

LM15

Incremental Magnetic Encoder

ROBUST

The LM15 is a high speed non-contact magnetic encoder designed to detect linear motion in harsh environments. It features a compact readhead that rides at up to 3.0 mm from the self-adhesive magnetic scale or ring.

UNIQUE REFERENCE MARK

Simple to install, the LM15 features a set-up LED and wide installation tolerances. The encoder is available with digital or analogue output variants and offers a range of customer selectable resolutions from 0.61 μm to 625 μm .





Features and benefits

- ► Customer selectable resolutions
- ► High speed operation
- ► Excellent dirt immunity to IP68
- Linear position sensing with large ride height
- Non-contact and wear-free measuring principle
- ► CE compliant, including RoHS
- Highly resistant to shock, vibration and pressure











General information

Engineered for extreme service, the solid-state LM15 linear encoders operate from –10 °C to +80 °C, have water-proof sealing to IP68 and are highly resistant to shock, vibration and pressure. The robust magnetic scale is also resistant to a range of chemicals commonly found in industry. The non-contact, frictionless design eliminates wear and reduces hysteresis.

Choose your LM15 system

The robust LM15 readhead is compatible with the RLS MS15 incremental scale. You can choose the length of the MS15 scale up to 150 m.

LM15 + magnetic scale



More about the MS magnetic scales can be found in the MSD01 at **RLS Media center.**

Encoder variants

LM15



LM15 readhead comes with analogue, incremental, RS422, Push-pull or Open collector outputs.

LM15 + cable with flexible stainless-steel conduit



LM15 with cable with flexible stainless-steel conduit which is excellent for harsh environments. It comes with standard LM15 outputs.



Storage and handling

All data given below refer to the readhead only. Complete systems with magnetic scale may have other limitations. For more information, see the MSD01 data sheet at **RLS Media center**.

Storage temperature



-40 °C to +85 °C

Operating temperature



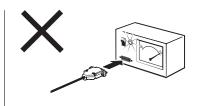
-10 °C to +80 °C

IP protection



IP68



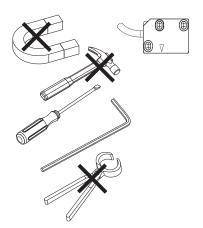






Readhead is ESD sensitive - handle with care.

Do not touch electronic circuit, wires or sensor area without proper ESD protection or outside of ESD controlled environment.

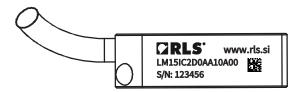


This encoder system is a high performance metrology product and must be handled carefully. The use of industrial tools during installation or exposure to strong magnets such as a magnetic base is not recommended as it carries the risk of damaging parts of the system which as a result might not perform in accordance with specifications.

Packaging

Each readhead is packed individually in antistatic bag, according to ESD protection measures.

Labeling

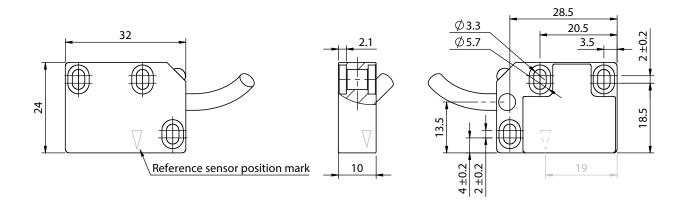


Label on the readhead contains: full PN, 6 digits long serial number and 2D code containing the serial number.

Dimensions

Dimensions and tolerances are in mm. Dimensions without tolerance values are in accordance with ISO 2768-m.





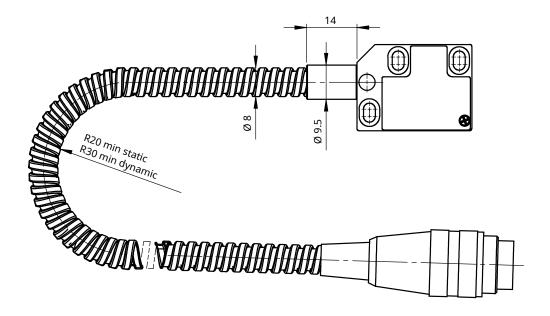
3D model available for download at **RLS Media center.**

General tolerances for linear dimensions according to ISO 2768 m

Tolerance class	up to 6	6-30	30-120
m (medium)	±0.1	±0.2	±0.3



LM15 readhead with cable with stainless-steel protection tube

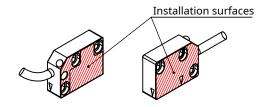


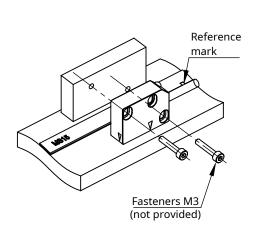
Max. length of cable with flexible stainless-steel conduit tube is 10 m.

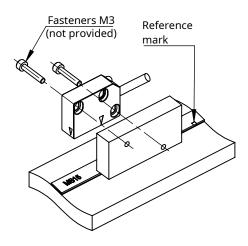
Installation instructions

The readhead LED must be green at all measuring length positions. Otherwise, the installation is not performed correctly. The 0.1 mm to 1.0 mm thick plastic spacer (shim) can be used to facilitate installation. For optimal installation, the recommended thickness of the shim is 0.3 mm. After mounting the magnetic scale, place the plastic shim and the readhead on the magnetic scale. Make sure that the readhead, shim and magnetic scale are in full contact.

Improper mounting of the magnetic scale and readhead can impair the function of the magnetic encoder system and lead to total failure.







Images are for illustration purposes only. Valid for all versions.

Position of installation holes

Recommended use of M3 fasteners with washers. For more information, see <u>Table of recommended fastener tightening</u> <u>torques</u> at <u>RLS Media center.</u>

- The magnetic encoder system must be installed and mounted in strict compliance with the dimensions and tolerances given on **page 4**. All permissible distance and angle tolerances must be strictly complied according to the mounting instructions found at MSD01, MR01D01 or MR02D02 data sheet at **RLS Media center**.
- It is important that the space between the readhead and the magnetic scale is maintained over the entire measuring range.
- The magnetic encoder system must be used in accordance with the specified degree of protection. The following factors must be taken into account: IP protection class, operating temperature, external magnetic field, humidity level, mechanical load and EMC compatibility.
- The magnetic encoder system is sensitive to the external magnetic fields. The magnitude of the influence on the magnetic encoder system depends on the magnitude and direction of the external magnetic field. In particular, the rapidly changing stray magnetic fields affect the system and can alter its function. Magnetic field strength within 1 mT reduces the accuracy of the system. Field strengths greater than 1 mT will cause the system to malfunction and as a result the readhead will report an incorrect position with the red color LED. Magnetic field strengths greater than 25 mT will cause irreversible damage to the magnetic scale and will have to be replaced.



Technical specifications

System data

Pole length	5 mm
Maximum measuring length	50 m (up to 150 m per request)
System accuracy	±100 μm/m
	Refer to MSD01 available at RLS Media center.
Hysteresis	< 12.5 µm up to 1 mm ride height
Repeatability	< 2.5 µm at 25°C (up to 3 mm ride height)
Reference mark	Unique / Periodic / DCRM (Information about distance coded ref. mark can
	be found in the MSD01 at RLS Media center.)
Resolution	Max. 13 bit (~0.61μm)
	For details refer to the Table of available resolutions .
Maximum speed	Refer to MSD01 available at RLS Media center.

Electrical data

For electrical data see specific output type on pages 12 to 15.

Mechanical data

Mass	23 g
Material	Die-cast, Zamak-5

Environmental data

Operating	–10 °C to +80 °C (–20 °C to +85 °C if cable under non-dynamic conditions)
Storage	-40 °C to +85 °C
ing	IP68 (according to IEC 60529)*
	IEC 61000-6-2
	IEC 61000-6-4
2000 Hz)	300 m/s² (IEC 60068-2-6)
	300 m/s² (IEC 60068-2-27)
ield during operation	1 mT
i	Storage ing 2000 Hz)

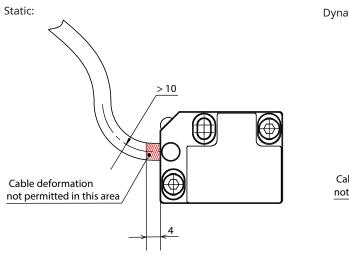
^{*} Limited by the connector.

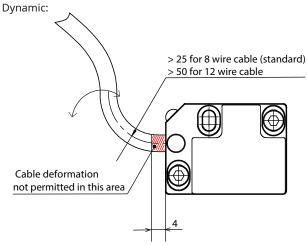
Cable

Туре	PUR high flexible cable, drag-chain compatible, double-shielded		
Number of wires	8	12**	
Outer diameter	4.2 mm ±0.2 mm	4.5 mm ±0.2 mm	
Jacket material	Extruded polyurethane (PUR)		
White wire	0.14 mm², 26 AWG, 0.13 Ω/m		
Other wires	0.05 mm², 30 AWG, 0.35 Ω/m	— 0.08 mm², 28 AWG, 0.23 Ω/m	
Durability	20 million cycles at 25 mm bend radius	20 million cycles at 50 mm	
		bend radius	
Weight	34 g/m nominal	38 g/m nominal	
Bend radius (internal radius)	Dynamic: 25 mm, static: 10 mm	Dynamic: 50 mm, static: 10 mm	
Dynamic torsion	Not allowed*		

^{*} Cable is not torsion specified. A continuous torsion of the cable in a dynamic application could result in malfunctioning of the encoder system.

Cable installation





Cable tolerances

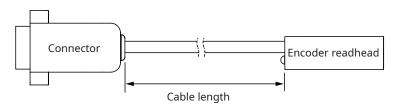
LM15 with cable

Cable length* [m]	Tolerance [mm]
≤ 5	+50/-20
> 5 ≤ 10	+70/-30
> 10 ≤ 30	+100/-40

LM15 with cable with stainless-steel protection tube

Cable length* [m]	Tolerance [mm]
≤ 5	+70/-30
> 5 ≤ 10	+100/-40
·	-

^{*} Cable length without connector. See image below.



^{**} Applied only for option with additional alarm output (for IA, IC; not available for PRG option).



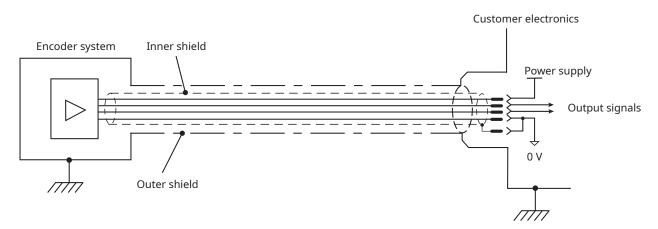
Electrical connections

			9 pin D type plug (<u>option A</u>)	15 pin D type plug (<u>option D</u>)	15 pin HD type plug (option H)	15 pin D type plug (<u>option L</u>)	9 pin D type plug (<u>option P</u>)	7 pin DIN EN60130-9 plug (<u>option U</u>)
Function	Signal	Colour (<u>option F</u>)		(1		(1 g g 15	(1	(3 (0) (2 (7 (5) (1) (6) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)
	Vdd	Brown	5	7	7	4	5	5
Power	GND	White	9	2	2	12	1	1
	A/V ₁	Green	4	14	14	9	2	3
Incremental	A- / V ₁ -	Yellow	8	6	6	1	6	-
/ analogue signals	B/V ₂	Blue	3	13	13	10	4	4
	B- / V ₂ -	Red	7	5	5	2	8	-
Reference	Z/V _o	Pink	2	12	12	3	3	6
signals	Z- / V ₀ -	Grey	6	4	4	11	7	-
A1	E	Violet	-	11	11	-	-	-
Alarm*	E-	Black	-	3	3	-	-	-
chi.l.i	Inner	-	1	15	15	15	9	_
Shield	Outer	_	Case	Case	Case	Case	Case	Case

^{*} For alarm output "07" option must be ordered.

Shield connection

Figure below shows a recommended shield termination in order to ensure electromagnetic compatibility.



Housing of the encoder is galvanically connected with the housing of the connector via the cable outer shield. The encoder system must be correctly integrated to achieve EMC compliance. In particular, attention to shielding arrangements is essential.

Response time

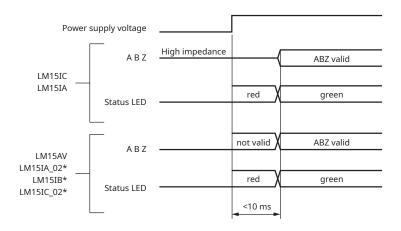
	LM15AV	LM15IB	LM15IC_02*	LM15IA_02*	LM15IA	LM15IC
Set-up time	10 ms	10 ms	10 ms	10 ms	10 ms	10 ms
Interpolation conversion time	_	< 250 ns	< 250 ns	< 250 ns	< 250 ns	< 250 ns
Transition time	< 10 µs	< 10 µs	< 10 µs	< 10 µs	< 100 ms	< 100 ms

^{*} Shortened reaction time option.

Set-up time is the time needed for the encoder readhead to start reading the position information after power-on (see diagram 1). **Interpolation conversion time** is the time needed for the encoder readhead to convert the position information into an output signal.

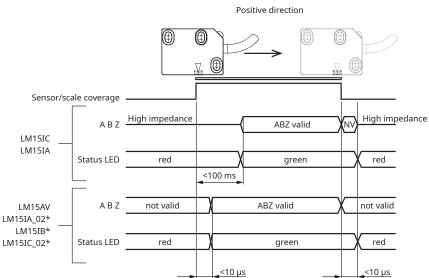
Transition time is the time it takes the encoder readhead to switch from an alarm state to a valid output signal (see diagram 2).

Diagram 1: Set-up time



^{*}In alarm state LED flashes red/green.

Diagram 2: Transition time





Status indicator LED

After installation of the magnetic scale (refer to MSD01 data sheet at **RLS Media center**), the readhead can be easily adjusted on the machine using the set-up LED indicator.

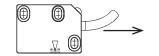
			Er	ror output (s	pecial option (07)
LED Signa	al	Status	IC (E)	IC (E-)	IA (E)	IA (E-)
•	Green	Good signal strength/set-up	$U_L \le 0.5 \text{ V}$	$U_H \ge 2.5 \text{ V}$	$U_L \le 1.15 \text{ V}$	$U_{_H} \ge 3.45 \text{ V}$
•	Red	 Poor signal strength. Possible reasons: Incorrect readhead orientation. Readhead installation out of tolerance. Demagnetisation of measuring scale. Insufficient power supply voltage. 	U _H ≥ 2.5 V	$U_L \le 0.5 \text{ V}$	$U_{_{\textrm{H}}} \geq 3.45 \; \textrm{V}$	$U_L \le 1.15 \text{ V}$
•••	Red/green flashing	 IB, IC_02, IA_02: poor signal strength Poor signal strength. Possible reasons: Incorrect readhead orientation. Readhead installation out of tolerance. Demagnetisation of measuring scale. Insufficient power supply voltage. 		Not ap	plicable.	

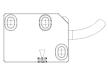
The LED signal functions listed in the table above do not indicate non-optimal installation of the readhead, such as accuracy outside the specified range or improper operation of the reference mark.

Positive direction

Digital output signals – A leads B (magnetic scale is stationary)

Analogue output signals (1 V_{pp}) – V_1 leads V_2





For more information, see the MSD01 data sheet at RLS Media center.

Output type

Analogue output signals (1 V_{pp})

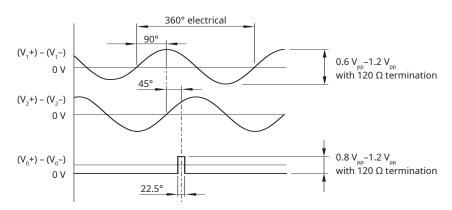
LM15AV

Specifications

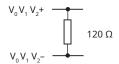
Power supply*	4.7 V to 7 V		
(voltage on readhead)	Reverse polarity protection		
Current consumption	< 50 mA (without load)		
Voltage drop over cable**	~24 mV/m (without load)		
Output signals	V_{1}, V_{2}, V_{0}		
Sinusoidal period length	5 mm		
Sine / cosine signals	Amplitude	$0.6\mathrm{V_{pp}}$ to $1.2\mathrm{V_{pp}}$	
	(with 120 Ω termination)		
	Phase shift	90° ± 0.5°	
Reference signal	Amplitude	$0.8 V_{pp}$ to $1.2 V_{pp}$	
	(with 120 Ω termination)		
	Position	45°	
	Width	22.5°	
Termination	$Z_0 = 120 \Omega$ between associated ou	utputs	
Maximum cable length*	30 m		
	· · · · · · · · · · · · · · · · · · ·		

^{*} Please consider voltage drop over cable.

Timing diagram



Recommended signal termination



^{**} At added termination expect higher current consumption, which will result in a higher voltage drop over cable.



Incremental, Push-Pull output

LM15IA

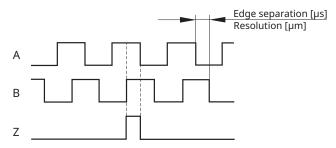
Specifications

Power supply*	4.7 V to 30 V
(voltage on readhead)	Without reverse polarity protection
Current consumption	< 35 mA (without load)
Voltage drop over cable**	~17 mV/m (without load)
Output signals	3 square-wave signals A, B, Z and their inverted signals A-, B-, Z-
Reference signal	1 or more square-wave pulse Z and its inverted pulse Z–
Signal level	For 30 V: $U_{H} \ge 29.2 \text{ V at } -I_{H} = 30 \text{ mA}$
	$U_L \le 0.5 \text{ V}$ at $I_L = 30 \text{ mA}$
	For 5 V: $U_H \ge 4.2 \text{ V}$ at $-I_H = 20 \text{ mA}$
	$U_L \le 0.5 \text{ V}$ at $I_L = 20 \text{ mA}$
Permissible load	$I_L \le 50$ mA max. load per output
	Outputs are protected against short circuit to 0 V and to +5 V $$
Alarm	High impedance on output lines A, B, A–, B–
	Special option 02: Alarm is not signaled by high impedance state of the A, B, /A, /B
	signals
	Special option 07: Alarm signal is output parallel as line driver signal
Switching time - A, B, Z signals	For 24 V: t+ = t- < 380 ns (typ. 120 ns)
(10 to 90 %)	For 5 V: t+ = t- < 200 ns (typ. 42 ns)
	Measured at C _{LOAD} = 1000 pF
Maximum cable length*	30 m

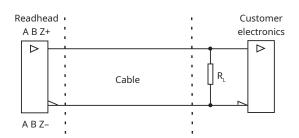
^{*} If power supply voltage is <10 V, please consider voltage drop over cable.

Timing diagram

Complementary signals are not shown



Recommended signal termination



V _{supply}	RL	I _{load}
5 V	250 Ω	20 mA
30 V	1 kΩ	30 mA

^{**} At added termination expect higher current consumption, which will result in a higher voltage drop over cable.

Incremental, Open Collector NPN

LM15IB

Specifications

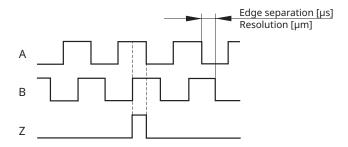
Power supply	5 V to 30 V
	Without reverse polarity protection
Current consumption	< 35 mA (without load)
Voltage drop over cable*	~17 mV/m (without load)
Output signals	A, B, Z
Reference signal	1 or more square-wave pulses Z
Maximum load	10 mA
Maximum cable length	See table below

^{*} At added termination expect higher current consumption, which will result in a higher voltage drop over cable.

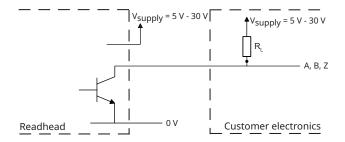
Edge separation [µs]	Maximum cable length [m]						
0.07	0.2	0.3	1	1.5			
0.12	3	2.5	1	1			
0.5	10	7	4	3			
1	10	10	9	6			
2, 4, 5, 10, 20	10	10	10	10			
Power supply voltage [V]	5	12	24	30			
R _L [Ω]*	500	1200	2400	3000			

Encoder cable length and all other cable extensions should be taken into account.

Timing diagram



Recommended signal termination



^{*} Recommended values. For higher values of ${\rm R}_{\rm L}$ shorter cables should be used.



Incremental, RS422

LM15IC

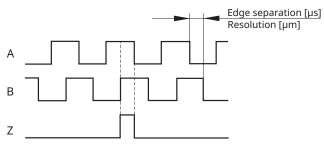
_			. •	
Sp	ecif	тса	itic	ns

Specifications	
Power supply*	4.7 V to 7 V
(voltage on readhead)	Reverse polarity protection
Current consumption	< 35 mA (without load)
Voltage drop over cable**	~17 mV/m (without load)
Output signals	3 square-wave signals A, B, Z and their inverted signals A–, B–, Z–
Reference signal	1 or more square-wave pulse Z and its inverted pulse Z-
Signal level	Differential line driver according to EIA standard RS422:
	$U_{H} \ge 2.5 \text{ V at } -I_{H} = 20 \text{ mA}$
	$U_L \le 0.5 \text{ V at } I_L = 20 \text{ mA}$
Permissible load	$Z_{_{0}} \ge 100~\Omega$ between associated outputs
	$I_L \leq 20$ mA max. load per output
	Capacitive load ≤ 1000 pF
	Outputs are protected against short circuit to 0 V and to +5 V $$
	Only one output shorted at a time
Alarm	High impedance on output lines A, B, A–, B–
	Special option 02: Alarm is not signalled by high impedance state of the A, B, /A, /B
	signals***
	Special option 07: Alarm signal is output parallel as line driver signal
Switching time – A, B, Z signals	t+, t- < 30 ns (with 1 m cable and recommended input circuit)
(10 to 90 %)	
Maximum cable length*	100 m

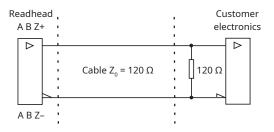
^{*} If power supply voltage is <10 V, please consider voltage drop over cable.

Timing diagram

Complementary signals not shown



Recommended signal termination



Programming (for IC output only)

Readheads can be ordered preset to the required resolution or supplied so they can be programmed on the machine to the selected resolution. This programming is done by connecting the readhead to a computer via a programming interface **UPRG01**. The readhead must be ordered with the PRG option to use this function. For more information on the programming function of the LM15 readhead, see **UPRG01 Programming interface website**.

^{**} At added termination expect higher current consumption, which will result in a higher voltage drop over cable.

^{***} See diagrams 1 and 2 on page 10

Part numbering

			LM15	i IC	D2	20 C	: /	A 1	0	F 00
Output type										
AV - Analogue voltage IA - Incremental Push- IB - Incremental, Oper IC - Incremental, RS42	Pull outputs n Collector NPN									
Interpolation factor										
AV : 000 - N/A										
IA, IB and IC: 13B - 8192 (~0.61 μm) 12B - 4096 (~1.22 μm) 11B - 2048 (~2.441 μm) 2D0 - 2000 (2.5 μm) 1D6 - 1600 (3.125 μm) 10B - 1024 (~4.882 μm) 1D0 - 1000 (5 μm) D80 - 800 (6.25 μm) PRG - Programmable (p	D40 - 400 D32 - 320 08B - 256 D20 - 200 D16 - 160 07B - 128 preset to 5 μm) (fo	(10 μm (12.5 μ (15.625 (~19.53 (25 μm (31.25 (39.062	n) D Im) 0 5 μm) D 31 μm) 0 n) 0 μm) 0 25 μm)	010 - 100 008 - 80 6B - 64 004 - 40 5B - 32 4B - 16 3B - 8	(50 μm) (62.5 μn (78.125 (125 μm (156.25 (312.5 μ (625 μm	μm)) μm) m)				
IA, IB and IC:	ition		AV:							
K - 0.07 μs (15 MHz) A - 0.12 μs (8 MHz) B - 0.5 μs (2 MHz) C - 1 μs (1 MHz) D - 2 μs (0.5 MHz)	E - 4 μs (0.25 MHz) F - 5 μs (0.2 MHz) G - 10 μs (0.1 MHz) H - 20 μs (0.05 MHz)		A - N/A The customer's controller must support the selected edge separation time even if the encoder is used below the maximum speed.							
Reference mark senso	or									
A - With reference may Magnetic scale mus reference mark. B - Without reference.	t be ordered with re	ference m	ark. If required	, the cover	foil can be	e installed	over the	1		
C - Without reference 5 mm)				·		·				
Cable length										
10 - 1.0 m (standard) (e.g. 13 - 1.3 m cable	or 13 - 13 m cable if	special op	tion 0M is chose	en)						
Connector										
A - 9 pin D type plug		Н -	15 pin HD tyլ	oe plug						-
D - 15 pin D type plugF - Flying lead, no cor		Р -	15 pin D type 9 pin D type	plug						
Special requirements		U -	7 pin DIN EN	60130-9 բ	olug					
Special requirements00 - No special require02 - Shortened reactio			rotective stain able length in		tube for c	able				
02 - Shortened reactio		UIVI - Co	able lettytti III							

Not all part number combinations are valid. Please refer to the table of available combinations on the next page for available options.

M2 - Shortened reaction time and cable in meters

4M - Protective stainless-steel tube and cable in meters

07 - Additional alarm output

19 - Stainless steel housing

10 - Not potted, protected to IP50



Table of available combinations

Series	Output type	Interpolation factor	Minimum edge separation	Reference mark	Cable length	Connector	Special requirements	
		PRG**	А	A / B / G			00 / 07 / 10 / 19 / 40 / 0M / 4M	
	16	xxx*	K/A/B/C/D/E/ F/G/H	A/B/C				
	IC	04B	A/B/C/D/E/F /G/H	D / C				
		03B	B/C/D/E/F/ G/H	B/C		A** / D / H / F / U**	00 / 02 / 07 / 10	
		xxx*	K/A/B/C/D/E/ F/G/H	A/B/C			/19/40/0M/ M2/4M	
LM15	03B xxx*	04B	A/B/C/D/E/F /G/H	В/С	B. (6	10***		
		03B	B/C/D/E/F/ G/H					
		xxx*	K/A/B/C/D/E/ F/G/H	A/B/C				
		04B	A/B/C/D/E/F /G/H	D./.6		A/F/U	00/10/19/40	
		B/C/D/E/F/ G/H	B/C	<i>B1</i> C		/ 0M / 4M		
	AV	000	A	A/B/C		A/L/P/F		

^{*} See chapter **Available resolutions** for available interpolation factors.

For the part numbering of the MS incremental magnetic scale, refer to the MSD01 data sheet at **RLS Media center**.

^{**} Not available with special option 07.

^{***} See the Output Type section for the max cable lenght for each output type.

Available resolutions

Table of available resolutions

Pole Part Interpolation Resolution [µm] length number factor [mm] 13B 2^{13} ~0.6 212 12B ~1.22 211 11B ~2.441 2D0 2.5 2000 1D6 1600 3.125 210 ~4.882 10B 5 1D0 1000 D80 800 6.25 09B 2⁹ ~9.765 D50 500 10 D40 400 12.5 D32 5 320 15.625 08B 28 ~19.531 D20 200 25 D16 160 31.25 27 07B 39.0625 D10 100 50 D08 80 62.5 26 06B 78.125 D04 40 125 05B 25 156.25 04B 2^4 312.5

23

625

Resolutions calculation

Decelution [um]	Pole length [µm]	5000
Resolution [µm] =		Interpolation factor
	interpolation factor	Interpolation factor

03B



Accessories



USB encoder interface **E201-9Q**

(Compatible only with LM15IC)



Programmable interface **UPRG01**

(Compatible only with LM15IC)



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Document issues

Date	Issue	Page	Description
13. 10. 2022	5	General	New design, data amended
		8	Cable length drawing added
20. 4. 2023	6	9	Electrical connections data amended
		12–15	Current consumption and voltage drop over cable data amended

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