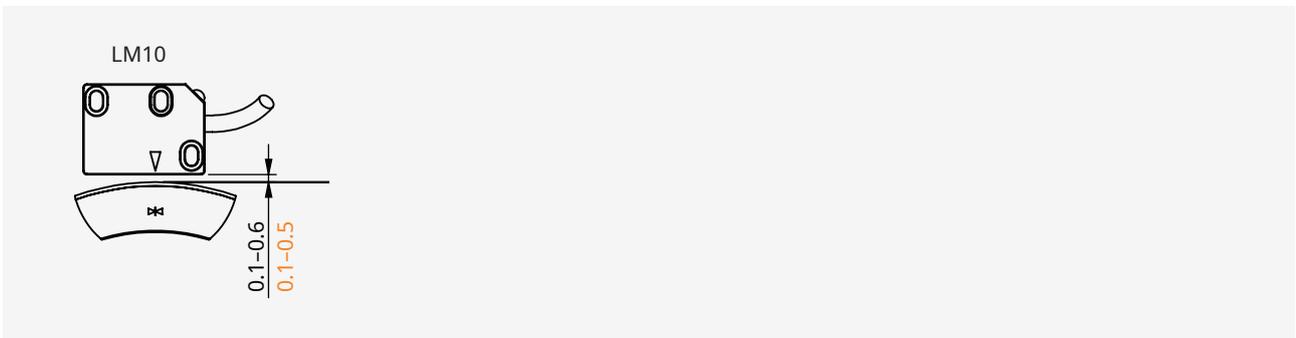
# MR057E

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



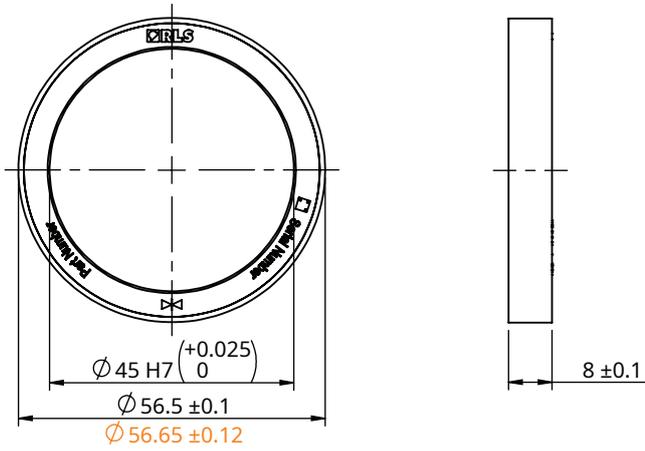
## Ride height for MR057E



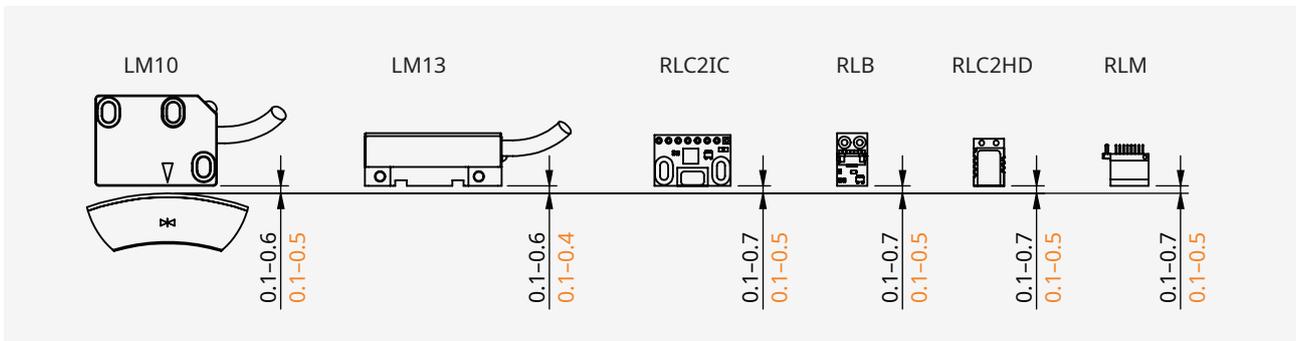
# MR057G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



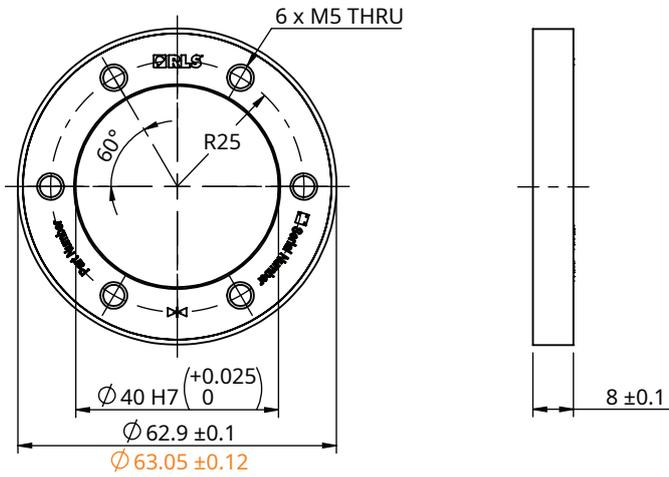
## Ride height for MR057G



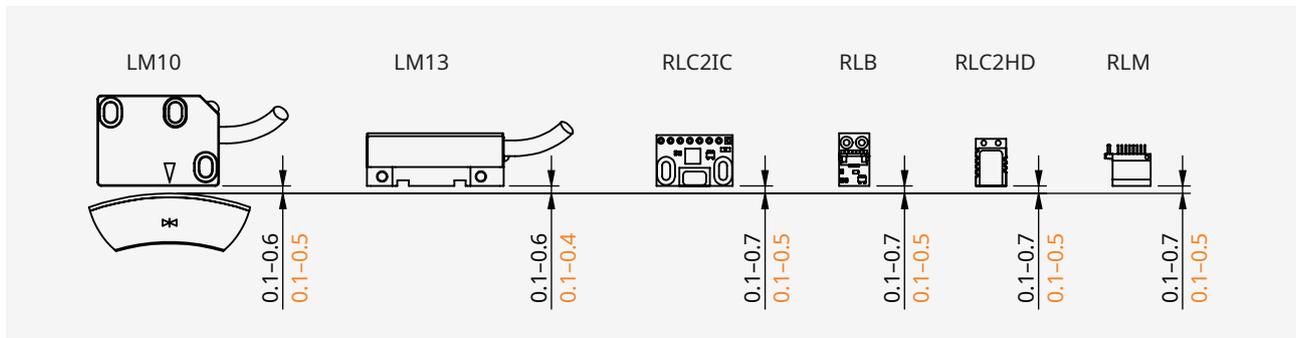
# MR063G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



### Ride height for MR063G



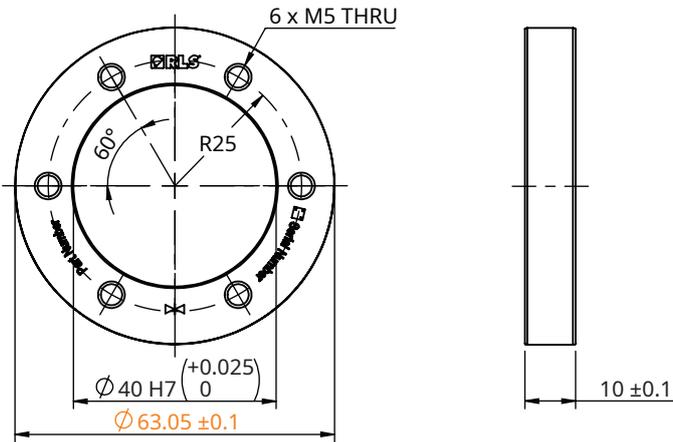
# MR063U

## Dimensions and installation drawings

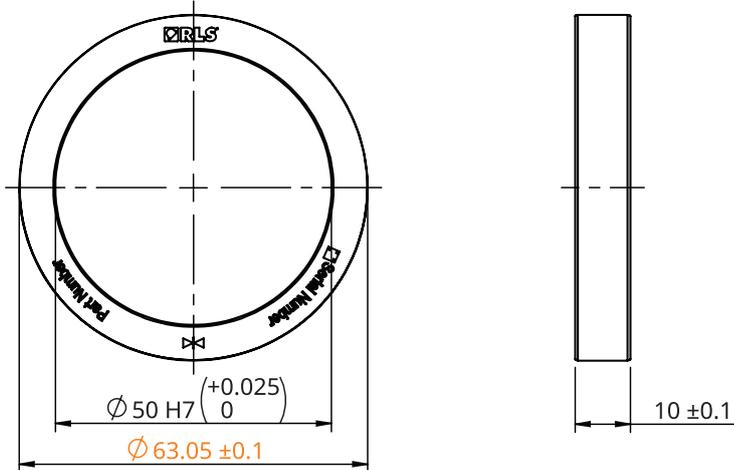
Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



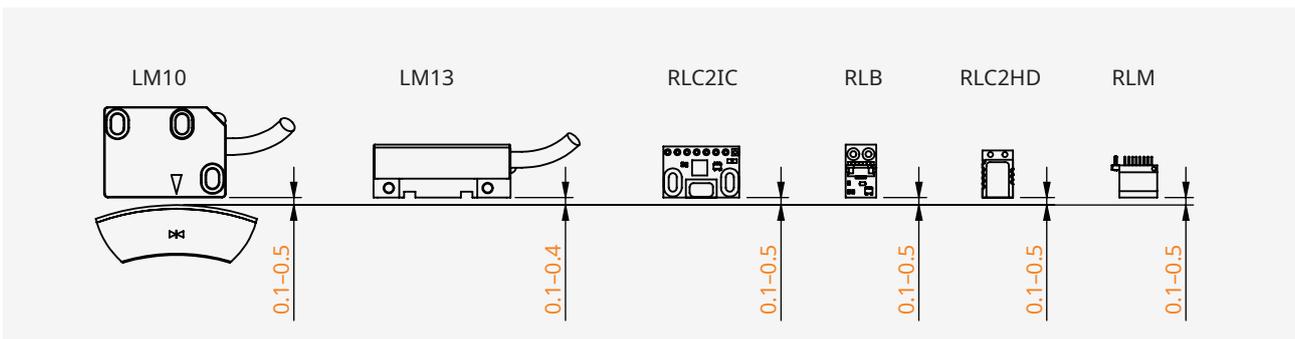
### MR063U with inner diameter Ø40 H7



### MR063U with inner diameter Ø50 H7



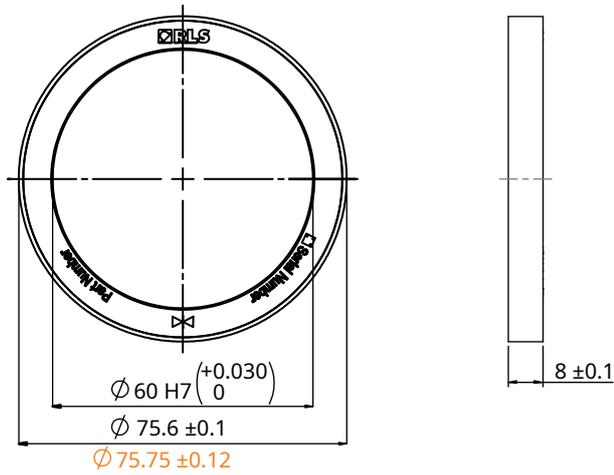
### Ride height for MR063U



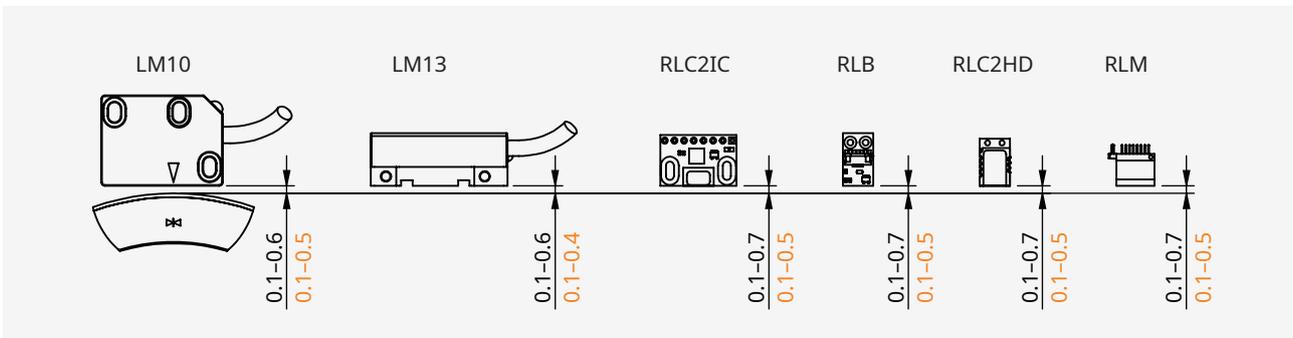
# MR076G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



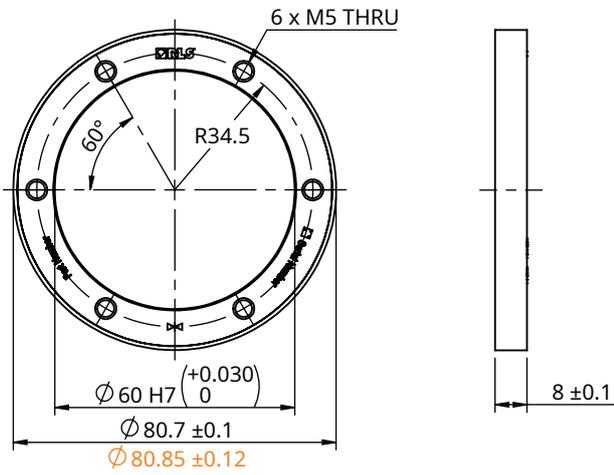
### Ride height for MR076G



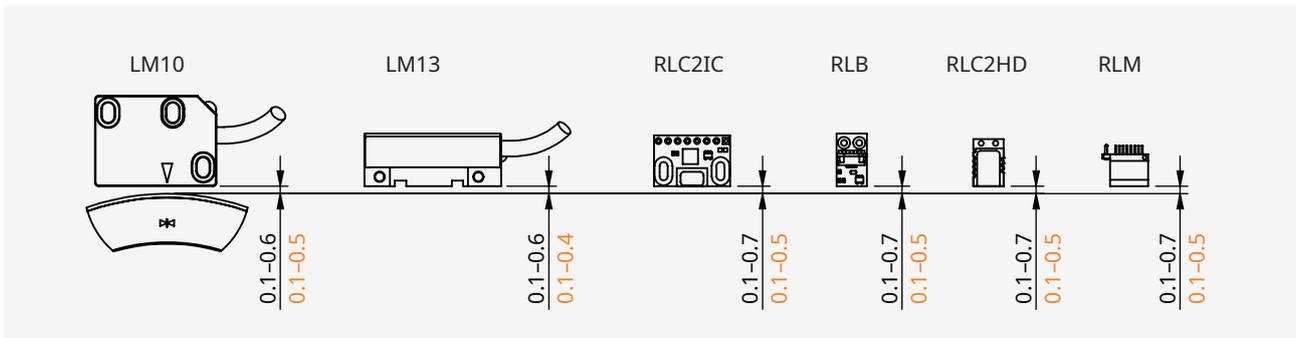
# MR081G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



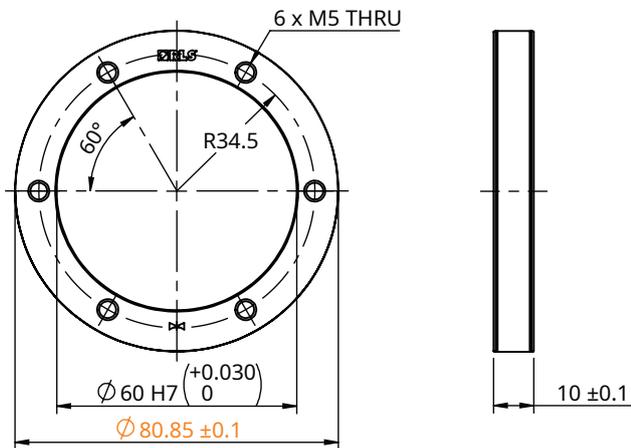
## Ride height for MR081G



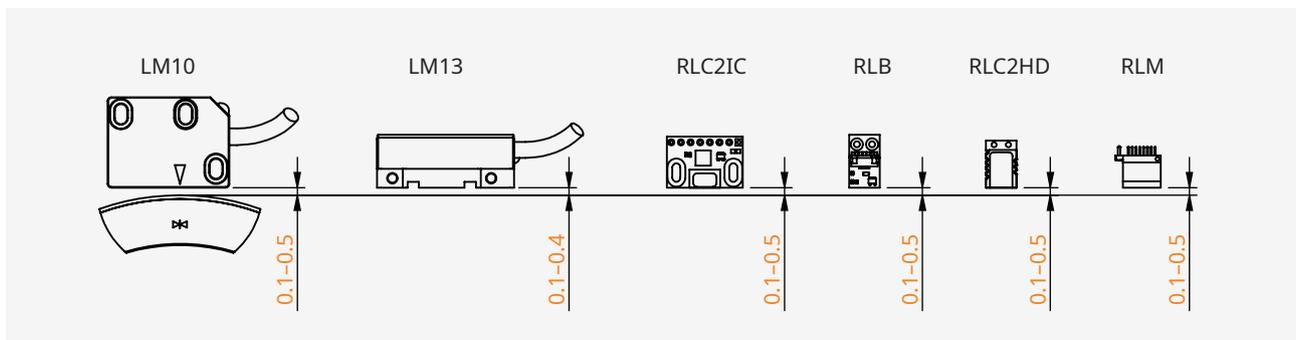
# MR081U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



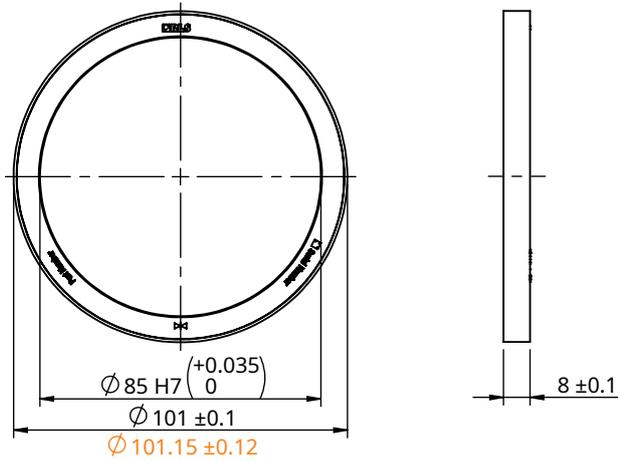
### Ride height for MR081U



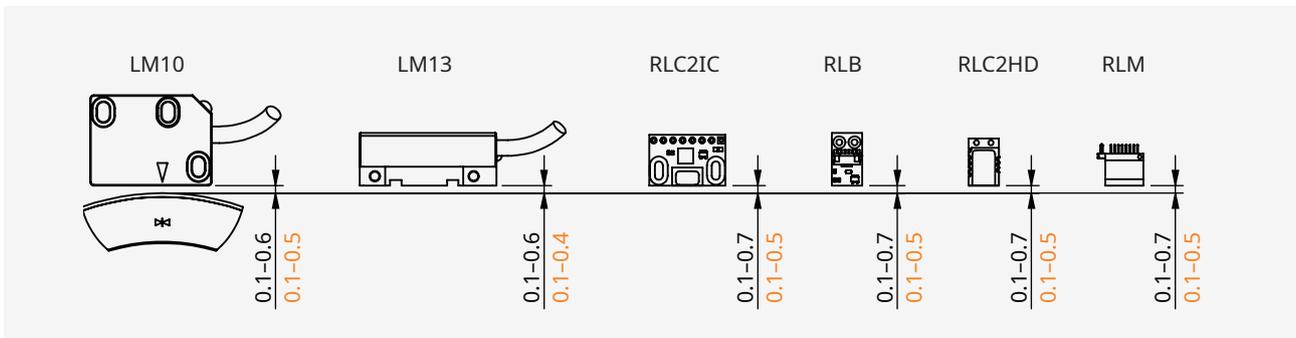
# MR101G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



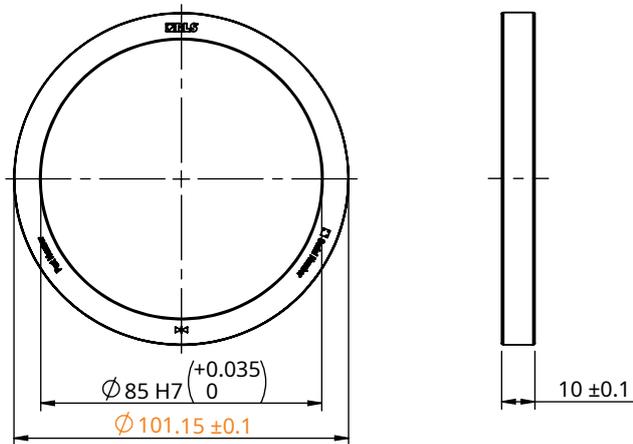
## Ride height for MR101G



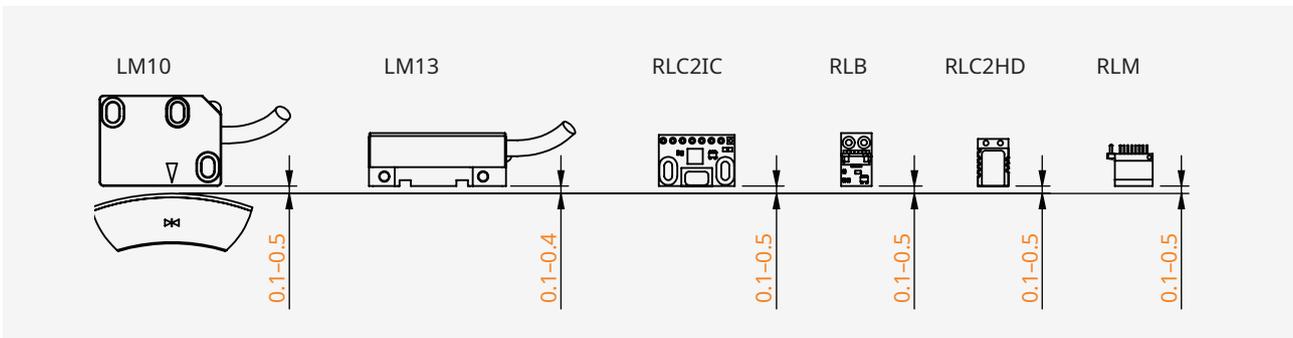
# MR101U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



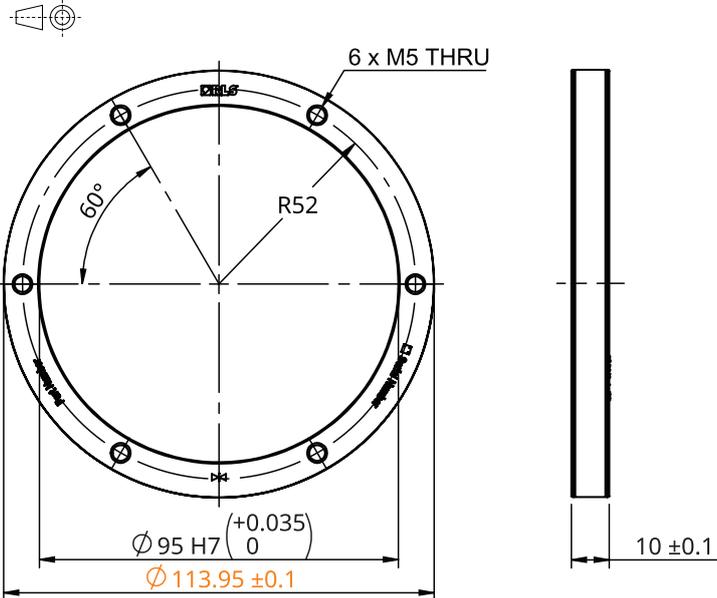
### Ride height for MR101U



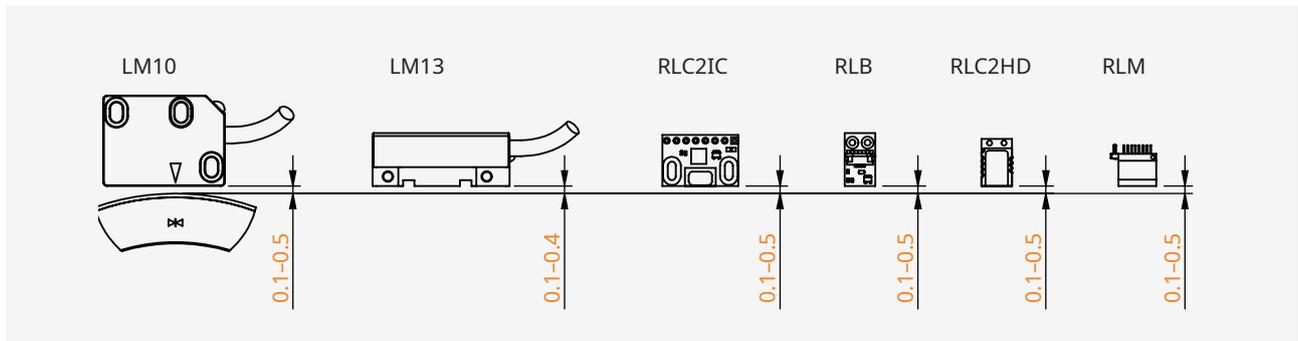
# MR114U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



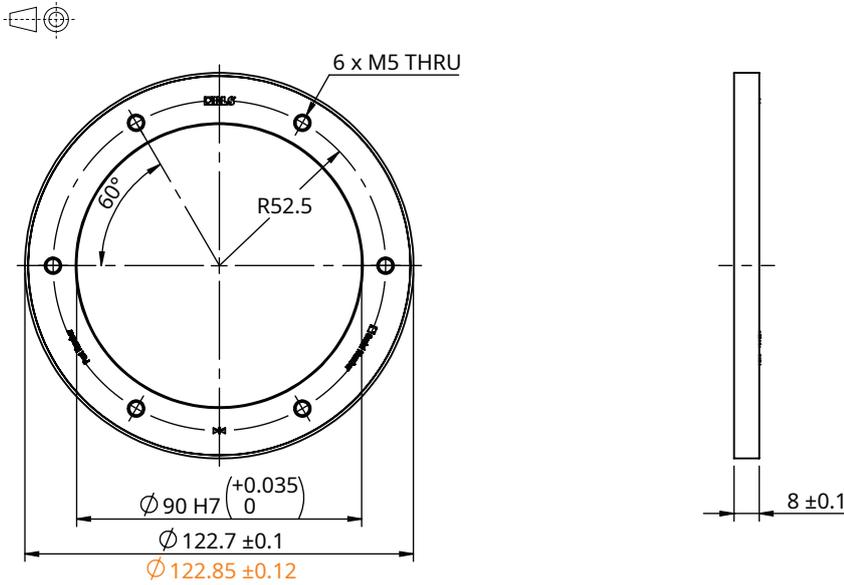
### Ride height for MR114U



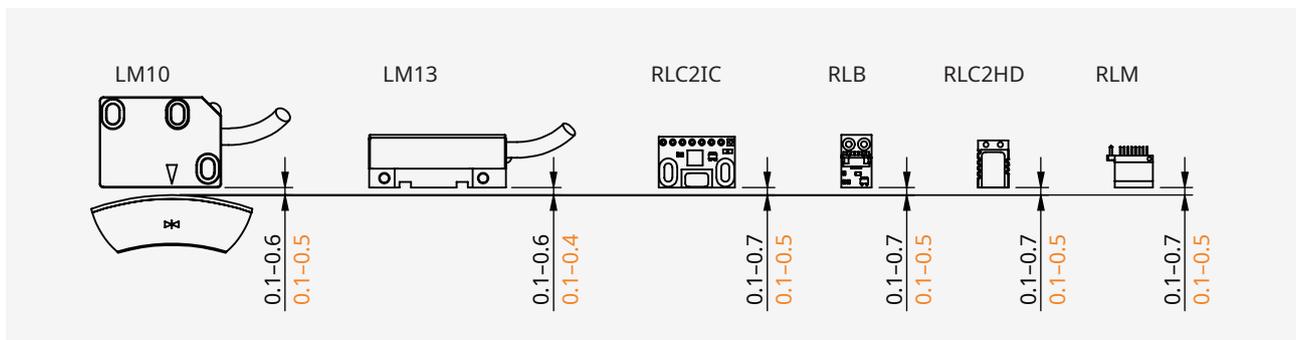
# MR123G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



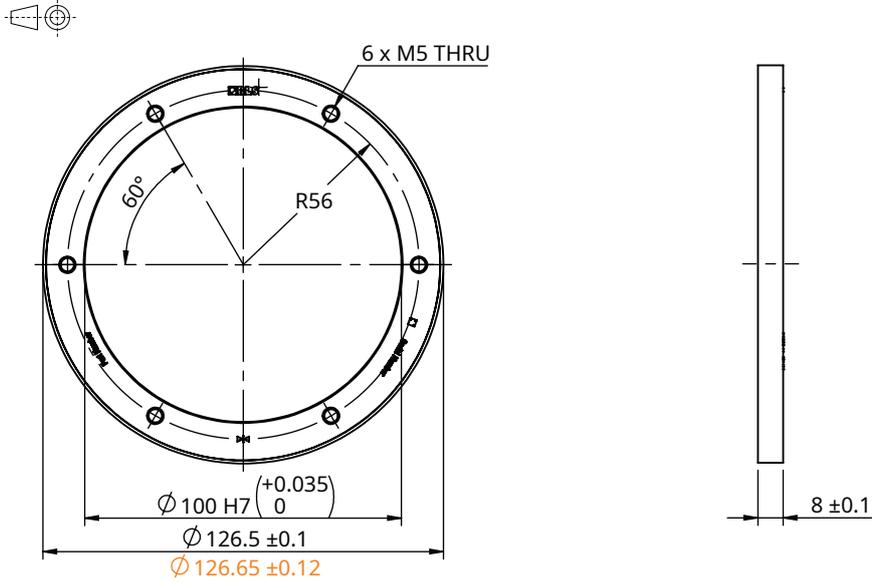
### Ride height for MR123G



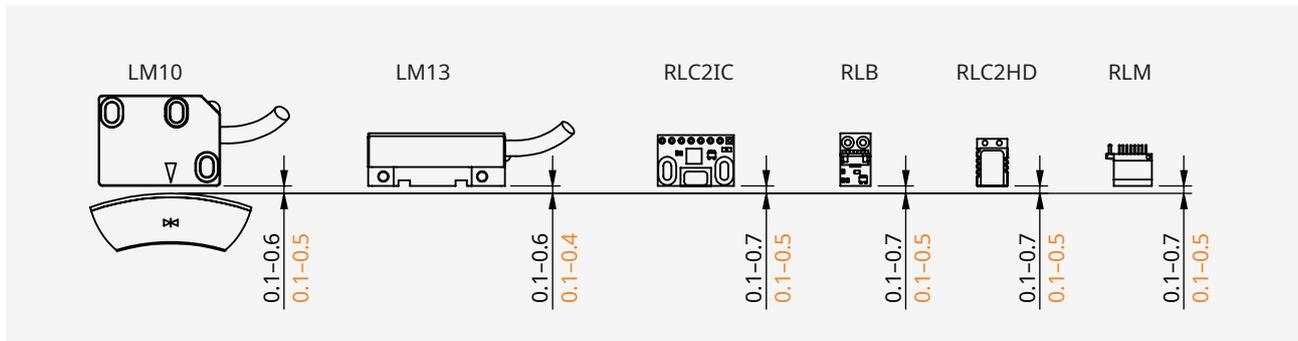
# MR127G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



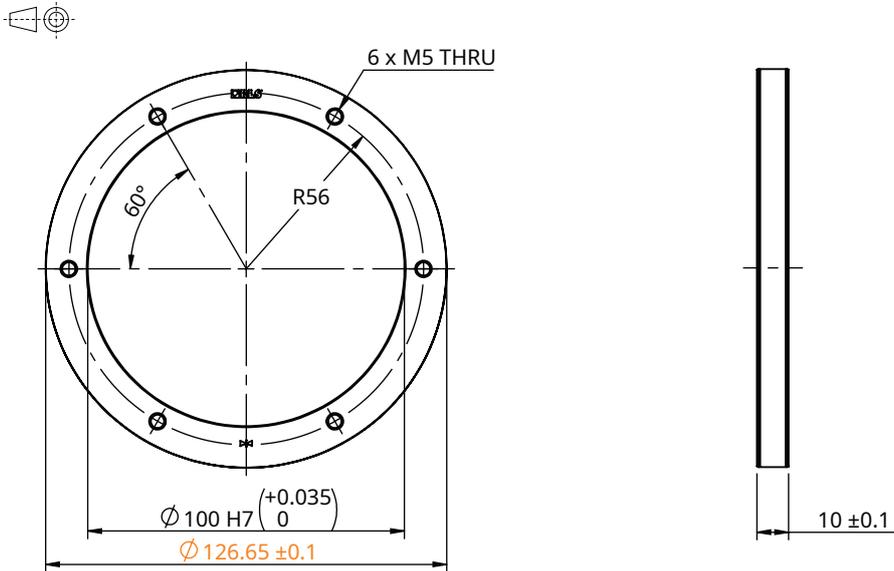
### Ride height for MR127G



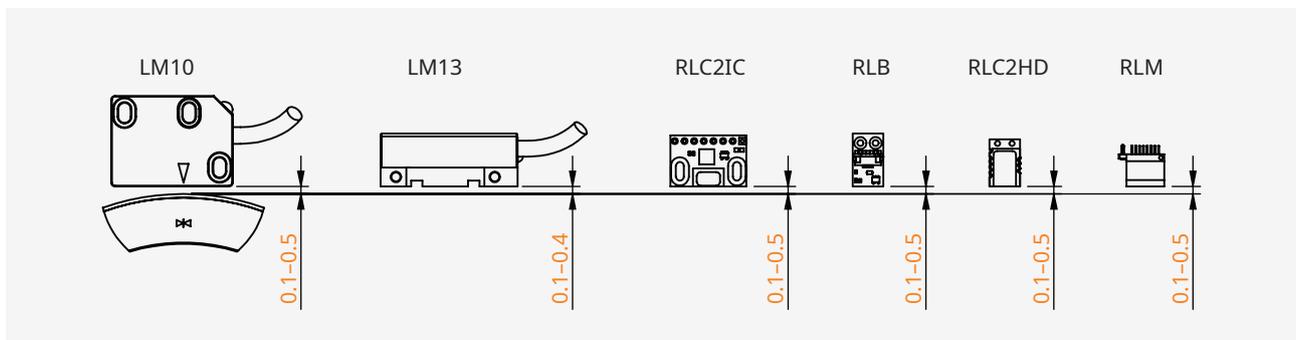
# MR127U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



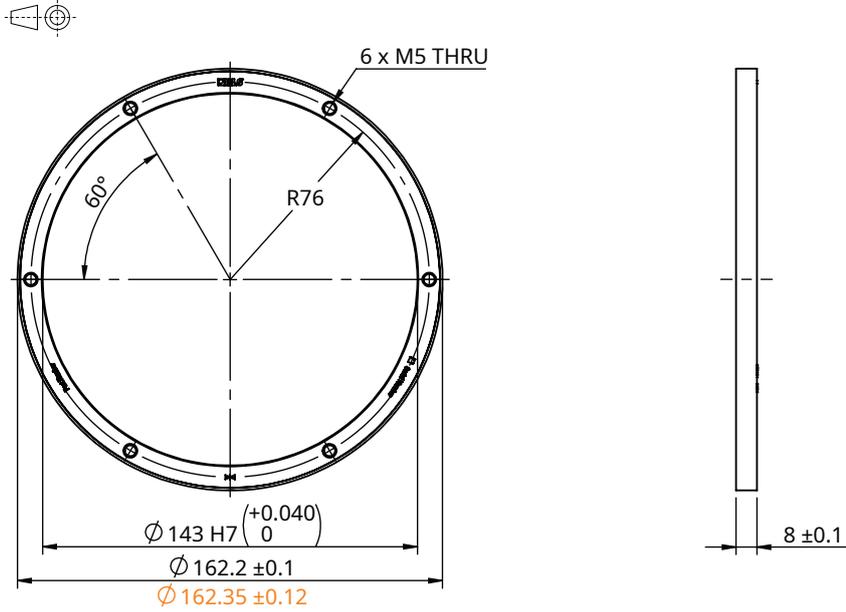
### Ride height for MR127U



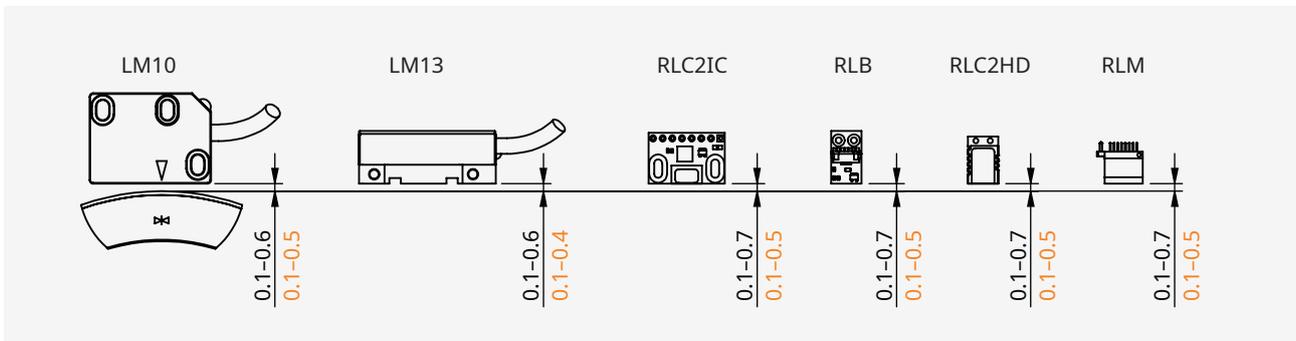
# MR162G

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



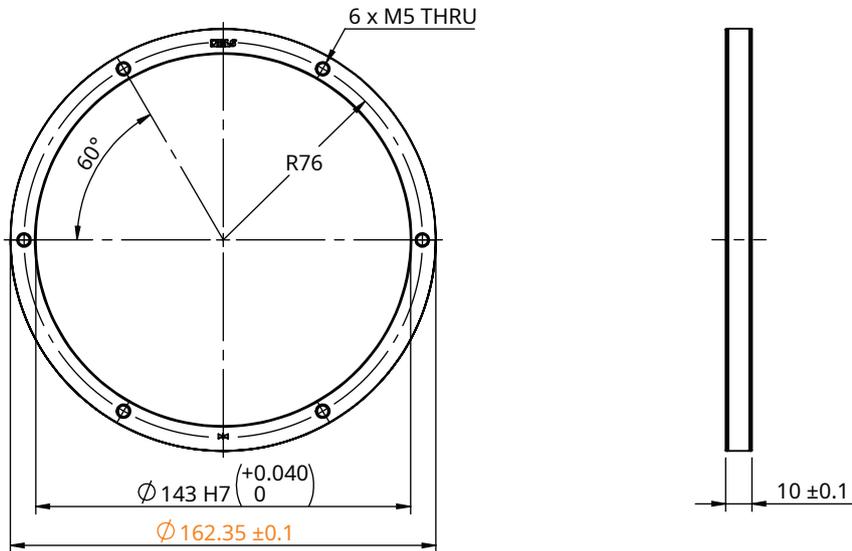
### Ride height for MR162G



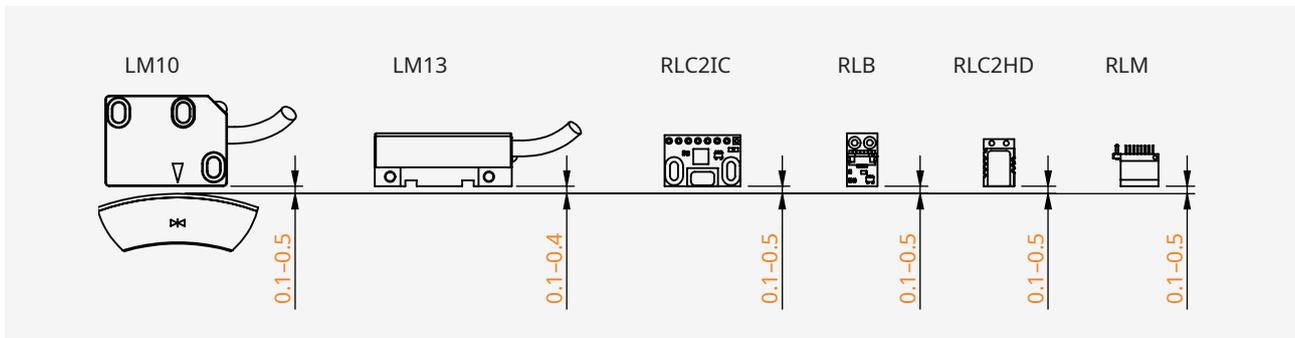
# MR162U

## Dimensions and installation drawings

Dimensions and tolerances are in mm. Values in orange represent option with cover foil.



### Ride height for MR162U



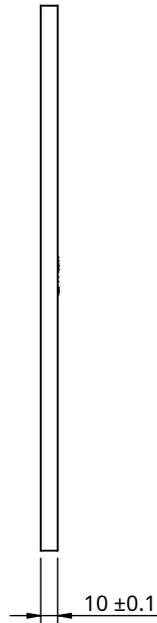
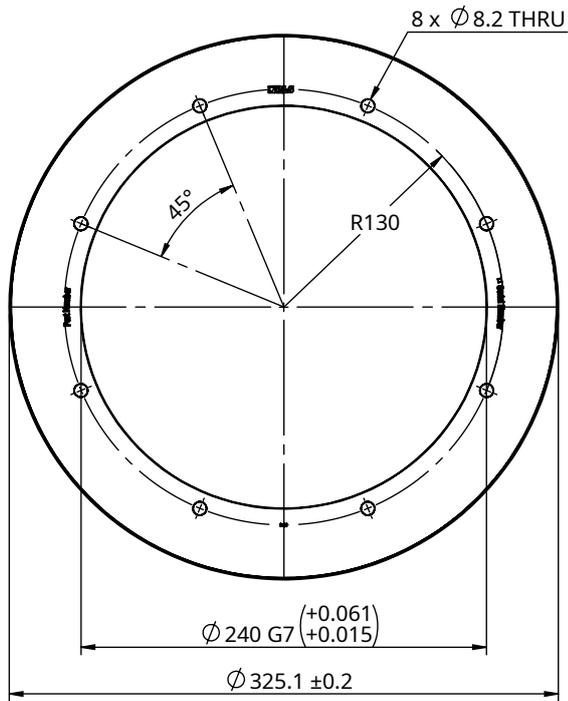
# MR325E

## Dimensions and installation drawings

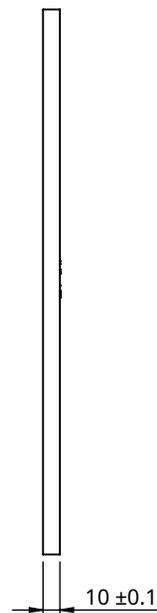
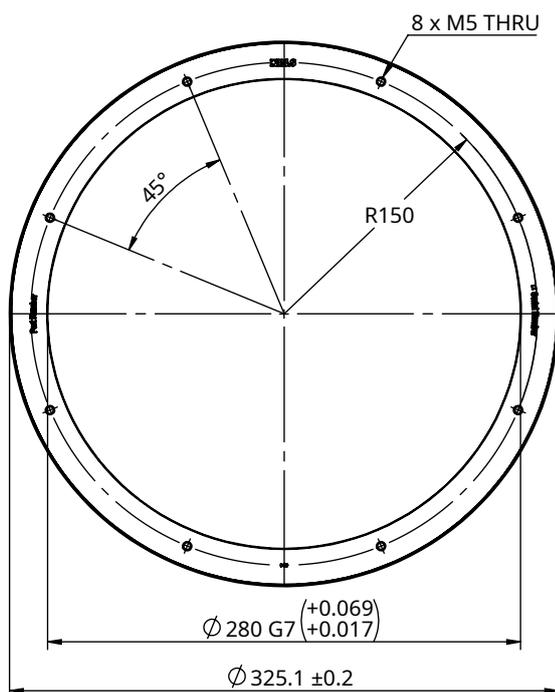
Dimensions and tolerances are in mm.



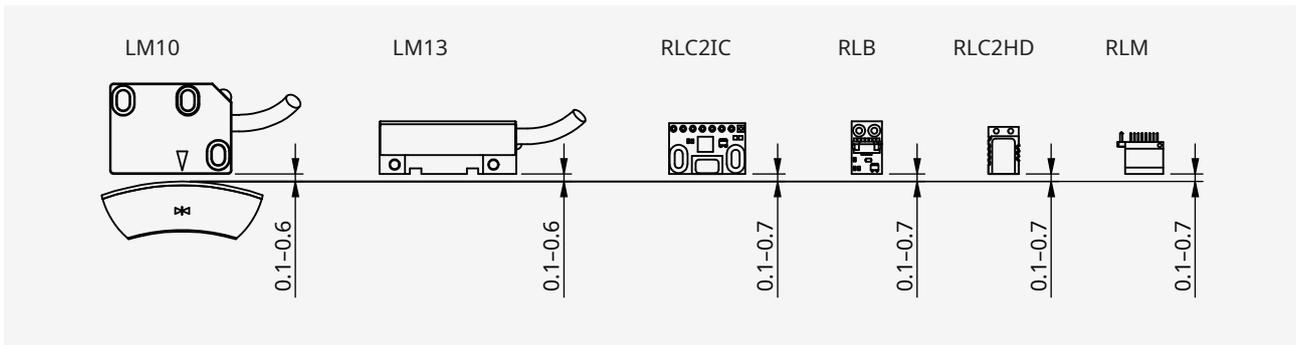
### MR325E with inner diameter $\varnothing 240$ G7



### MR325E with inner diameter $\varnothing 280$ G7



## Ride height for MR325E



# Part numbering

	MR	031	G	020	B	050	N	00
<b>Outer diameter</b>								
<b>031</b> - 31 mm								
<b>040</b> - 40 mm								
<b>047</b> - 47 mm								
<b>050</b> - 50 mm								
<b>057</b> - 57 mm								
<b>063</b> - 63 mm								
<b>076</b> - 76 mm								
<b>081</b> - 81 mm								
<b>101</b> - 101 mm								
<b>114</b> - 114 mm								
<b>123</b> - 123 mm								
<b>127</b> - 127 mm								
<b>162</b> - 162 mm								
<b>325</b> - 325 mm								
<b>Cross section</b>								
<b>B</b> - Height 5.5 mm								
<b>E</b> - Height 10 mm								
<b>G</b> - Height 8 mm								
<b>U</b> - Height 10 mm, welded cover foil								
<b>Inner diameter</b>								
<b>020</b> - 20 mm								
<b>030</b> - 30 mm								
<b>040</b> - 40 mm								
<b>045</b> - 45 mm								
<b>050</b> - 50 mm								
<b>060</b> - 60 mm								
<b>085</b> - 85 mm								
<b>090</b> - 90 mm								
<b>095</b> - 95 mm								
<b>100</b> - 100 mm								
<b>143</b> - 143 mm								
<b>240</b> - 240 mm								
<b>280</b> - 280 mm								
<b>Reference mark</b>								
<b>A</b> - With reference mark								
<b>B</b> - Without reference mark								
<b>D</b> - Distance coded reference mark								
<b>Number of poles</b>								
<b>050</b> - 50 poles								
<b>064</b> - 64 poles								
<b>076</b> - 76 poles								
<b>080</b> - 80 poles								
<b>090</b> - 90 poles								
<b>100</b> - 100 poles								
<b>120</b> - 120 poles								
<b>128</b> - 128 poles								
<b>160</b> - 160 poles								
<b>180</b> - 180 poles								
<b>194</b> - 194 poles								
<b>200</b> - 200 poles								
<b>256</b> - 256 poles								
<b>512</b> - 512 poles								
<b>Material</b>								
<b>L</b> - Stainless steel hub with bonded rubber tape								
<b>N</b> - Stainless steel with bonded rubber tape, with cover foil								
<b>Special requirements</b>								
<b>00</b> - No special requirements								

Not all part number combinations are valid. The inner diameter of rings is related to the outer diameter and cannot be randomly selected. Please refer to the table of available combinations on the next page.

## Table of available combinations

Series	Outer diameter	Cross section	Inner diameter	Reference mark	Number of poles	Cover foil option	Special requirements
MR	031	G	020	A / B	050	L / N	00
		U				N	
	040	G	030	A / B / D	064	L / N	
		U				N	
	047	B	040	A / B	076	L	
	050	G	040	A / B / D	080	L / N	
		U				N	
	057	E	050	A / B / D	090	L / N	
		G	045				
	063	G	040	A / B / D	100	L / N	
		U	040			N	
			050				
	076	G	060	A / B / D	120	L / N	
	081	G	060	A / B / D	128	L / N	
		U				N	
	101	G	085	A / B / D	160	L / N	
		U				N	
	114	U	095	A / B / D	180	N	
	123	G	090	A / B	194	L / N	
	127	G	100	A / B / D	200	L / N	
U		N					
162	G	143	A / B / D	256	L / N		
	U				N		
325	E	240	A / B / D	512	L		
		280					

## Accessories



Magnet viewer  
**MM0001**

## Head office

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### RLS Merilna tehnika d. o. o.

Poslovna cona Žeje pri Komendi  
Pod vrbami 2  
SI-1218 Komenda  
Slovenia

T +386 1 5272100  
E [mail@rls.si](mailto:mail@rls.si)

[www.rls.si](http://www.rls.si)

## Global support

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## Document issues

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Issue	Date	Page	Description
04	11. 07. 2023	2, 8, 40 20	DCRM option for MR031 removed Ride height diagram for MR047 magnetic ring amended
05	13. 02. 2024	12 General	Added rings viable for installation with fasteners RLC2IC positive direction amended
06	19. 05. 2025	2, 8, 9, 23, 40, 41	MR057E added
07	08. 10. 2025	7, 13-14, 22	MR047B mounting instructions added
08	15. 12. 2025	10 - 40	Angle of projection added

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