

RLC2IC

Miniature Incremental Magnetic Encoder Module

SMALL SIZE
& SIMPLE
INTEGRATION

UNIQUE
REFERENCE
MARK

HIGH
OPERATING
TEMPERATURE

RLC2IC is a PCB-level incremental encoder system consisting of a PCB sensor and a magnetic scale or ring. It is designed for embedded motion control applications as a position control loop element in applications with limited space.

The state-of-the-art position detection guarantees a highly repeatable position measurement under wide mounting tolerances and temperature ranges. Position information is output in incremental quadrature format with the option of a unique or periodic reference mark (each pole).



Features and benefits

- ▶ Miniature design
- ▶ Four different termination options
- ▶ Unique or periodic bidirectional reference mark
- ▶ Incremental quadrature output RS422
- ▶ Suitable for use with linear scales, radial and axial rings
- ▶ High system accuracy up to $\pm 10 \mu\text{m}$
- ▶ Non-contact and wear-free measuring principle



MEDICAL



PRINTING TECHNOLOGY



IN SMALL SIZE



ROBOTIC JOINTS



SMT PICK AND PLACE

General information

The RLC2IC is a small PCB-level encoder with differential incremental signals and the possibility of a reference signal. The encoder can be ordered with different types of connectors or through-hole pads and is very suitable for applications with limited space.

Choose your RLC2IC system

The robust RLC2IC readhead is compatible with the RLS incremental scale MS05 as well as the RLS axial and radial rings. You can select the length of the MS05 scale up to 50 m. There is also a wide range of axial and radial incremental rings available.

To ensure safety and reliability, the scale MS05 and the radial rings can be optionally covered with a protective stainless steel foil. Unique or distance-coded reference marks are also available to provide an even more reliable solution.

RLC2IC + magnetic scale



More about the MS magnetic scales can be found in the MSD01 at [RLS media center](#).

RLC2IC + radial magnetic ring



More about the radial rings can be found in the MR02D02 at [RLS media center](#).

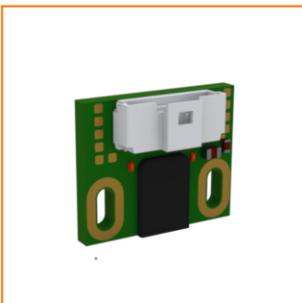
RLC2IC + axial magnetic ring



More about the axial rings can be found in the MR01D01 at [RLS media center](#).

Encoder variants

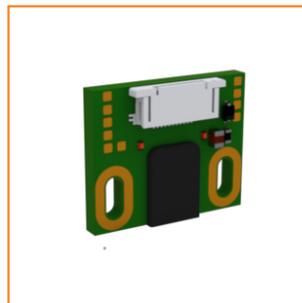
RLC2IC with Molex 5015681107



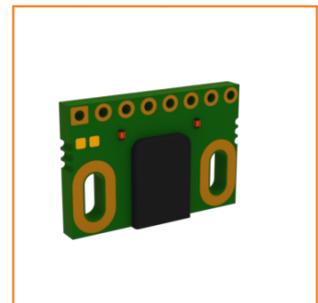
RLC2IC with AMPHENOL 10114828-11108LF



RLC2IC with Molex 527451197



RLC2IC with through-hole pads



Images are for illustration purpose only.

Storage and handling

All data given below refer to the readhead only. Complete systems with magnetic scale or ring may have other limitations. For more information, see the MSD01, MR02D02 or MR01D01 data sheets at [RLS Media center](#).

Storage and operating temperature



Temperature	Product variant with
-40 °C to +85 °C	Molex 527451197
-40 °C to +105 °C	Molex 5015681107 AMPHENOL 10114828-11108LF
Through-hole variant	
+15 °C to +30 °C	(before soldering)
-40 °C to +125 °C	(after wires are soldered)

Humidity



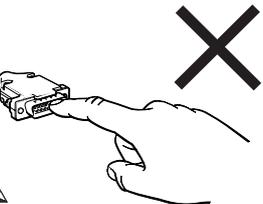
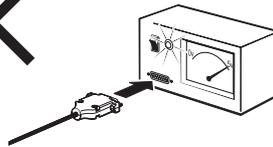
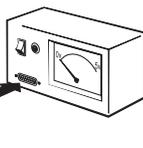
Product variant with connector

Up to 70 % non-condensing

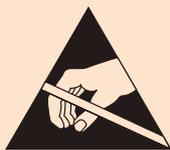
Through-hole variant

Up to 10 % (before soldering)

Up to 70 % non-condensing (after wires are soldered)



The encoder is a mechanically sensitive component. Handle it by its edges, touch it lightly, minimize pressure and eliminate bending while maintaining a secure grip to prevent falls. Maximize cleanliness. When it's not in use, place it in an ESD protective packaging (box or tray).



Readhead is ESD sensitive - handle with care.

Do not touch electronic circuit, wires or sensor area without proper ESD protection or outside of ESD controlled environment.

Packaging

Less than 20 units are individually packed in antistatic boxes. For quantities of 20 pieces or more, the readheads are packed in trays (see table below). The trays are packed together in a cardboard box (20 trays per box).

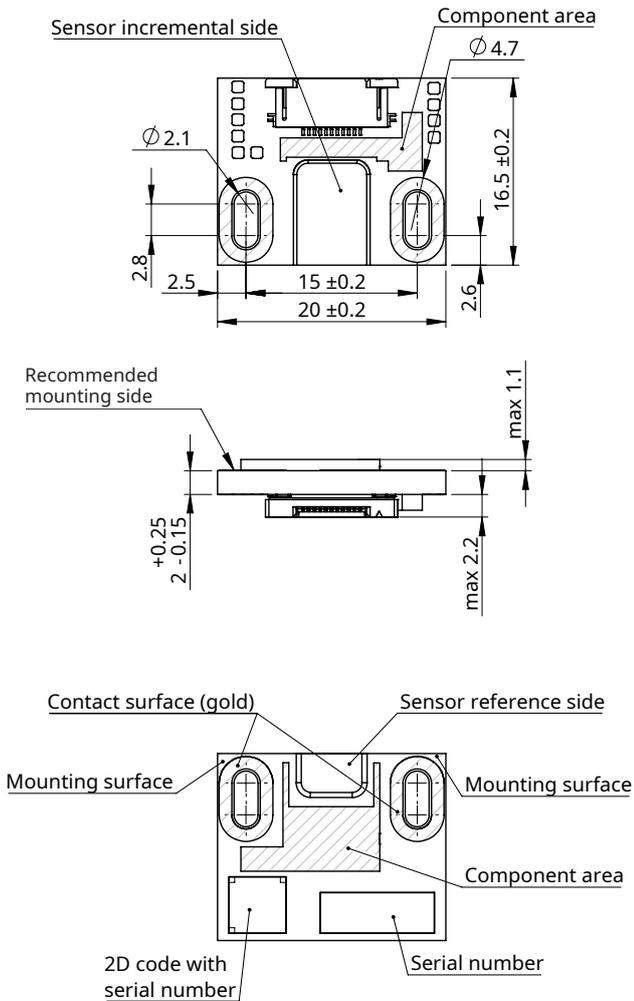
Product variant	Tray size	Box size
RLC2IC with through-hole pads	28 units per tray	20 trays per box
RLC2IC with connector	30 units per tray	

Dimensions and installation drawings

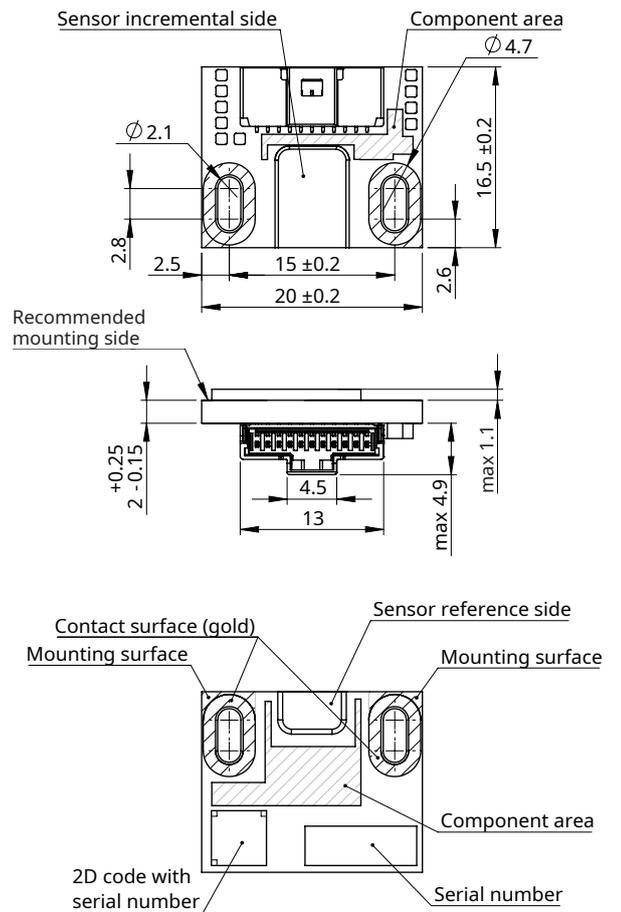
Dimensions and tolerances are in mm. Dimensions without tolerance values are in accordance with ISO 2768-m.



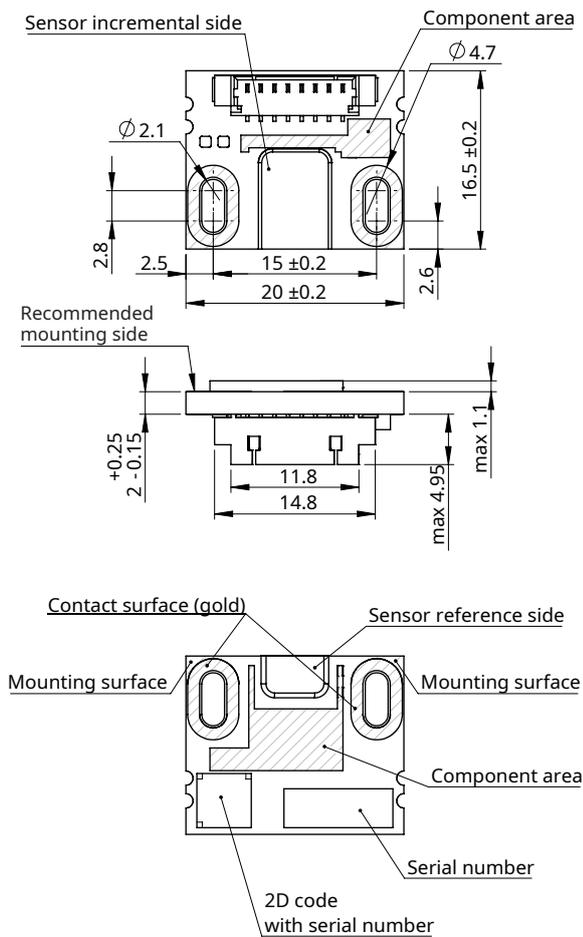
RLC2IC with Molex 527451197



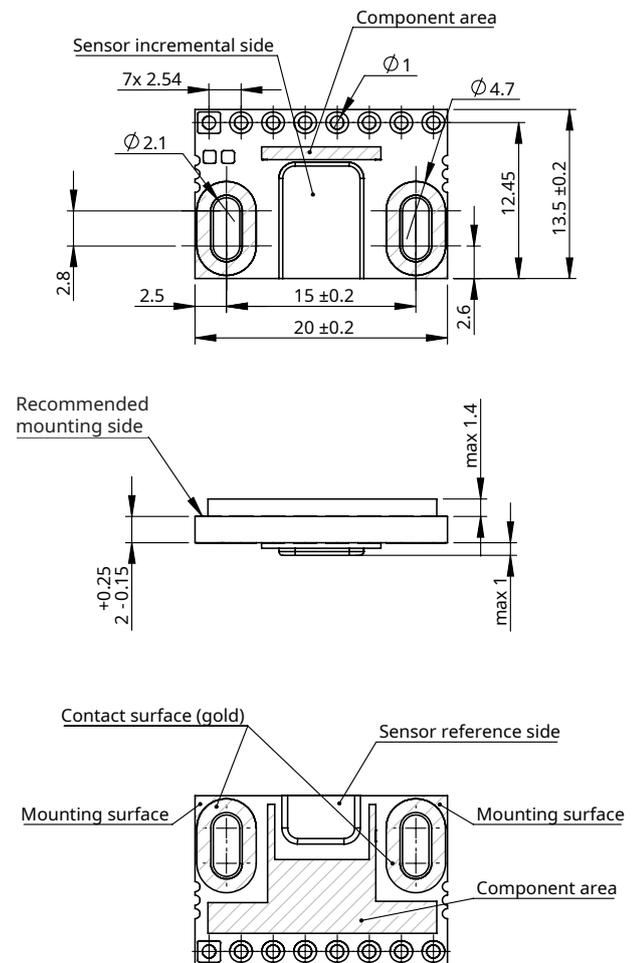
RLC2IC with Molex 5015681107



RLC2IC with AMPHENOL 10114828-11108LF

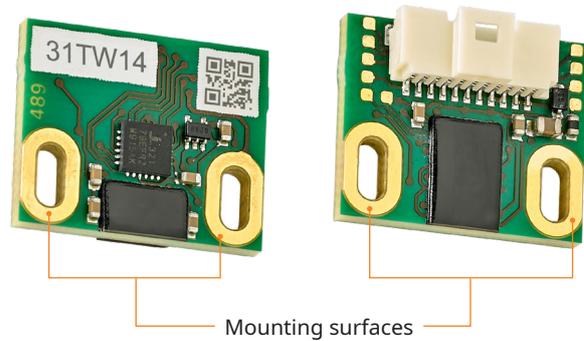
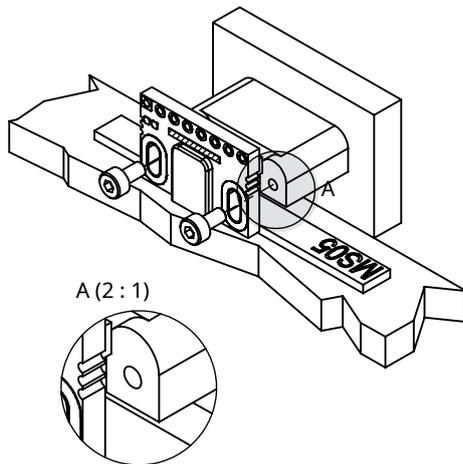
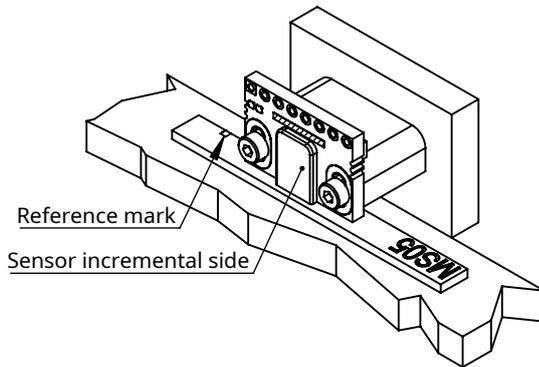


RLC2IC through-hole pads



Installation instructions

When mounting the RLC2IC, make sure that only the mounting surfaces of the PCB assembly are in contact with the mounting bracket. All other parts of the PCB assembly should maintain a minimum distance of 0.1 mm from other metal objects. All permissible distance and angle tolerances must be strictly complied according to the mounting instructions found at MSD01, MR01D01 or MR02D02 data sheets at [RLS Media center](#).



Images are for illustration purpose only. Valid for all versions.

Position of installation holes

Recommended use of stainless steel, DIN912. For more information see [Table of recommended fastener tightening torques](#) at [RLS Media center](#).

To avoid mechanical damage to the PCB assembly, do not use countersunk fasteners.

- It is important that the space between the readhead and the magnetic scale is maintained over the entire measuring range.
- The magnetic encoder system must be used in accordance with the specified degree of protection. The following factors must be taken into account: IP protection class, operating temperature, external magnetic field, humidity level, mechanical load and EMC compatibility.
- The magnetic encoder system is sensitive to the external magnetic fields. The magnitude of the influence on the magnetic encoder system depends on the magnitude and direction of the external magnetic field. In particular, the rapidly changing stray magnetic fields affect the system and can alter its function. Magnetic field strength within 1 mT reduces the accuracy of the system. Field strengths greater than 1 mT will cause the system to malfunction and as a result the readhead will report an incorrect position. Magnetic field strengths greater than 25 mT will cause irreversible damage to the magnetic scale or ring and will have to be replaced.

Technical specifications

System data

Pole length		2 mm
Maximum measuring length		50 m
System accuracy	Linear application MS05 magnetic scale	$\pm 10 \mu\text{m/m}$ / $\pm 20 \mu\text{m/m}$ / $\pm 40 \mu\text{m/m}$ Different accuracy grades of MS05 magnetic scale available. Refer to MSD01 available at RLS Media center .
	Rotary application	Axial: Refer to MR01D01 available at RLS media center . Radial: Refer to MR02D02 available at RLS media center .
Hysteresis		< 3 μm (at 0.3 mm ride height)
Repeatability (unidirectional)		< 1 μm
Reference mark		Unique / Periodic
Set-up time		< 50 ms (after power supply voltage is set in operating range)
Resolution		Max. 13 bit (~0.244 μm) For details refer to the Table of available resolutions .
Maximum speed	Linear application	Refer to MS speed calculator available at RLS website .
	Rotary application	Axial: Refer to speed calculator available at RLS website . Radial: Refer to speed calculator available at RLS website .

Electrical data

Power supply		5 V ± 0.25 V – voltage on readhead
Current consumption		< 30 mA without 120 Ω termination < 130 mA with 120 Ω termination
Reverse polarity protection		Without reverse polarity protection.
Maximum cable length		10 m (Flex cable: 0.5 m ($R \leq 0.75 \Omega/\text{m}$))
Recommended wire gauge		Through-hole: 21 AWG to 30 AWG

Mechanical data

Mass	Through-hole	1.35 g
	With connector	~1.85 g
Connection types		Molex 527451197, AMPHENOL 10114828-11108LF, Molex 5015681107, Through-hole

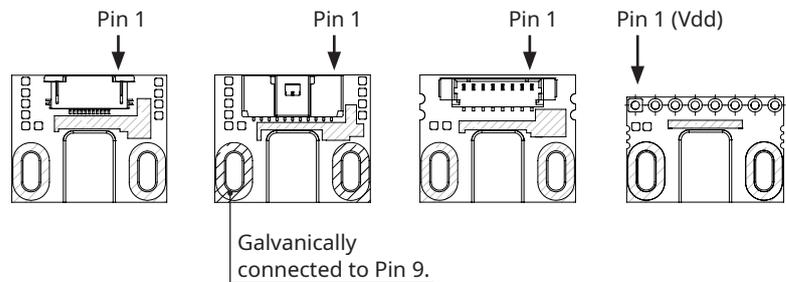
Environmental data

Operating and storage temperature	With Molex 527451197	-40 °C to +85 °C
	With Molex 5015681107 or AMPHENOL 10114828-11108LF	-40 °C to +105 °C
	Through-hole design	-40 °C to +125 °C (after soldering) +15 °C to +30 °C (before soldering)
Vibrations (55 Hz to 2000 Hz)		300 m/s^2 (IEC 60068-2-6)
Shocks (6 ms)		300 m/s^2 (IEC 60068-2-27)
Humidity	With Connector	70 % non condensing
	Through-hole design	Up to 10 % (before soldering) Up to 70 % non-condensing (after soldering)
External magnetic field during operation		< 1 mT
ESD immunity		HBM, Class 2 ± 2 kV

Electrical connections



Function	Signal	Molex 527451197	Molex 501568-1107	AMPHENOL 10114828-11108LF	Through-hole
Power	Vdd	1	1, 2	1	1
	GND	2, 10	3, 4	2	8
Incremental signals	A+	6	5	4	6
	A-	7	6	3	7
	B+	8	7	5	4
	B-	9	8	6	5
Reference signals	Z+	3	10	8	2
	Z-	4	11	7	3
Cable shield	-	-	9	-	-
N.C.	-	5, 11	-	-	-



In configurations without reference mark the Z+ and Z- outputs maintain constant voltage potential levels of RS422 interface.

Output type

Incremental, RS422

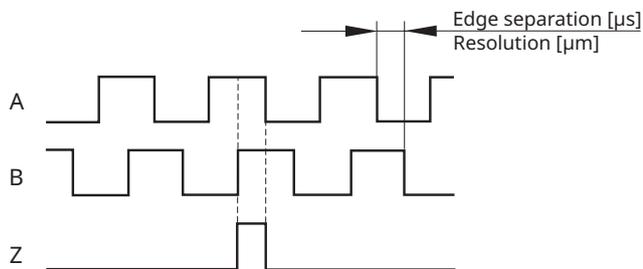
RLC2IC

Specifications

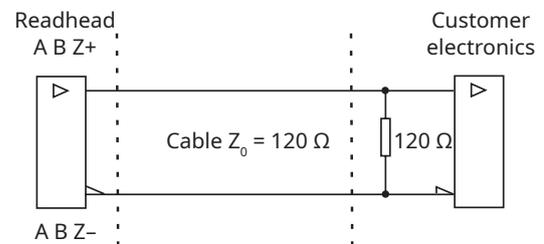
Output signals	3 square-wave signals A, B, Z and their inverted signals A-, B-, Z-
Reference signal	1 or more square-wave pulse Z and its complementary pulse Z-
Signal level	Differential line driver according to EIA standard RS422
Permissible load	$Z_0 \geq 120 \Omega$ between associated outputs

Timing diagram

Complementary signals not shown



Recommended signal termination



Positive direction

Digital output signals - A leads B (magnetic scale is stationary)



RLS MS05B/A-WW-YY-BB-NNN

For more information see the MSD01, MR02D02 or MR01D01 data sheets at [RLS Media center](#).

Part numbering

	RLC	2	IC	A	13B	A	00	C	00
Pole length 2 - 2 mm									
Output type IC - Incremental, RS422; 5 V									
Option A - Standard									
Interpolation factor (Resolutions)*	Max Speed Calculators								
13B - 8192 (~0.244 μm)	09B - 512 (~3.906 μm)		D10 - 100 (~20 μm)						
12B - 4096 (~0.488 μm)	D50 - 500 (~4 μm)		D08 - 80 (~25 μm)						
11B - 2048 (~0.976 μm)	D40 - 400 (~5 μm)		06B - 64 (~31.25 μm)						
2D0 - 2000 (~1 μm)	D32 - 320 (~6.25 μm)		D04 - 40 (~50 μm)						
1D6 - 1600 (~1.25 μm)	08B - 256 (~7.812 μm)		05B - 32 (~62.5 μm)						
10B - 1024 (~1.953 μm)	D20 - 200 (~10 μm)		04B - 16 (~125 μm)						
1D0 - 1000 (~2 μm)	D16 - 160 (~12.5 μm)		03B - 8 (~250 μm)						
D80 - 800 (~2.5 μm)	07B - 128 (~15.625 μm)								
* For exact values see Table of available resolutions on the following page.									
Minimum edge separation	Max Speed Calculators								
K - 0.07 μs (15 MHz)	E - 4 μs (0.25 MHz)								
A - 0.12 μs (8 MHz)	F - 5 μs (0.2 MHz)								
B - 0.5 μs (2 MHz)	G - 10 μs (0.1 MHz)								
C - 1 μs (1 MHz)	H - 20 μs (0.05 MHz)								
D - 2 μs (0.5 MHz)									
The customer's controller must support the selected edge separation time even if the encoder is used below the maximum speed.									
Connector									
00 - No connector, through-hole									
12 - Connector Molex 5015681107									
13 - Connector Molex 527451197									
20 - Connector AMPHENOL 10114828-11108LF									
Reference mark									
A - With unique reference mark Magnetic scale or ring must be ordered with reference mark.									
B - No reference mark									
C - Periodic reference mark as per scale pitch (every 2 mm) Reference periods correspond to pole length of magnetisation. Magnetic scale or ring must be ordered with no reference mark.									
Special requirements									
00 - No special requirements (standard)									

Not all part number combinations are valid. Please refer to the table of available combinations on the next page for available options.

Table of available combinations

Series	Pole length	Output type	Option	Interpolation factor	Minimum edge separation	Connector	Reference mark	Special requirements
RLC	2	IC	A	xxx*	K / A / B / C / D / E / F / G / H	00 / 12 / 13 / 20	A / B / C	00
				04B	A / B / C / D / E / F / G / H		B / C	
				03B	B / C / D / E / F / G / H			

* Please check the table below for available interpolation factors.

For the part numbering of the MS incremental magnetic scale or the MR radial and axial incremental magnetic ring, refer to data sheets MSD01, MR02D02 and MR01D01 at **RLS Media Center**.

Available resolutions

Table of available resolutions

Part number	Pole length [mm]	Interpolation factor	Resolution [μm]
13B	2	2 ¹³	0.244140625
12B		2 ¹²	0.48828125
11B		2 ¹¹	0.9765625
2D0		2000	1
1D6		1600	1.25
10B		2 ¹⁰	1.953125
1D0		1000	2
D80		800	2.5
09B		2 ⁹	3.90625
D50		500	4
D40		400	5
D32		320	6.25
08B		2 ⁸	7.8125
D20		200	10
D16		160	12.5
07B		2 ⁷	15.625
D10		100	20
D08		80	25
06B		2 ⁶	31.25
D04		40	50
05B	2 ⁵	62.5	
04B	2 ⁴	125	
03B	2 ³	250	

Resolutions calculation

$$\text{Resolution } [\mu\text{m}] = \frac{\text{Pole length } [\mu\text{m}]}{\text{Interpolation factor}} = \frac{2000}{\text{Interpolation factor}}$$

$$\text{Resolution } [\text{ppr}] = \frac{\text{Resolution } [\text{cpr}]}{4} = \frac{\text{Pole number}^* \times \text{Interpolation factor}}{4}$$

*See pole numbers in the MR01D01 or MR02D02 data sheet at **RLS Media center**.

Accessories



Cable assembly
ACC054



Cable assembly
ACC055



Cable assembly
ACC056



Cable assembly
ACC057



USB encoder interface
E201-9Q

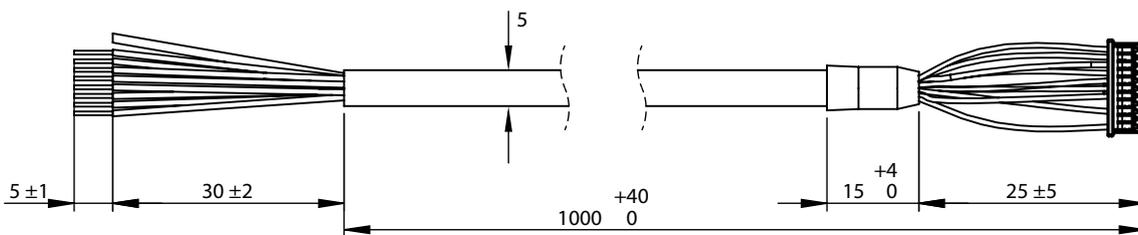


Cable assembly
ACC058
ACC059

ACC054

Part number	Length	Cable connector	RLC2IC connector	Termination
ACC054	1 m	Molex 501330-1100	Molex 501568-1107	Flying leads

Dimensions in mm.



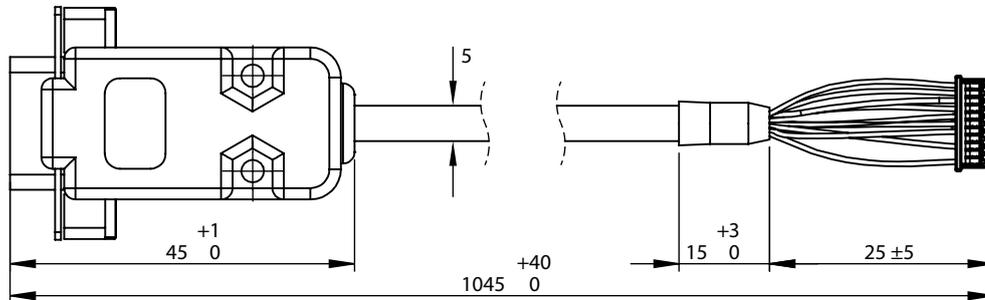
Flying leads	
Wire number	Wire color
1	Brown
2	White
3	Green
4	Yellow
5	Blue
6	Red
7	Shield
8	Pink
9	Grey

Molex 501330-1100		
Pin number	Signal	Color
1	V _{IN} +5 V	Brown
2	V _{IN} +5 V	NC
3	GND	White
4	GND	NC
5	A+	Green
6	A-	Yellow
7	B+	Blue
8	B-	Red
9	Shield	Black
10	Z+	Pink
11	Z-	Grey

ACC055

Part number	Length	Cable connector	RLC2IC connector	Termination
ACC055	1 m	Molex 501330-1100	Molex 501568-1107	DB-9 connector

Dimensions in mm.



**DB-9 male connector
(plastic housing)**

Pin number	Wire color
1	Shield
2	Pink
3	Blue
4	Green
5	Brown
6	Grey
7	Red
8	Yellow
9	White

Molex 501330-1100

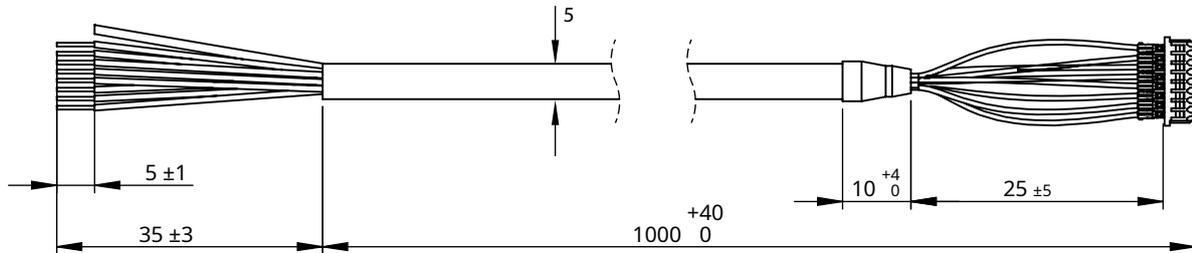
Pin number	Signal	Wire color
1	$V_{IN} +5 V$	Brown
2	$V_{IN} +5 V$	NC
3	GND	White
4	GND	NC
5	A+	Green
6	A-	Yellow
7	B+	Blue
8	B-	Red
9	Shield	Black
10	Z+	Pink
11	Z-	Grey

The pin-out matches the pin-out on the E201-9Q interface.

ACC056

Part number	Length	Cable connector	RLC2IC connector	Termination
ACC056	1 m	Amphenol 10114826-00008LF	Amphenol 10114828-11108LF	Flying leads

Dimensions in mm.



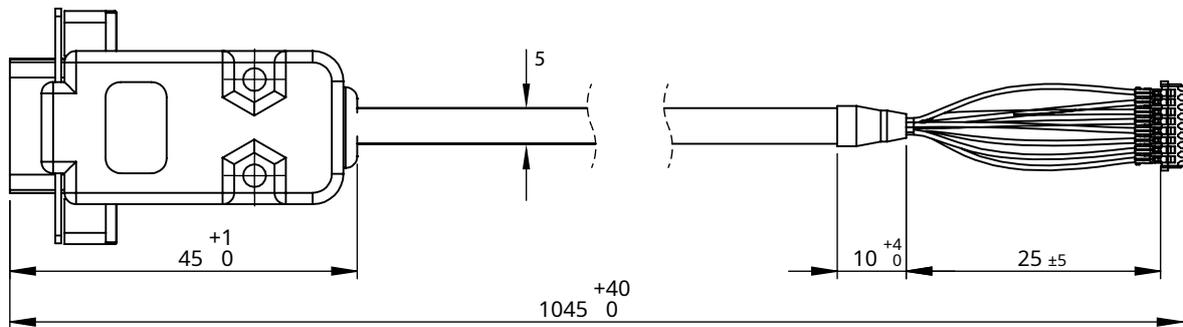
Flying leads	
Wire number	Wire color
1	Brown
2	White
3	Yellow
4	Green
5	Blue
6	Red
7	Grey
8	Pink
9	Shield

Amphenol 10114826-00008LF		
Pin number	Signal	Wire color
1	$V_{dd} +5 V$	Brown
2	GND	White
3	A-	Yellow
4	A+	Green
5	B+	Blue
6	B-	Red
7	Z-	Grey
8	Z+	Pink

ACC057

Part number	Length	Cable connector	RLC2IC connector	Termination
ACC057	1 m	Amphenol 10114826-00008LF	Amphenol 10114828-11108LF	DB-9 connector

Dimensions in mm.



DB-9 male connector (plastic housing)	
Pin number	Wire color
1	Shield
2	Pink
3	Blue
4	Green
5	Brown
6	Grey
7	Red
8	Yellow
9	White

Amphenol 10114826-00008LF		
Pin number	Signal	Wire color
1	V _{dd} +5 V	Brown
2	GND	White
3	A-	Yellow
4	A+	Green
5	B+	Blue
6	B-	Red
7	Z-	Grey
8	Z+	Pink

The pin-out matches the pin-out on the E201-9Q interface.

Cable assemblies

Part number	Length	Cable connector	RLC2IC connector	Termination
ACC058*	152 mm	-	RLC2IC - Molex 527451197	FFC connector
ACC059*	305 mm		RLC2IC - Molex 0150200809	

* 20 cycles at 4 mm bending radius.

Head office

RLS Merilna tehnika d. o. o.

Poslovna cona Žeje pri Komendi
Pod vrbami 2
SI-1218 Komenda
Slovenia

T +386 1 5272100
E mail@rls.si
www.rls.si

Global support

Visit our [website](#) to contact your nearest sales representative.

Document issues

Issue	Date	Page	Description
12	20. 11. 2023	12, 15	Added ACC059
13	12. 2. 2024	5	RLC2IC through-hole dimension amended
		9	Drawing in Positive direction chapter added
		12 - 15	Technical drawings amended
14	8. 7. 2024	3	Temperature and humidity data amended
15	4. 9. 2024	3, 7	Operating temperature and humidity data amended
16	17. 2. 2025	Cover	New image
17	31. 3. 2025	10-11	Special requirement 18 removed
18	22. 4. 2025	13, 15	Text E201 added

This product is not designed or intended for use outside the environmental limitations and operating parameters expressly stated on the product's datasheet. Products are not designed or intended for use in medical, military, aerospace, automotive or oil & gas applications or any safety-critical applications where a failure of the product could cause severe environmental or property damage, personal injury or death. Any use in such applications must be specifically agreed to by seller in writing, and is subject to such additional terms as the seller may impose in its sole discretion. Use of products in such applications is at buyer's own risk, and buyer will indemnify and hold harmless seller and its affiliates against any liability, loss, damage or expense arising from such use. Information contained in this datasheet was derived from product testing under controlled laboratory conditions and data reported thereon is subject to the stated tolerances and variations, or if none are stated, then to tolerances and variations consistent with usual trade practices and testing methods. The product's performance outside of laboratory conditions, including when one or more operating parameters is at its maximum range, may not conform to the product's datasheet. Further, information in the product's datasheet does not reflect the performance of the product in any application, end-use or operating environment buyer or its customer may put the product to. Seller and its affiliates make no recommendation, warranty or representation as to the suitability of the product for buyer's application, use, end-product, process or combination with any other product or as to any results buyer or its customer might obtain in their use of the product. Buyer should use its own knowledge, judgment, expertise and testing in selecting the product for buyer's application, end-use and/or operating environment, and should not rely on any oral or written statement, representation, or samples made by seller or its affiliates for any purpose. EXCEPT FOR THE WARRANTIES EXPRESSLY SET FORTH IN THE SELLER'S TERMS AND CONDITIONS OF SALE, SELLER MAKES NO WARRANTY EXPRESS OR IMPLIED WITH RESPECT TO THE PRODUCT, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE, WHICH ARE DISCLAIMED AND EXCLUDED. All sales are subject to seller's exclusive terms and conditions of sale which, where the seller is (a) RLS Merilna tehnika d. o. o., are available at <https://www.rls.si/eng/salesterms>, (b) Renishaw, Inc., are available at <https://www.renishaw.com/legal/en/-/42186>, or (c) another person, are available on request, and in each case, are incorporated herein by reference, and are the exclusive terms of sale. No other terms and conditions apply. Buyer is not authorized to make any statements or representations that expand upon or extend the environmental limitations and operating parameters of the products, or which imply permitted usage outside of that expressly stated on the datasheet or agreed to in writing by seller.

RLS Merilna tehnika d. o. o. has made considerable effort to ensure the content of this document is correct at the date of publication but makes no warranties or representations regarding the content. RLS Merilna tehnika d. o. o. excludes liability, howsoever arising, for any inaccuracies in this document. © 2025 RLS d. o. o.