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Programming AksIM-2 encoders with EncoLink communication protocol



A **RENISHAW** associate company

General description

EncoLink is a communication protocol which can be implemented on different physical channels, UART and SPI. It is a multi-layer communication protocol which provides position, CRC and error/warning bits in the first channel, control position and detailed status in the second channel and register access in the third channel. User can read all data simultaneously, the first channel with highest and the third channel with lowest bandwidth.



User can opt for either of two options:

- **1. Channel 1 only.** Functionality is the same as on AksIM-1. Only encoder position is available with general Error and Warning bits. On SPI MOSI line can be tied to GND (unused) and on UART empty request (0x00, 0x00) is sent.
- 2. Full 3-channel access. RLS provides pre-compiled libraries (without NDA) or source code of EncoLink Master libraries (with NDA). There is no need for the end-user to write his own code to implement full encoder functionality.



Hardware layer

Asynchronous serial communication interface (UART)

Asynchronous serial communication is supported by a universal asynchronous receiver/transmitter commonly known as UART. It comprises two unidirectional communications channels, forming a full-duplex bidirectional data link. Every channel consists of a two wire differential twisted-pair connection conforming to the RS422 signalling standard.

Electrical connection



Line signals		
RX+ RX data in +		
RX–	RX data in –	
TX+	TX data out +	
TX–	TX data out –	

* The RX and TX signals are 5 V RS422 compatible differential pairs. RX signal is terminated with RC (100 Ω , 1 nF) inside the encoder.

Communication parameters

Character length	8 bits
Parity	None
Stop bits	1
Flow control	None
Bit order	LSB first (standard)

Communication interface variant in the part number:

Communication interface variant	L
Baud rate [kbps]	1000

Encoder position data structure (Channel 1)

Transmitted data (2 bytes): Command 0x00, Data 0x00 Received data: see table below

For	For multiturn				
b55 : b40 Multiturn counter (if specified in part number) – Left aligned, MSB first.					
b39 : b18 Encoder position + zero padding bits – Left aligned, MSB first.		Encoder position + zero padding bits – Left aligned, MSB first.			
	b17 Error – If low, the position data is not valid.				
b16 Warning - If low, the position data is valid, but some operating conditions a limits.		Warning - If low, the position data is valid, but some operating conditions are close to limits.			
	b15 : b8 Inverted CRC, 0x97 polynom				
b7 : b0 Data for channel 2, not used		Data for channel 2, not used			

For	[.] singleturn	
b39 : b18 Encoder position + zero padding bits – Left aligned, MSB first.		Encoder position + zero padding bits – Left aligned, MSB first.
	b17 Error – If low, the position data is not valid.	
b16 Warning – If low, the position data is valid, but some operating conditions are limits.		Warning – If low, the position data is valid, but some operating conditions are close to limits.
	b15 : b8	Inverted CRC, 0x97 polynom
	b7 : b0	Data for channel 2, not used

CRC calculation example is in application note document CRCD01, available for download from <u>www.rls.si/aksim-2</u>.

Encoder programming

Encoder supports setting zero position, changing default baud rate, running self-calibration function, automatic transmission of selected data packet at programmable frame rate. Additional functions are available over Channels 2 and 3 with use of EncoLink libraries.



SPI - Serial peripheral interface (slave mode)

The Serial Peripheral Interface (SPI) bus is a four wire bidirectional synchronous serial communication interface, typically used for short distance communication. It operates in full duplex mode, where master (controller) selects the slave with NCS line, generates clock signal on SCK line, sends command over MOSI line and receives data over MISO line.

Electrical connection

All data signals are 3.3 V LVTTL. Inputs are 5 V tolerant. Maximum current sourced or sunk from signal lines should not exceed 20 mA. Single-ended signals should be as short as possible, especially if high frequencies are used. Signal termination: 100 ohm resistors are added in series with all SPI signals.



Signal	Description	Pinout	
	Active low. NCS line is used for synchronisation between master and slave devices. During communication it must be	Pin	SPI
NCS	held low. Idle is high. When NCS is high, MISO line is in high-Z	1	+5 V
	mode. This allows connection of multiple slaves in paralell,	2	GND
	sharing all lines except NCS.	3	
SCK	Serial clock. Shifts out the data on rising edge.	4	
MOSI	Master output \rightarrow Slave input. Command from the controller to	5	SCK
	Master input - Slave output. Data is output on rising edge on	6	NCS
MISO	SCK after NCS low. When NCS is high, MISO line is in high-Z	7	MISO
	mode.	8	MOSI

SPI timing diagram



Controller starts the communication by setting the NCS signal low. The last available position data is latched at the same time. A delay of t_s is required for the encoder to prepare the data which is shifted to MISO output on rising edges of clock signal SCK. The command is received on 8 consecutive rising edges of SCK. Position and General Status (active low) data are sent out regardless of the received command. The following Requested data length as well as the content depends on the command. The last eight bits contain CRC (inverted) of the complete data packet.

Communication parameters

Parameter	Symbol	Min	Тур	Max
Clock period	t _{cL}	250 ns		
Clock frequency	f _{cL}			4 MHz
Time after NCS low to first SCK rising edge	t _s	5 µs		
Pause time	t _P	5 µs		

Encoder position data structure (Channel 1)

Transmitted data (2 bytes): Command 0x00, Data 0x00 Received data: see table below

For	For multiturn		
	b55 : b40	Multiturn counter (if specified in part number) – Left aligned, MSB first.	
	b39 : b18	Encoder position + zero padding bits – Left aligned, MSB first.	
	b17	Error – If low, the position data is not valid.	
	b16	Warning - If low, the position data is valid, but some operating conditions are close to limits.	
	b15 : b8	Inverted CRC, 0x97 polynom	
	b7 : b0	Data for channel 2, not used	

For singleturn

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	b39 : b18	Encoder position + zero padding bits – Left aligned, MSB first.
	b17	Error – If low, the position data is not valid.
b16 Warning – If low, the position data is valid, but some operating condition limits.		Warning – If low, the position data is valid, but some operating conditions are close to limits.
b15 : b8 Inverted CRC, 0x97 polynom		Inverted CRC, 0x97 polynom
	b7 : b0	Data for channel 2, not used

CRC calculation example is in application note document CRCD01, available for download from <u>www.rls.si/aksim-2</u>.

Encoder programming

Encoder supports setting zero position and running self-calibration function. Additional functions are available over Channels 2 and 3 with use of EncoLink libraries (<u>Contact RLS</u>).



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Document issues

Issue	Date	Page	Corrections made
1	30. 4. 2020	-	New document
2	6. 7. 2020	2, 4, 6	Channels 0, 1 and 2 replaced with Channel 1, 2 and 3
		5	SPI timing diagram amended

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