

# **Programming AksIM-2 encoders** with EncoLink communication protocol

**Abstract:** EncoLink is a communication protocol that can be implemented on different physical channels, UART and SPI. It is a multilayer communication protocol that provides position, CRC and error/warning bits in the first channel, control position and detailed status in the second channel and register access in the third channel. The user can read all data simultaneously, the first channel with the highest bandwidth and the third channel with the lowest bandwidth.

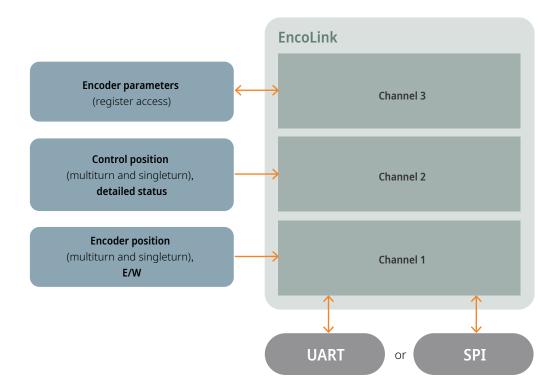
**User implementation:** The user can choose one of two options:

- Channel 1 only. Functionality is the same as on AksIM-1. Only the encoder position is available, with general Error and Warning bits. For SPI, the MOSI line can be tied to GND (unused) and for UART, an empty request (0x00, 0x00) is sent.
- Full 3-channel access. RLS provides precompiled libraries (without NDA) or source code of EncoLink master libraries (with NDA). The end user does not need to write custom code to implement full encoder functionality.

# **Related product**



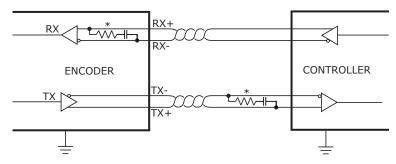
**AksIM-2** off-axis absolute magnetic encoder



# Asynchronous serial communication interface (UART)

Asynchronous serial communication is supported by a universal asynchronous receiver/transmitter commonly known as UART. It comprises two unidirectional communication channels that form a full-duplex bidirectional data link. Each channel consists of a two-wire differential twisted-pair connection conforming to the RS422 signalling standard.

#### **Electrical connection**



Line si	Line signals	
RX+	RX data in +	
RX-	RX data in –	
TX+	TX data out +	
TX-	TX data out –	

\* The RX and TX signals are 5 V RS422 compatible differential pairs. RX signal is terminated with RC (100  $\Omega$ , 1 nF) inside the encoder.

Communication parameters		
Character length	8 bits	
Parity	None	
Stop bits	1	
Flow control	None	
Bit order	LSB first (standard)	

Communication interface variant in the part number:

Communication interface variant	L
Baud rate [kbps]	1000

# 

### Encoder position data structure (Channel 1)

Transmitted data (2 bytes): Command 0x00, Data 0x00 Received data: see the following table

For multiturn	
b55 : b40	Multiturn counter (if specified in part number) – Left aligned, MSB first.
b39 : b18	Encoder position + zero padding bits – Left aligned, MSB first.
b17	Error – If low, the position data is not valid.
b16	Warning - If low, the position data is valid, but some operating conditions are close to limits.
b15 : b8	Inverted CRC, 0x97 polynom
b7 : b0	Data for channel 2, not used
For singleturn	
b39 : b18	Encoder position + zero padding bits – Left aligned, MSB first.
b17	Error – If low, the position data is not valid.
b16	Warning – If low, the position data is valid, but some operating conditions are close to limits.
b15 : b8	Inverted CRC, 0x97 polynom
b7 : b0	Data for channel 2, not used

CRC calculation example is in application note document CRCD01, available for download from AksIM-2 website.

#### **Encoder programming**

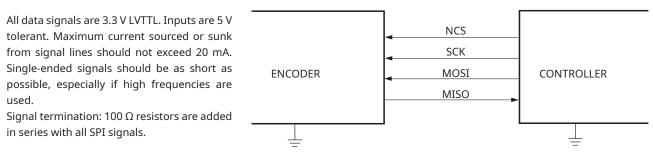
Encoder supports setting zero position, changing default baud rate, running self-calibration function, automatic transmission of selected data packet at programmable frame rate.

Additional functions are available over Channels 2 and 3 with use of EncoLink libraries.

# SPI - Serial peripheral interface (slave mode)

The Serial Peripheral Interface (SPI) bus is a bidirectional, synchronous, four wire serial communication interface, typically used for short-range communications. It operates in full duplex mode, where the master (controller) selects the slave with the NCS line, generates a clock signal on the SCK line, sends commands over the MOSI line, and receives data over the MISO line.

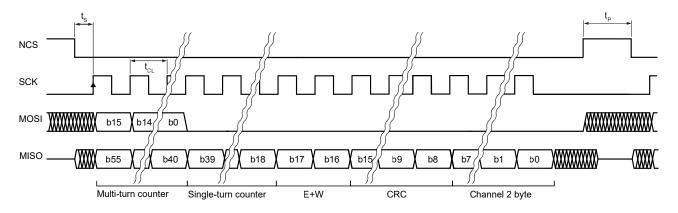
#### **Electrical connection**



Pinout

Signal	Description	Pin	SPI
	Active low. NCS line is used for synchronisation between master and slave	1	+5 V
NCS	devices. During communication it must be held low. Idle is high. When NCS	2	GND
	is high, MISO line is in high-Z mode. This allows connection of multiple slaves in parallel, sharing all lines except NCS.	3	-
SCK	Serial clock. Shifts out the data on rising edge.	4	-
MOSI	Master output $\longrightarrow$ Slave input. Command from the controller to encoder.	5	SCK
MISO	Master input 🗲 Slave output. Data is output on rising edge on SCK after	6	NCS
	NCS low. When NCS is high, MISO line is in high-Z mode.	7	MISO
		8	MOSI

#### SPI timing diagram



Controller starts communication by setting the NCS signal low. At the same time, the last available position data is latched. The encoder requires a delay of  $t_c$  to prepare the data, which is shifted to MISO output on rising edges of clock signal SCK. The command is received on eight consecutive rising edges of SCK. Position and General Status data (active low) are sent out regardless of the command received. The following Requested data length as well as the content depends on the command. The last eight bits contain CRC (inverted) of the complete data packet.



#### **Communication parameters**

Parameter	Symbol	Min	Тур	Мах
Clock period	t <sub>cL</sub>	250 ns		
Clock frequency	f <sub>cL</sub>			4 MHz
Time after NCS low to first SCK rising edge	t <sub>s</sub>	5 µs		
Pause time	t <sub>P</sub>	5 µs		

#### Encoder position data structure (Channel 1)

Transmitted data (2 bytes): Command 0x00, Data 0x00 Received data: see table below

#### For multiturn

b55 : b40	Multiturn counter (if specified in part number) – Left aligned, MSB first.
b39 : b18	Encoder position + zero padding bits – Left aligned, MSB first.
b17	Error – If low, the position data is not valid.
b16	Warning - If low, the position data is valid, but some operating conditions are close to limits.
b15 : b8	Inverted CRC, 0x97 polynom
b7 : b0	Data for channel 2, not used

#### For singleturn

\_

b39 : b18	Encoder position + zero padding bits – Left aligned, MSB first.
b17	Error – If low, the position data is not valid.
b16	Warning – If low, the position data is valid, but some operating conditions are close to limits.
b15 : b8	Inverted CRC, 0x97 polynom
b7 : b0	Data for channel 2, not used

CRC calculation example is in application note document CRCD01, available for download from AksIM-2 website.

#### **Encoder programming**

Encoder supports setting zero position and running self-calibration function. Additional functions are available over Channels 2 and 3 with use of EncoLink libraries (**Contact RLS**).



## Head office

#### RLS Merilna tehnika d.o.o.

Poslovna cona Žeje pri Komendi Pod vrbami 2 SI-1218 Komenda Slovenia

T +386 1 5272100
F +386 1 5272129
E mail@rls.si

#### www.rls.si

#### **Global support**

Visit our website to contact your nearest sales representative.

This product is not designed or intended for use outside the environmental limitations and operating parameters expressly stated on the product's datasheet. Products are not designed or intended for use in medical, military, aerospace, automotive or oil & gas applications or any safety-critical applications where a failure of the product could cause severe environmental or property damage, personal injury or death. Any use in such applications must be specifically agreed to by seller in writing, and is subject to such additional terms as the seller may impose in its sole discretion. Use of products in such applications is at buyer's own risk, and buyer will indemnify and hold harmless seller and its affiliates against any liability, loss, damage or expense arising from such use. Information contained in this datasheet was derived from product testing under controlled laboratory conditions and data reported thereon is subject to the stated tolerances and variations, or if none are stated, then to tolerances and variations consistent with usual trade practices and testing methods. The product's performance outside of laboratory conditions, including when one or more operating parameters is at its maximum range, may not conform to the product's datasheet. Further, information in the product's datasheet does not reflect the performance of the product in any application, end-use or operating environment buyer or its customer may put the product to. Seller and its affiliates make no recommendation, warranty or representation as to the suitability of the product for buyer's application, use, end-product, process or combination with any other product or as to any results buyer or its customer might obtain in their use of the product. Buyer should use its own knowledge, judgment, expertise and testing in selecting the product for buyer's application, end-use and/or operating environment, and should not rely on any oral or written statement, representation, or samples made by seller or its affiliates for any purpose. EXCEPT FOR THE WARRANTIES EXPRESSLY SET FORTH IN THE SELLER'S TERMS AND CONDITIONS OF SALE, SELLER MAKES NO WARRANTY EXPRESS OR IMPLIED WITH RESPECT TO THE PRODUCT, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE, WHICH ARE DISCLAIMED AND EXCLUDED. All sales are subject to seller's exclusive terms and conditions of sale which, where the seller is (a) RLS Merilna tehnika d.o.o., are available at https://www.rls.si/eng/salesterms, (b) Renishaw, Inc., are available at https:// www.renishaw.com/legal/en/--42186, or (c) another person, are available on request, and in each case, are incorporated herein by reference, and are the exclusive terms of sale. No other terms and conditions apply. Buyer is not authorized to make any statements or representations that expand upon or extend the environmental limitations and operating parameters of the products, or which imply permitted usage outside of that expressly stated on the datasheet or agreed to in writing by seller.

RLS Merilna tehnika d.o.o. has made considerable effort to ensure the content of this document is correct at the date of publication but makes no warranties or representations regarding the content. RLS Merilna tehnika d.o.o. excludes liability, howsoever arising, for any inaccuracies in this document. © 2021 RLS d.o.o.